



PROCESS - COPPER
 O.D. - .498-.502 (12.6-12.8)
 WALL - .0545-.0615 (1.4-1.6)
 END I.D. - .378-.381 (9.6-9.7)
 x .865-.927 (22.0-23.5)
 PLUG, -4

DISCHARGE - COPPER
 O.D. - .373-.377 (9.5-9.6)
 WALL - .0545-.0615 (1.4-1.6)
 END I.D. - .378-.381 (9.6-9.7)
 x .928-.988 (23.6-25.1)
 PLUG, -4 HAND FORM

SUCTION - COPPER
 O.D. - .498-.502 (12.6-12.8)
 WALL - .0545-.0615 (1.4-1.6)
 END I.D. - .503-.506 (12.8-12.9)
 x .928-.948 (23.6-24.1)
 PLUG, -11

DIMENSIONING = $\frac{\text{INCHES}}{\text{MILLIMETERS}}$ OR INCHES (MILLIMETERS)

NOTE!

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

NOTE!
 1. SEE DWG. #AHT-1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

QTY	DESCRIPTION	REV	DATE	BY	CHKD	APP'D
1	HA635-19					
1	HA634-1					
1	34366-2					
1	34367					
1	34439					

DIS. CODE 34D		NAME SALES COMPRESSOR	
SCALE 1"=2"		THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO	
MATERIAL		PART NO.	
INTERNAL USE ONLY		DCAJ353	

Q.A. SYMBOLS

AJ

TECUMSEH PRODUCTS CO.
 TECUMSEH, MICHIGAN