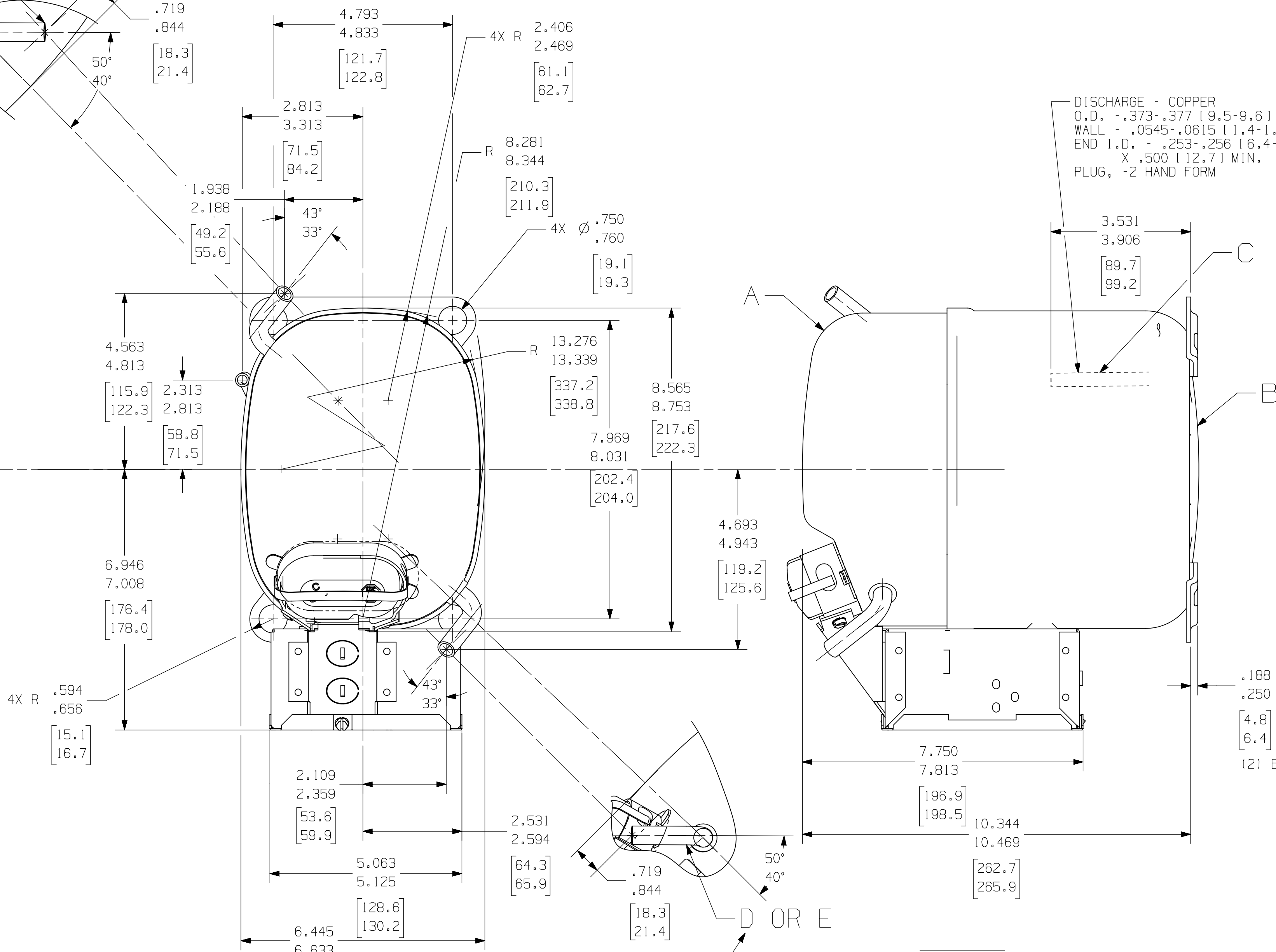
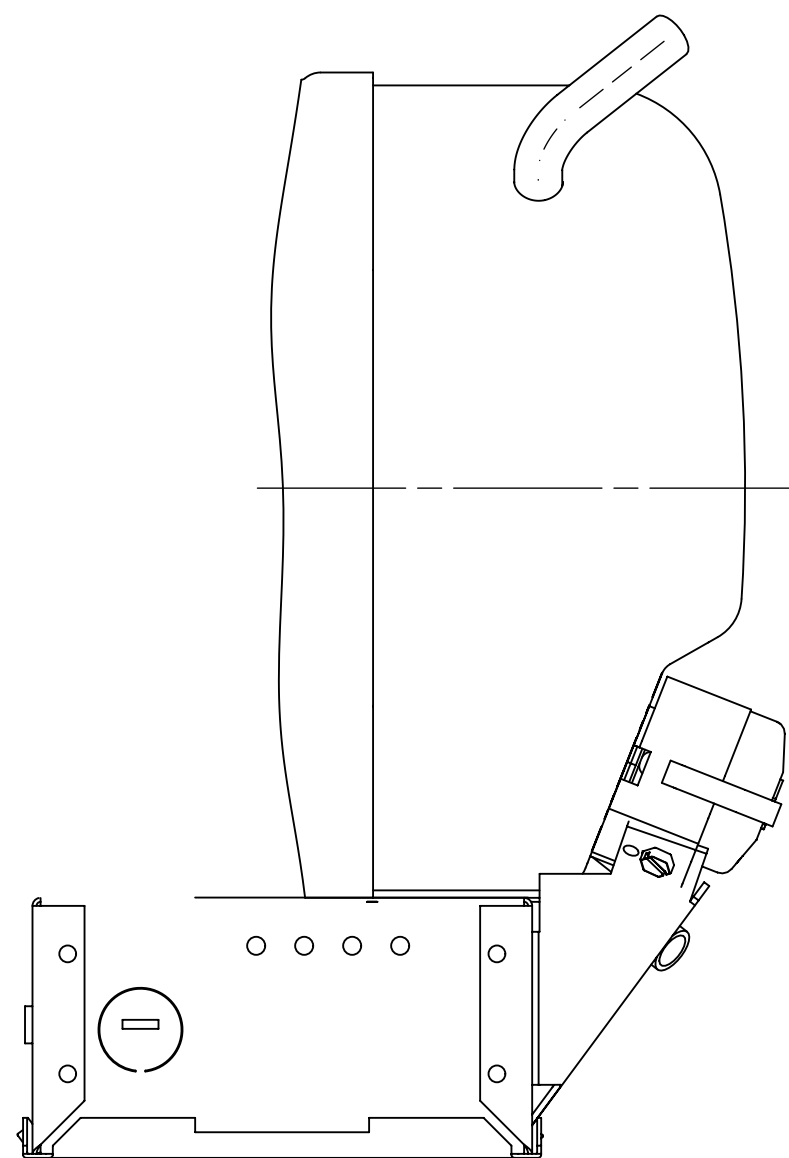


SUCTION or PROCESS - COPPER
O.D. - .498-.502 [12.6-12.8]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .378-.381 [9.6-9.7]
X .865-.927 [22.0-23.5]
PLUG, -4

DISCHARGE - COPPER
O.D. - .373-.377 [9.5-9.6]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .253-.256 [6.4-6.5]
X .500 [12.7] MIN.
PLUG, -2 HAND FORM



NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.
3. SEE DWG. #AHT1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.
4. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	HA635-6
B	HA634
C	34895-03
D	34372
E	34372

SUCTION or PROCESS - COPPER
O.D. - .498-.502 [12.6-12.8]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .378-.381 [9.6-9.7]
X .865-.927 [22.0-23.5]
PLUG, -4

DIMENSIONING = INCHES OR INCHES [MILLIMETERS]
MILLIMETERS

3D,VNX6

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

										BD	21OCT19		TS	29SEP11		DATE		DTS.CODE	-	-	NAME	SALES COMPRESSOR	
	B	--	EC8278 ATC	3-FOOTING REMOVED																			
	A	--		REWORK IN 3D	ADDED & RENUMBERED TO BE NOTE #4																		
	REL	--			#232558																		
	LIT	LC	CHANGE																				