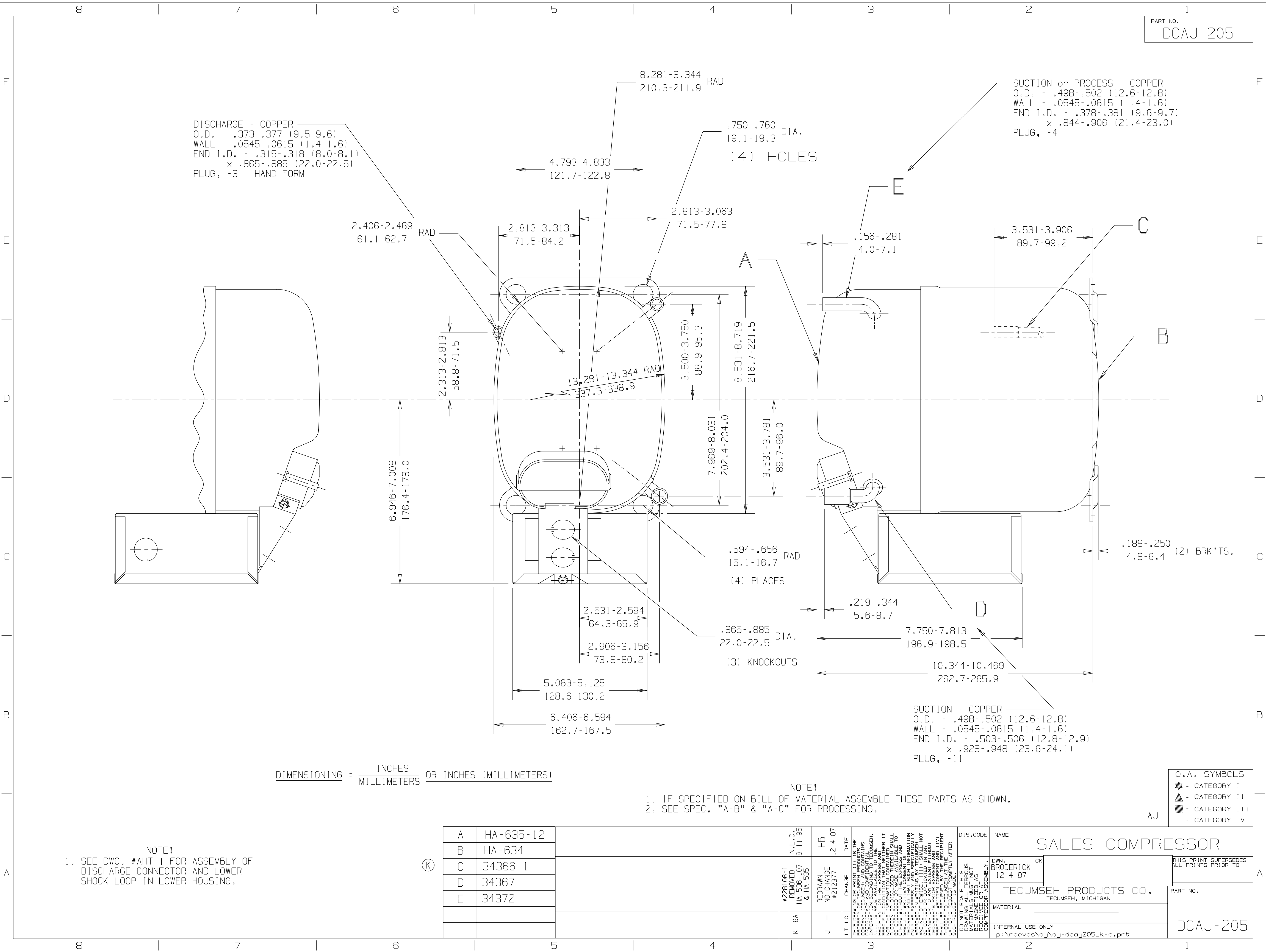




PART NO.
DCAJ-205

DISCHARGE - COPPER
O.D. - .373-.377 (9.5-9.6)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .315-.318 (8.0-8.1)
x .865-.885 (22.0-22.5)
PLUG, -3 HAND FORM

SUCTON or PROCESS - COPPER
O.D. - .498-.502 (12.6-12.8)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .378-.381 (9.6-9.7)
x .844-.906 (21.4-23.0)
PLUG, -4

SUCTON - COPPER
O.D. - .498-.502 (12.6-12.8)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .503-.506 (12.8-12.9)
x .928-.948 (23.6-24.1)
PLUG, -11

DIMENSIONING = $\frac{\text{INCHES}}{\text{MILLIMETERS}}$ OR INCHES (MILLIMETERS)

NOTE!
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV

NOTE!
1. SEE DWG. #AHT-1 FOR ASSEMBLY OF
DISCHARGE CONNECTOR AND LOWER
SHOCK LOOP IN LOWER HOUSING.

A	HA-635-12
B	HA-634
C	34366-1
D	34367
E	34372

N.L.C.	8-11-95
REMOVED	HA-536-107
& HA-535	
REDAWN -	
NO CHANGE	
#212377	

HB	12-4-87
CHANGED	
DATE	

Lt	Lc	CHANGE	DATE
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DIS. CODE		NAME	
DWN.		BRODERICK	
12-4-87			
TECUMSEH PRODUCTS CO.			
TECUMSEH, MICHIGAN			
MATERIAL			
INTERNAL USE ONLY			
p:\reeves\aj\aj-dcaj205_k-c.prt			

SALES COMPRESSOR

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

PART NO.

DCAJ-205