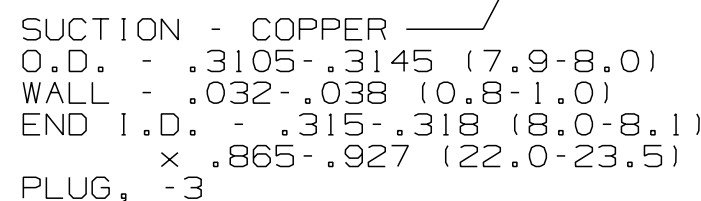


▲ DISCHARGE - COPPER _____
 O.D. - .3105-.3145 (7.9-8.0)
 WALL - .046-.052 (1.2-1.3)
 END I.D. - .253-.256 (6.4-6.5)
 X .719-.781 (18.3-19.8)
 SWAGE TO ABOVE I.D.
 AFTER ASS'Y.
 PLUG, -2



1. IF SPECIFIED ON BILL OF MATERIAL
ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

 = CATEGORY I
 = CATEGORY I
 = CATEGORY I
 = CATEGORY I

SALES COMPRESSOR

DCAE946