

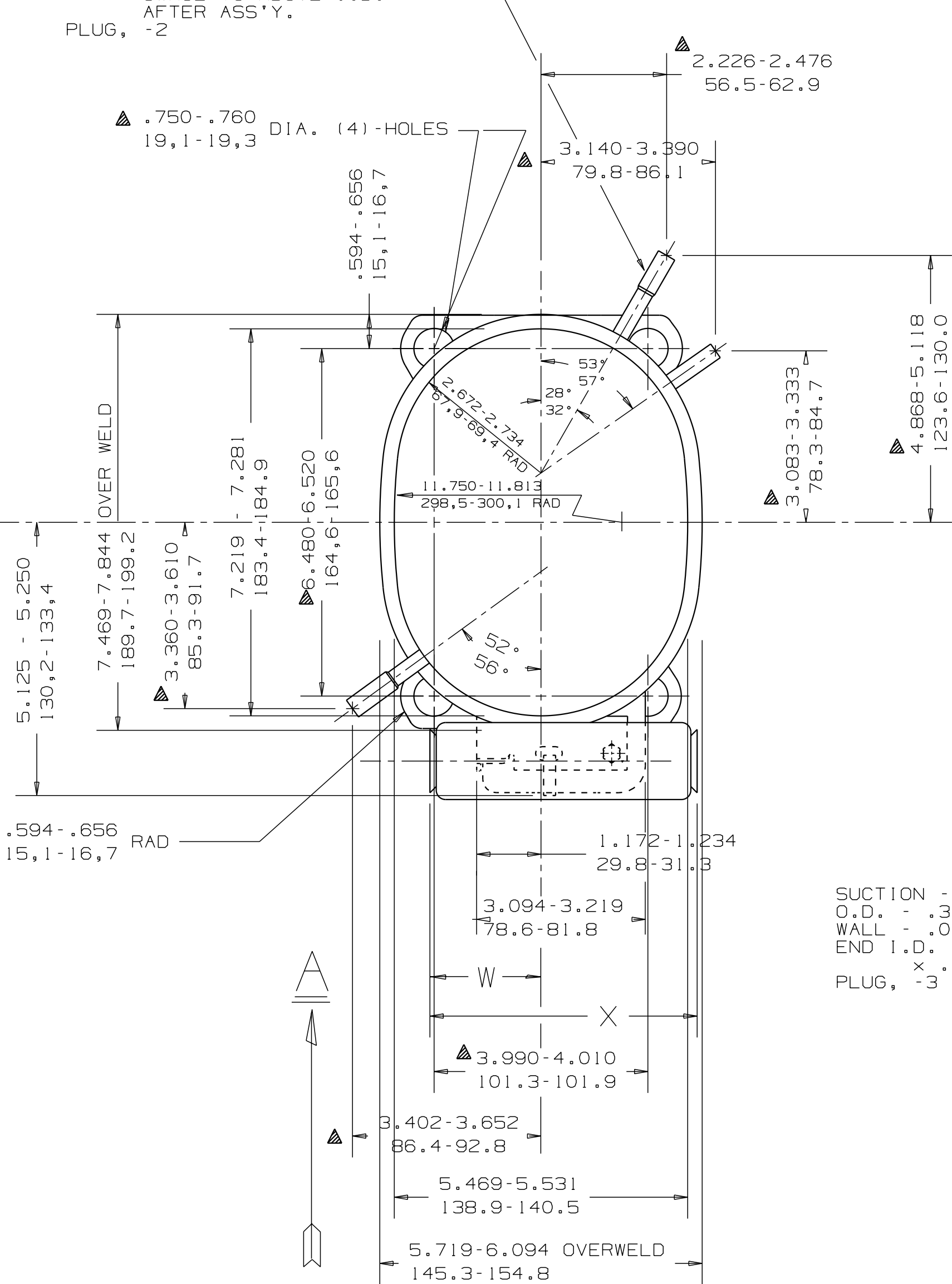
PART NO.

