PART NO. DCAE917

	DIM. W	DIM. X	DIM. Y
WITH 3.875(98.4) LONG CAPACITOR	1.788-2.038 / 45.4-51.8	4.078-4.141 / 103.6-105.2	———
WITH 1.438(36.5) DIA. CAPACITOR	———	———	1.969-2.031 / 50.0-51.6
WITH 4.875(123.8) LONG CAPACITOR	2.436-2.686 / 61.9-68.2	5.078-5.141 / 129.0-130.6	———
WITH 1.813(46.1) DIA. CAPACITOR	———	———	2.344-2.406 / 59.5-61.1

▲ DISCHARGE - COPPER
O.D. - .3105-.3145(7.9-8.0)
WALL - .046-.052(1.2-1.3)
END I.D. - .253-.256(6.4-6.5)
× .719-.781(18.3-19.8)
SWAGE TO ABOVE I.D.
AFTER ASSY.
PLUG, -2

▲ .750-.760 DIA. (4) HOLES
19.1-19.3

▲ 2.226-2.476
56.5-62.9

▲ 3.140-3.390
79.8-86.1

.594-.656
15.1-16.7

OVERWELD

5.125 - 5.250
130.2-133.4

7.469-7.844
189.7-199.2

▲ 2.766-3.016
70.3-76.6

7.219 - 7.281
183.3-184.9

▲ 6.480-6.520
164.6-165.6

▲ 4.868-5.118
123.6-130.0

▲ 3.083-3.333
78.3-84.7

53°
57°
28°
32°

2.672-2.734
67.9-69.4 RAD

11.750-11.813
298.5-300.1 RAD

52°
56°

.594-.656
15.1-16.7 RAD

1.172-1.234
29.8-31.3

A

3.094-3.219
78.6-81.8

W

X

▲ 3.990-4.010
101.3-101.9

▲ 2.585-2.835
65.7-72.0

5.469-5.531
138.9-140.5

5.719-6.094 OVERWELD
145.3-154.8

▲ SUCTION - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0 8.1)
× .865-.927 (22.0-23.5)
PLUG, -3

7.094-7.219
180.2-183.4

▲ 3.031-3.156
77.0-80.2

▲ 2.281-2.406
57.9-61.1

C

D

A

B

E

.250-.375
6.4-9.5

Y

2.281-2.344
57.9-59.5

1.781-1.906
45.2-48.4

▲ 7.137-7.273
181.3-184.7

▲ PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
I.D. - .254-.258 (6.5-6.6)
PLUG, -2

2.406-2.469 2.203-2.328
61.1-62.7 56.0-59.1

2.766-2.828
70.3-71.8

6.094-6.156 RAD.
154.8-156.4

VIEW IN DIRECTION A

NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES / MILLIMETERS OR INCHES(MILLIMETERS)

A	32085-1	
B	HA531-31	
C	34461-1	
D	58073-5	
E	34787	

WAS EXDCAE2050 #218280 HMB 11/18/91
REL

LT LC CHANGE DATE

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DIS. CODE 340

NAME SALES COMPRESSOR

SCALE 1"=2"

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TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL NOTED

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PART NO. DCAE917

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

AE