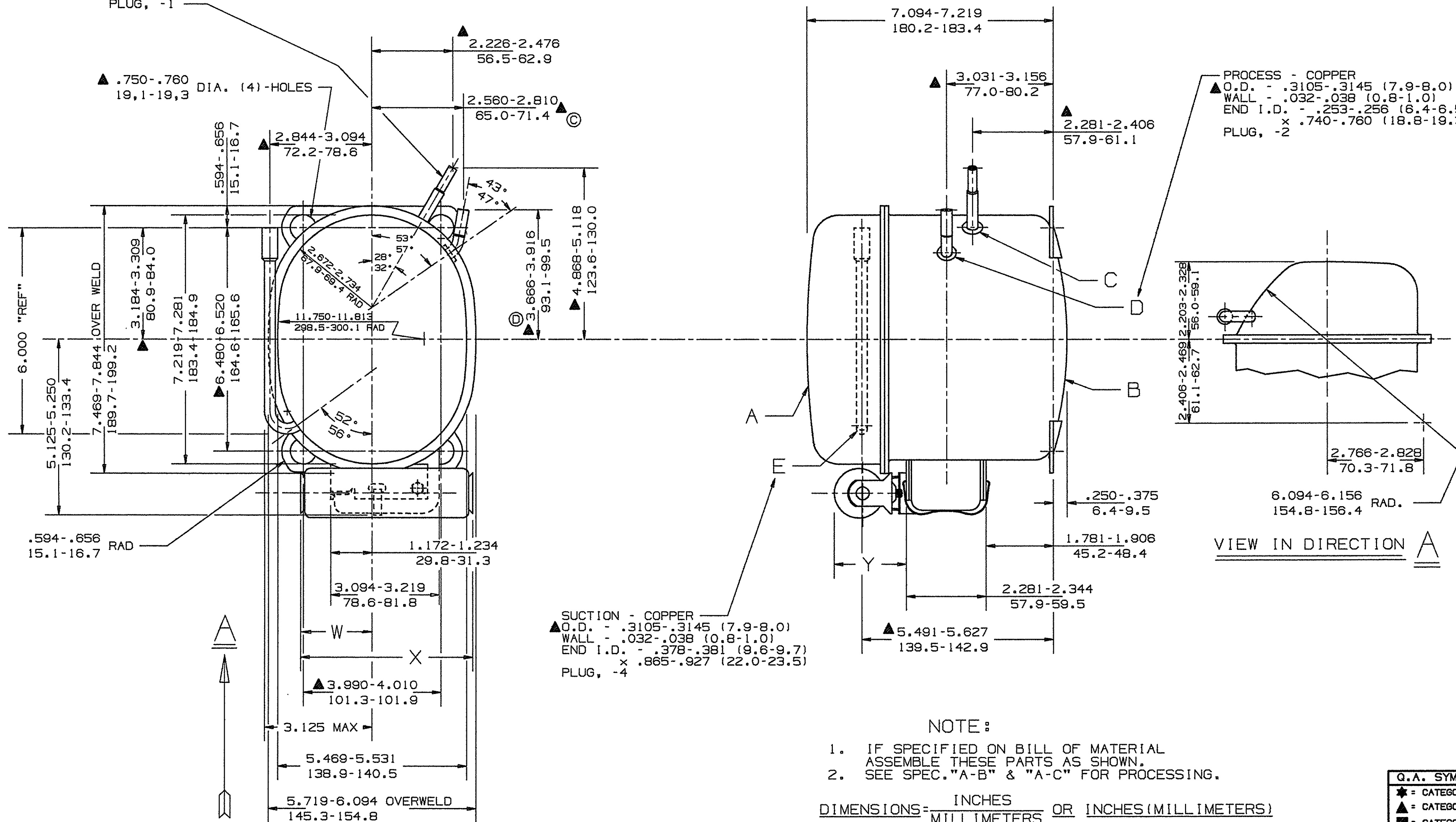


	DIM.W	DIM.X	DIM.Y
WITH 3.875 (98.4) LONG CAPACITOR	1.453-1.703 36.9-43.3	4.078-4.141 103.6-105.2	
WITH 1.438 (36.5) DIA. CAPACITOR			1.989-2.031 50.0-51.6
WITH 4.875 (123.8) LONG CAPACITOR	1.953-2.203 49.6-56.0	5.078-5.141 129.0-130.6	
WITH 1.813 (46.1) DIA. CAPACITOR			2.344-2.408 59.5-61.1

▲ DISCHARGE - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END O.D. - .246-.252 (6.2-6.4)
PLUG, -1
x .719-.781 (18.3-19.8)

▲ .750-.760 DIA. (4)-HOLES
19.1-19.3

PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .253-.256 (6.4-6.5)
PLUG, -2
x .740-.760 (18.8-19.3)



Suction - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .378-.381 (9.6-9.7)
PLUG, -4
x .865-.927 (22.0-23.5)

NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES OR INCHES (MILLIMETERS)
MILLIMETERS

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

A	32085-1
B	HA531-18
C	34805
D	34339
E	34804

DIS. CODE	340	NAME	SALES COMPRESSOR
SCALE	1"=2"	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO	
TECUMSEH PRODUCTS CO. TECUMSEH, MICHIGAN		PART NO.	DCAE926
MATERIAL		NOTED	
INTERNAL USE ONLY		USINDISK5/TBRODERICKJAE-DCAE926CID-C.PRT	