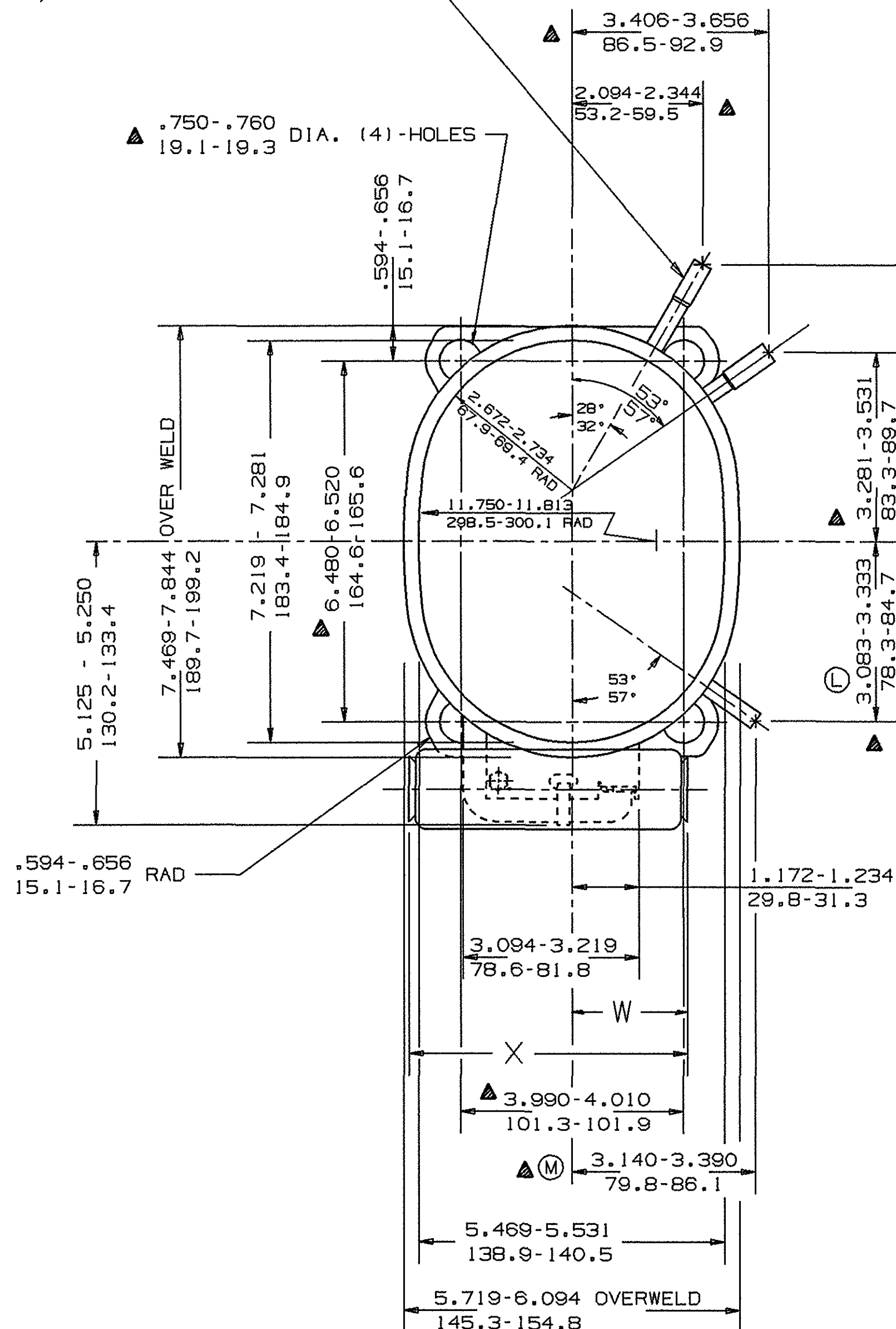


	DIM. W	DIM. X	DIM. Y
WITH 3.875 (98.4) LONG CAPACITOR	1.453-1.703 36.9-43.3	4.078-4.141 103.6-105.2	
WITH 1.438 (36.5) DIA. CAPACITOR			1.969-2.031 50.0-51.6
WITH 4.875 (123.8) LONG CAPACITOR	1.953-2.203 49.6-56.0	5.078-5.141 129.0-130.6	
WITH 1.813 (46.1) DIA. CAPACITOR			2.344-2.406 59.5-61.1

DISCHARGE - STEEL
O.D. - .247-.253 (6.3-6.4)
WALL - .025-.031 (0.6-0.8)
END I.D. - .253-.256 (6.4-6.5)
x .865-.885 (22.0-22.5)
PLUG, -2



SUCTION - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0-8.1)
x .865-.885 (22.0-22.5)
PLUG, -3

PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
I.D. - .254-.258 (6.5-6.6)
PLUG, -2

NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES OR INCHES (MILLIMETERS)
MILLIMETERS

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV

A	32095
B	HA-531
C	34358-1
D	34134
E	58073-5

Q.A. SYMBOLS	DATE	REVISION	DESCRIPTION
1	1/23/80	HB	ADDED #221145
2	5/10/88	HB	NOTE REVISED
3	5/32 ±1/8	HB	WAS
4	10/17/88	HB	WAS
5	10/17/88	HB	WAS
6	10/17/88	HB	WAS
7	10/17/88	HB	WAS
8	10/17/88	HB	WAS
9	10/17/88	HB	WAS
10	10/17/88	HB	WAS
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97	10/17/88	HB	WAS
98	10/17/88	HB	WAS
99	10/17/88	HB	WAS
100	10/17/88	HB	WAS

D15 CODE	NAME
34D	SALES COMPRESSOR
SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
1"=2"	
TECUMSEH PRODUCTS CO.	PART NO.
TECUMSEH, MICHIGAN	DCAE-610
MATERIAL	
NOTED	
INTERNAL USE ONLY	
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