

▲ DISCHARGE - COPPER
O.D. - .3105-.3145(7.9-8.0)
WALL - .046-.052(1.2-1.3)
END I.D. - .253-.256(6.4-6.5)
X .719-.781(18.3-19.8)
SWAGE TO ABOVE I.D.
AFTER ASSY.
PLUG, -2

▲ .630-.640 DIA. (4) HOLES
16.0-16.3

▲ .750-.760 DIA. (4) HOLES
19.1-19.3

.738-.758
18.7-19.3

OVERWELD
7.650-8.025
194.3-203.8

7.219-7.281
183.3-184.9

6.716-6.756
170.6-171.6

6.480-6.520
164.6-165.6

5.125-5.250
130.2-133.4

.620-.640
15.7-16.3

.620-.640 RAD
15.7-16.3

.620-.640 RAD
15.7-16.3

2.594-2.844
65.9-72.2

2.226-2.476
56.5-62.9

2.736-2.776
69.5-70.5

2.672-2.734
67.9-69.4

1.750-1.813
298.5-300.1

53°
28°
32°
57°

4.313-4.563
109.6-115.9

4.868-5.118
123.6-130.0

3.676-3.926
93.4-99.7

1.172-1.2
29.8-31.3

3.094-3.219
78.6-81.8

W

X

3.980-4.020
101.1-102.1

2.649-2.899
67.3-73.6

5.469-5.531
138.9-140.5

5.900-6.275 OVERWELD
149.9-159.4

SUCTION - COPPER
 O.D. - .3105-.3145 (7.9-8.0)
 WALL - .032-.038 (0.8-1.0)
 END I.D. - .315-.318 (8.0-8.1)
 x .865-.885 (22.0-22.5)
 PLUG, -3

PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .0255-.0305 (0.6-0.8)
PLUG, -2

NOTE ::

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = $\frac{\text{INCHES}}{\text{MILLIMETERS}}$ OR INCHES (MILLIMETERS)

T.P. CO. — BRAZIL ONLY

Q.A. SYMBOLS

★	= CATEGORY I
▲	= CATEGORY II
■	= CATEGORY III
□	= CATEGORY IV

[illegible]