



NOTE:  
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.  
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.  
3. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.  
4. SEE DWG. #AHT1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.  
▲ 5. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	HA635-11
B	HA634
C	34366-2
D	34849
E	34849

SUCTION - COPPER  
O.D. - .498-.502 [12.6-12.8]  
WALL - .0545-.0615 [1.4-1.6]  
END I.D. - .378-.381 [9.6-9.7]  
X .865-.927 [22.0-23.5]  
PLUG, -4

DIMENSIONING = INCHES OR INCHES (MILLIMETERS) / MILLIMETERS

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

AJ

ECL1021 REDRAWN IN 3D 04 JAN 12 NO CHANGE	TS	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION. IT IS TO BE KEPT IN CONFIDENCE AND NOT BE LOANED, REPRODUCED, COPIED, OR DISCLOSED IN ANY MANNER WITHOUT THE WRITTEN CONSENT OF TECUMSEH. ANY UNAUTHORIZED USE OR DISCLOSURE OF THIS INFORMATION SHALL BE SUBJECT TO LEGAL ACTION. THIS DRAWING IS THE PROPERTY OF TECUMSEH AND IS TO BE KEPT IN CONFIDENCE AND NOT BE LOANED, REPRODUCED, COPIED, OR DISCLOSED IN ANY MANNER WITHOUT THE WRITTEN CONSENT OF TECUMSEH. ANY UNAUTHORIZED USE OR DISCLOSURE OF THIS INFORMATION SHALL BE SUBJECT TO LEGAL ACTION.	DIS.CODE 34D	NAME SALES COMPRESSOR	SCALE 1:2 & NOTED	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
A					TECUMSEH PRODUCTS CO. ANN ARBOR, MICHIGAN		DRAWING NO. DCAJ435
				MATERIAL	NOTED		