

NOTES

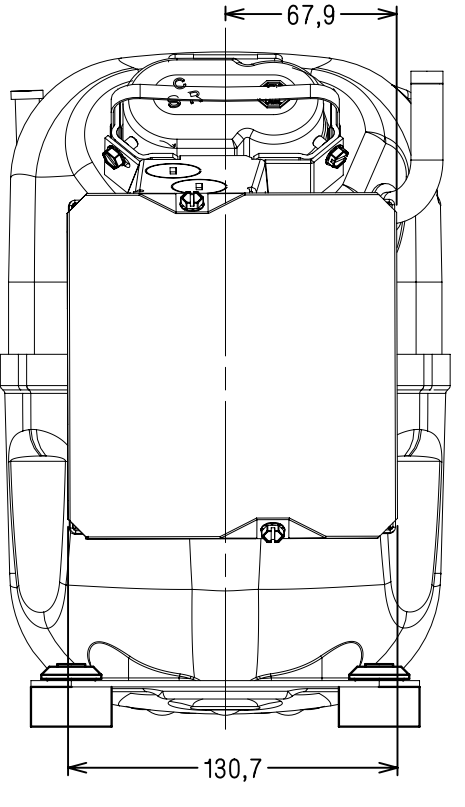
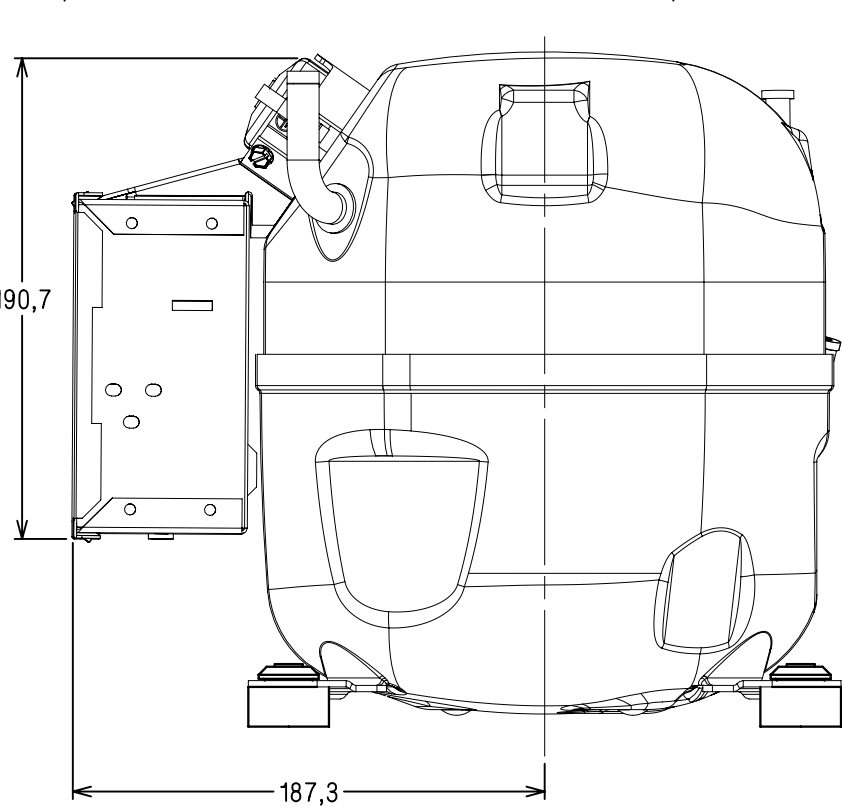
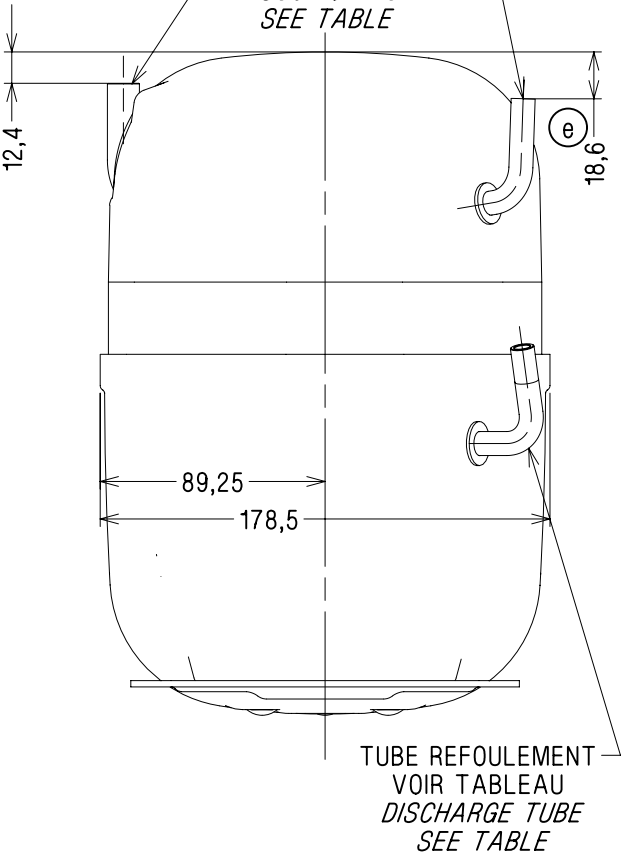
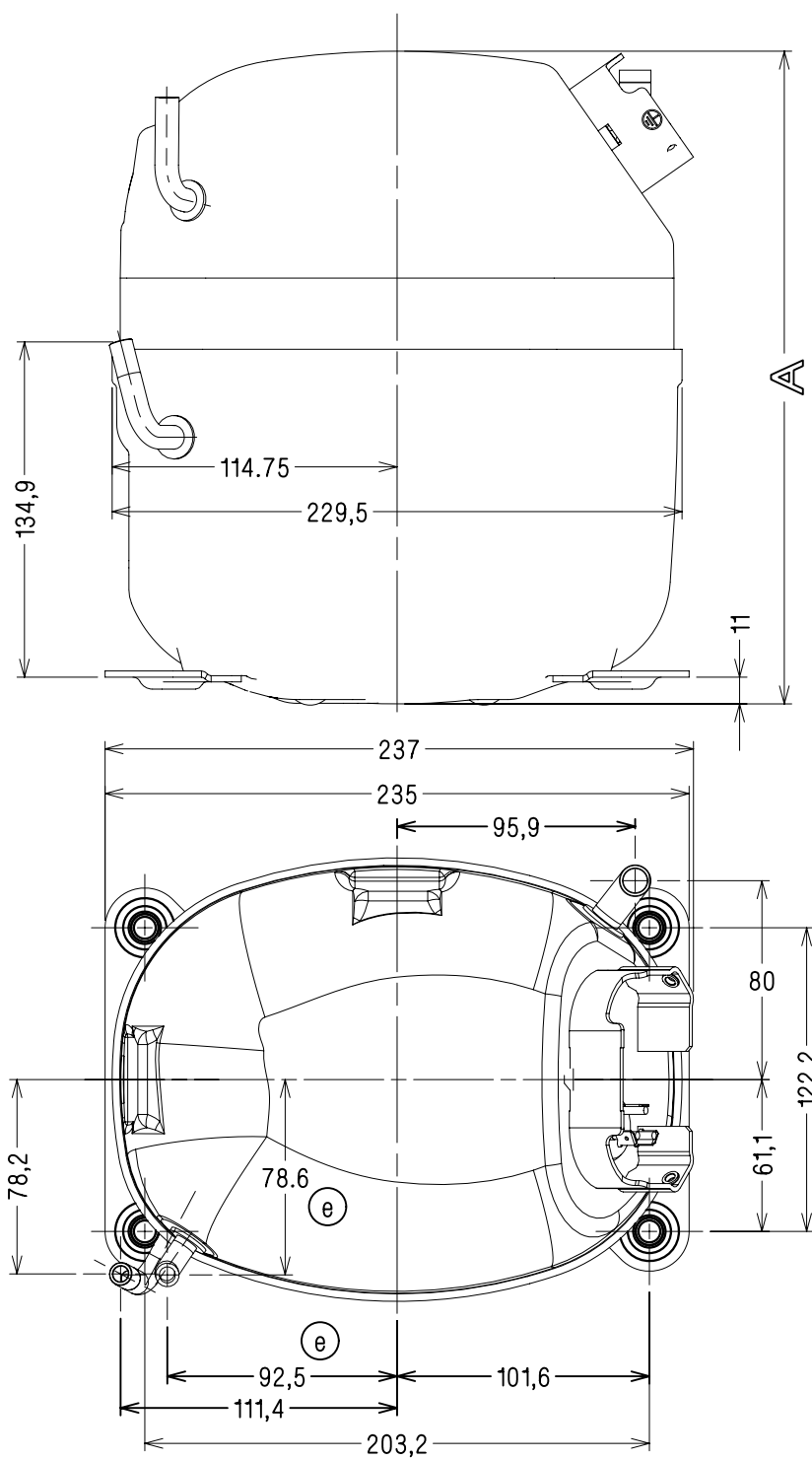
- 1- Voir specification pour plans DC SP0011 .
According to TE SPEC SP0011
2- Les cotes sont donnees a titre d'indication. Se reporter aux plans des pieces.
Dimensions are given as an indication. Refer to the planes of the parts.
3- Etiquettes : references suivant nomenclatures et specification SP2004.
Labels : References according to BOM & TE SPEC SP2004.
4- Plugs non representes sur vues filaires.
Plugs not represented except on shaded view.

