



DISCHARGE - COPPER  
O.D. - .373-.377 (9.5-9.6)  
WALL - .0545-.0615 (1.4-1.6)  
END I.D. - .315-.318 (8.0-8.1)  
x .865-.885 (22.0-22.5)  
PLUG, -3 HAND FORM

DIMENSIONING =  $\frac{\text{INCHES}}{\text{MILLIMETERS}}$  OR INCHES (MILLIMETERS)

NOTE!

- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
- SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

Q.A. SYMBOLS

★	= CATEGORY I
▲	= CATEGORY II
■	= CATEGORY III
□	= CATEGORY IV

NOTE!  
1. SEE DWG. #AHT-1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

A	A	HA-635-16	N.L.C. 8-11-95	HB	DATE	DIS. CODE 34D	NAME SALES COMPRESSOR
	B	HA-634					
A	C	34366-1	#228106-1 REMOVED HA-536-T1 & HA-535	NO CHANGE	#212377	SCALE 1"=2"	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
	D	40564					
<p>DO NOT SCALE THIS DRAWING &amp; PARTS NOT TO BE MARKED OR AT COMPRESSOR ASSEMBLY.</p> <p>INTERNAL USE ONLY UGIDISK5\CLARK\AJ-DCAJ193\N-C.PRT</p>							PART NO. DCAJ-193