



▲ SUCTION LOCATION NOT OPTIONAL, MUST USE ONLY AS SUCTION.

▲ SUCTION - COPPER
 O.D. - .9975-1.0025 (25.3-25.5)
 WALL - .054-.062 (1.4-1.6)
 END I.D. - .878-.881 (22.3-22.4)
 x .740-.802 (18.8-20.4)
 PLUG, -21

▲ DISCHARGE - COPPER
 O.D. - .5605-.5645 (14.2-14.3)
 WALL - .0545-.0615 (1.4-1.6)
 END I.D. - .503-.506 (12.8-12.9)
 x .855-.917 (21.7-23.3)
 PLUG, -25

- NOTE !
- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
 - PLACEMENT OF HEATER LEADS - THRU BOTTOM HOLE IN FENCE ON COMPRESSOR WITH COVER, OR THRU BALE STRAP HOLE ON COMPRESSOR WITHOUT COVER.

MANUFACTURING NOTES !

- SEE DWG. #AHT-17 FOR ASS'Y. OF DISCH. CONN. TUBE & LOWER SHOCK LOOP IN LOWER HOUSING.
- SUCTION TUBE MUST NOT EXTEND BEYOND INSIDE SURFACE OF HOUSING.
- SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

DIMENSIONING = INCHES OR MILLIMETERS (MILLIMETERS)

O.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

G	28080-3	A	HA605-13
H	26222-1	B	HA604-6
		C	34602
		D	34600
		E	34467
		F	26223

BT	5A	EC2352	T.M.G	12APR07
BS	5A	#241251-000	T.M.G	12DEC01
BR	-	REVISED TO V16	A.S.C	6/1/89
BP	D2	#219823	O.A.	SYMBOLS
BN	D2	#217685	J.F.	J.
B	M	REDRAWN - NO CHANGE	J.F.	J.
		#212377	HB	4-29-87

DIS.CODE NAME SALES COMPRESSOR

SCALE 1/2" = 1"

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO. TECUMSEH, MICHIGAN

MATERIAL NOTED

PART NO. DCAG-003