DCAE900

	DIM. W	DIM. X	DIM. Y
WITH 3.875(98.4) LONG CAPACITOR	1.453-1.703 36.9-43.3	4.078-4.141 103.6-105.2	—
WITH 1.438(36.5) DIA. CAPACITOR	—	—	1.969-2.031 50.0-51.6
WITH 4.875(123.8) LONG CAPACITOR	1.953-2.203 49.6-56.0	5.078-5.141 129.0-130.6	—
WITH 1.813(46.1) DIA. CAPACITOR	—	—	2.344-2.406 59.5-61.1

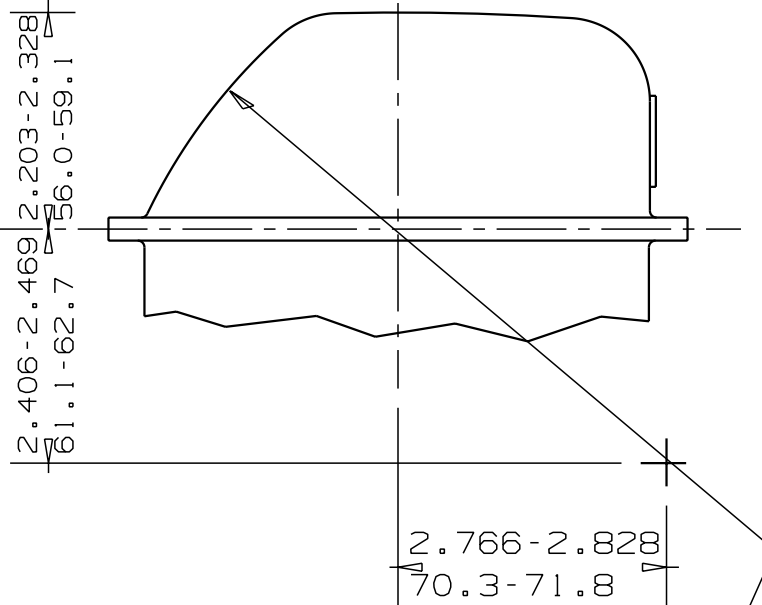
DISCHARGE - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .046-.052 (1.2-1.3)
END I.D. - .253-.256 (6.4-6.5)
x .719-.781 (18.3-19.8)
SWAGE TO ABOVE I.D.
AFTER ASS'Y.
PLUG, -2

.750-.760 DIA. (4) -HOLES
19.1-19.3



SUCTION - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0-8.1)
x .875-.938 (22.2-23.8)
PLUG, -3

PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
I.D. - .254-.258 (6.5-6.6)
PLUG, -2



NOTE :

- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
- SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES OR INCHES (MILLIMETERS)
MILLIMETERS

O.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

AE

A	32085-1
B	HA531-18
C	BR34529-2
D	58073-5
E	34134

T.M.G	29MAR07	H.B	1/22/91	H.B	1/22/91	—	—	DATE
EC4192	WAS 34529	HA531-31	#221126	REDRAWN & REVISED AS PER EXDCAE2041	#221126	REL	-035	CHANGE
6A	6	A	—	—	—	—	—	LT LC
THIS DRAWING OR PRINT (1:1) IS THE PROPERTY OF TECUMSEH PRODUCTS CORPORATION. IT IS TO BE USED FOR THE MANUFACTURE OF THE PRODUCT SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CORPORATION. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS STRICTLY PROHIBITED. THE RECIPIENT OF THIS DRAWING OR PRINT SHALL BE RESPONSIBLE FOR THE PROTECTION OF THIS INFORMATION AND SHALL NOT DISCLOSE IT TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CORPORATION. ANY VIOLATION OF THIS NOTICE SHALL BE CAUSE FOR IMMEDIATE ACTION BY TECUMSEH PRODUCTS CORPORATION. THIS DRAWING OR PRINT IS THE PROPERTY OF TECUMSEH PRODUCTS CORPORATION. IT IS TO BE USED FOR THE MANUFACTURE OF THE PRODUCT SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CORPORATION. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS STRICTLY PROHIBITED. THE RECIPIENT OF THIS DRAWING OR PRINT SHALL BE RESPONSIBLE FOR THE PROTECTION OF THIS INFORMATION AND SHALL NOT DISCLOSE IT TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CORPORATION. ANY VIOLATION OF THIS NOTICE SHALL BE CAUSE FOR IMMEDIATE ACTION BY TECUMSEH PRODUCTS CORPORATION.								

DIS.CODE	NAME	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
	SALES COMPRESSOR	1"=2"	
TECUMSEH PRODUCTS CO. TECUMSEH, MICHIGAN		PART NO. DCAE900	
MATERIAL		NOTED	