



A	HA635-6
B	HA634
C	34895-03
D	34372
E	34372

**SUCTION or PROCESS - COPPER**  
 O.D. - .498-.502 [12.6-12.8]  
 WALL - .0545-.0615 [1.4-1.6]  
 END I.D. - .378-.381 [9.6-9.7]  
 X .865-.927 [22.0-23.5]  
 PLUG, -4

DIMENSIONING =  $\frac{\text{INCHES}}{\text{MILLIMETERS}}$  OR INCHES (MILLIMETERS)

- NOTE:
- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
  - SEE SPEC. "A-B" & "A-C" FOR PROCESSING.
  - MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.
  - SEE DWG. #AHT1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

ENGLISH	
O.A. SYMBOLS	
★	= CATEGORY I
▲	= CATEGORY II
■	= CATEGORY III
□	= CATEGORY IV

A	EC41229 3D REVISION MOVED & RENUMBERED 29SEP11 TO BE NOTE #4	TS	DATE	NAME SALES COMPRESSOR	
	REL - #232558	LT LC	CHANGE	SCALE 1:2	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
	MATERIAL NOTED			DRAWING NO. DCAJ434	