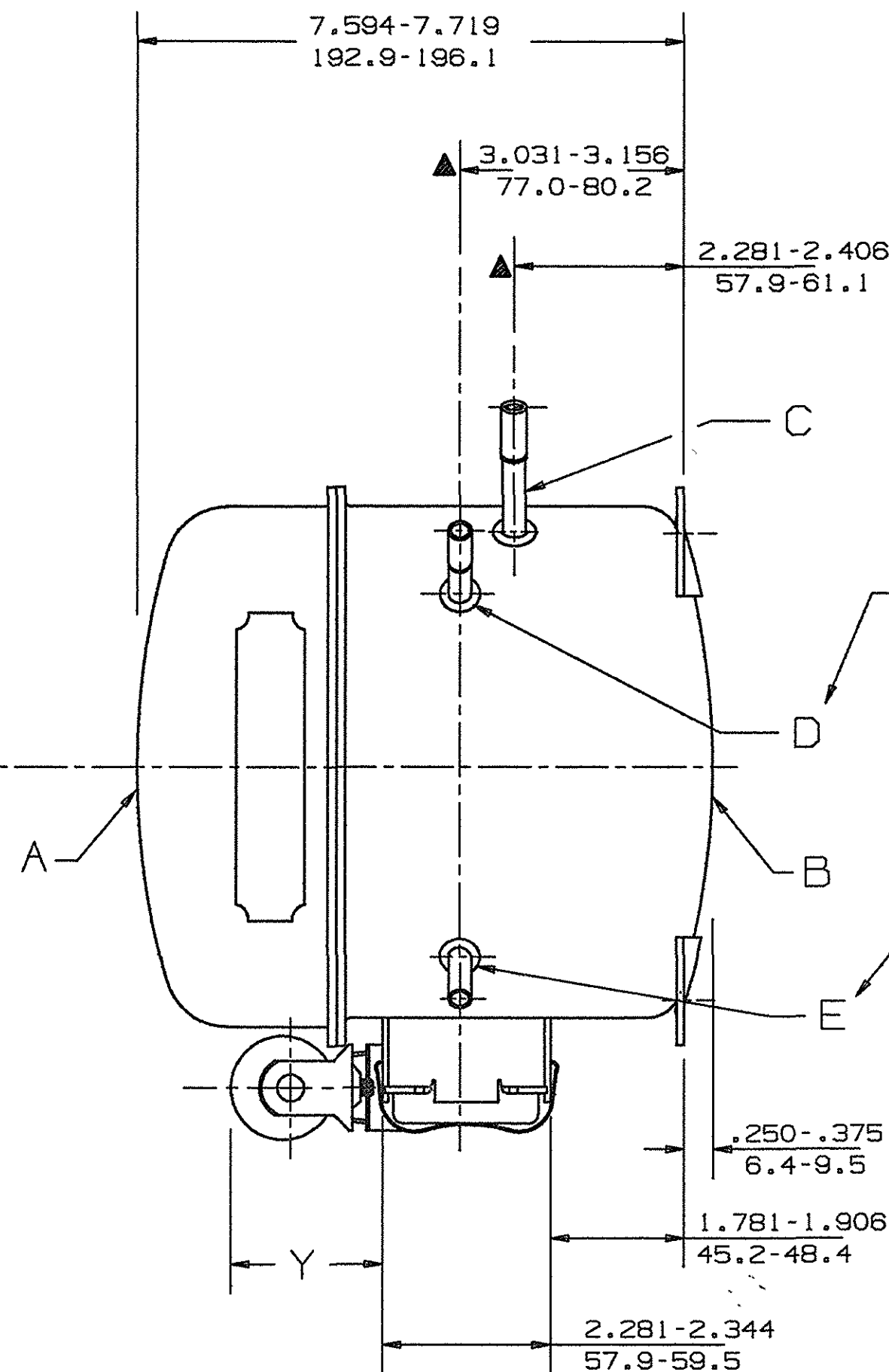
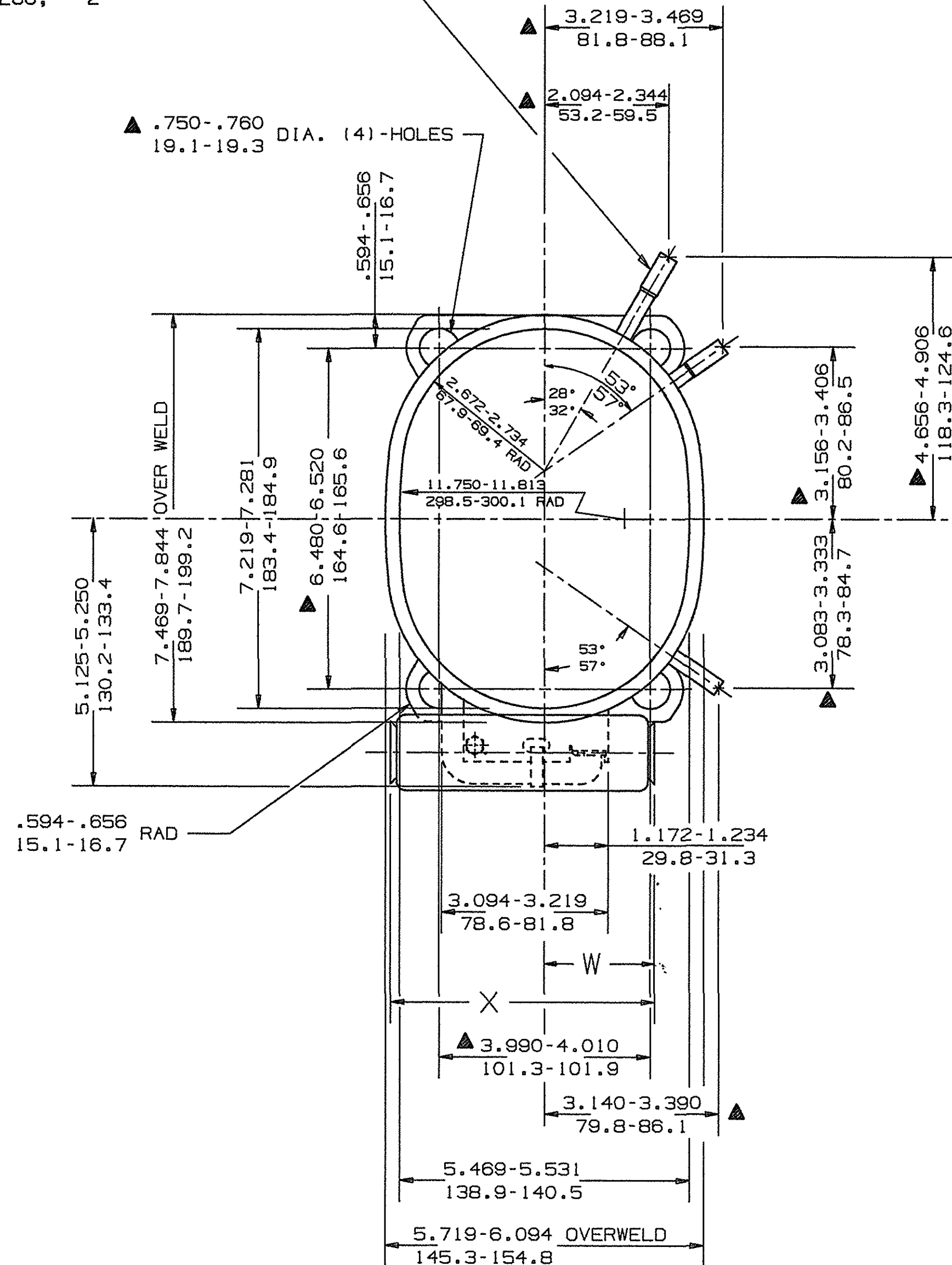


