



▲ SUCTION LOCATION NOT OPTIONAL, MUST USE ONLY AS SUCTION.

▲ SUCTION
1 1/4 - 12 U.N.F. 2A THD.
PLUG, -32
Ⓢ GASKET - 30233
CAP - 70797-2

▲ DISCHARGE - COPPER
O.D. - .5605-.5645 (14.2-14.3)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .503-.506 (12.8-12.9)
x .855-.917 (21.7-23.3)
PLUG, -25

NOTE !
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. PLACEMENT OF HEATER LEADS - THRU BOTTOM HOLE IN FENCE ON COMPRESSOR WITH COVER, OR THRU BALE STRAP HOLE ON COMPRESSOR WITHOUT COVER.

MANUFACTURING NOTES !

- SEE DWG. #AHT-17 FOR ASS'Y. OF DISCH. CONN. TUBE & LOWER SHOCK LOOP IN LOWER HOUSING.
- SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

DIMENSIONING : INCHES OR MILLIMETERS (MILLIMETERS)

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- ⊖ = CATEGORY IV

G	28080-3	A	HA605-17
H	26222-1	B	HA604-7
		C	34602
		D	40518-2
		E	70969
		F	26223

APPROV.	T.M.G. 310CT06	T.M.G. 12DEC01
EC2352 LOWER HOUSING WAS -5	#241151-000 WAS	HA605-7 REVISED TO V16
CK. V	#232836-002 T.M.G. WAS PLUG -9/2/10/98	
U	#221617 A.S.C. WAS 3003 5/11/90	
T	#219823 A.S.C. ADDED 6/1/89	
S	#217685 A.S.C. 1.938-1.960 3/23/88	
R	#217685 J.F.J. WAS 26222 3/13/88	
P	REDRAWN - HB NO CHANGE 5-1-87 #212377	
LT	LC	DATE

DIS. CODE		NAME	
		SALES COMPRESSOR	
SCALE		THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO	
1/2" = 1"			
MATERIAL		PART NO.	
NOTED		DCAG-16	