PART NO.

DCAE933

	DIM. W	DIM. X	DIM. Y
WITH 3.875 (98.4) LONG CAPACITOR	1.453-1.703 36.9-43.3	4.078-4.141 103.6-105.2	
WITH 1.438 (36.5) DIA. CAPACITOR			1.969-2.031 50.0-51.6
WITH 4.875 (123.8) LONG CAPACITOR	1.953-2.203 49.6-56.0	5.078-5.141 129.0-130.6	
WITH 1.813 (46.1) DIA. CAPACITOR			2.344-2.406 59.5-61.1

▲ DISCHARGE - STEEL
O.D. - .247-.253 (6.3-6.4)
WALL - .0245-.0315 (0.6-0.8)
END I.D. - .253-.256 (6.4-6.5)
x .865-.885 (22.0-22.5)
PLUG, -2



SUCTION - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .253-.256 (6.4-6.5)
x .740-.760 (18.8-19.3)
PLUG, -2

PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
I.D. - .254-.258 (6.5-6.6)
PLUG, -2

NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL
ASSEMBLE THESE PARTS AS SHOWN.

DIMENSIONS = INCHES OR INCHES (MILLIMETERS)
MILLIMETERS

Q.A. SYMBOLS

★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

A	32095
B	HA-531
C	34574
D	34135
E	58073-5

WAS
REL EXDCAE2136
#225079

DATE
4/22/93

CHANGE

THIS DRAWING OR PRINT IS THE PROPERTY OF TECUMSEH PRODUCTS CO. IT IS TO BE USED FOR THE MANUFACTURE OF THE PRODUCT SPECIFICALLY IDENTIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION IS PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DIS. CODE

NAME

SALES COMPRESSOR

SCALE
1"=2"THIS PRINT SUPERSEDES
ALL PRINTS PRIOR TOTECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL

NOTED

INTERNAL USE ONLY

@UGIDISK5:BRDERRICK:AE-DCAE933C:REL.PRT

PART NO.

DCAE933