TUBE CHARGE
VOIR TABLEAU
PROCESS TUBE
SEE TABLE

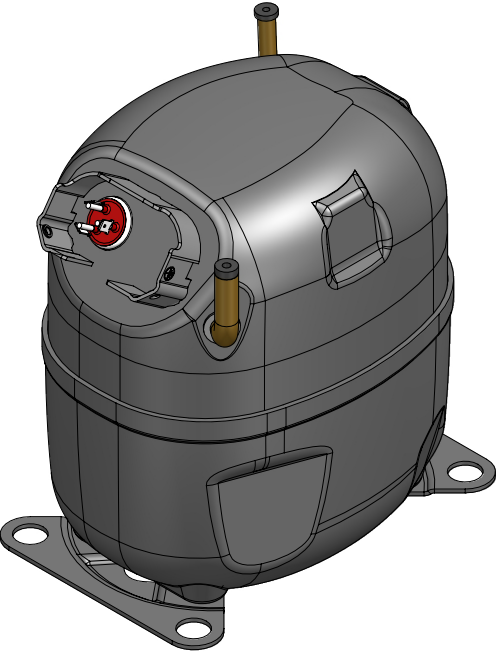
TUBE ASPIRATION
VOIR TABLEAU
SUCTION TUBE
SEE TABLE

TUBE REFOULEMENT
VOIR TABLEAU
DISCHARGE TUBE
SEE TABLE

Note :
Ces vues s'appliquent a la personnalisation des compresseurs faite aux US :
Assembler les composants comme montres, suivant contenu des nomenclatures.
These views are applicable to compressor customization made in US :
If specified on B.O.M: assemble these parts as shown



Modele represente : DCAJ640
Echelle : 1/4
Represented model : DCAJ640
Scale : 1/4



COTES CRITIQUES Q.A. SYMBOLS	
★	CATEGORIE 1 CATEGORY 1
▲	CATEGORIE 2 CATEGORY 2
■	CATEGORIE 3 CATEGORY 3
■	CATEGORIE 4 CATEGORY 4
CATEGORIES DEFINIES PAR SP7121 IN ACCORDANCE WITH SPA7121	

ATTENTION DOCUMENT STRICTEMENT CONFIDENTIEL ET PRIVE
Ce document est la propriete exclusive de TECUMSEH EUROPE SA et
renferme des informations ayant un caractere prive et confidentiel.
Ce document est remis sous la condition formelle que son contenu ne sera
pas divulgue a un tiers, ni reproduit, ni adapte ou publie sans le
consentement exprès de TECUMSEH EUROPE et qu'il pourra etre utilise
qu'apres l'autorisation écrite de ladite société. Sur simple demande de
TECUMSEH EUROPE le present document devra lui etre restitué intégralement.
ATTENTION STRICTLY CONFIDENTIAL AND PRIVATE DOCUMENT
This document is the exclusive property of TECUMSEH EUROPE SA and
contains information of a private and confidential nature.
This document is given under the formal condition that its content will be
disclosed to a third party, neither reproduced, nor adapted or published
without the express consent of TECUMSEH EUROPE and that it can only be
used after the express authorization of said company. Upon simple request
from TECUMSEH EUROPE, this document must be returned in full.

EC104556	e	-	MAJ tube de charge	23may22	RP	LE
EC97740	d	-	Mise a jour	14jan21	RP	BC
EC94649	c	-	Prelancement	24aug20	RP	BC
A.M. File no.	Ind Rev	Rep. Mark	Modifications Change content	Date Date	Visa Sign	Verif Check

MATIERE: Conforme a la specification T.P.Co. Global 08
Material: Must comply with T.P.Co. Global Spec 08

TOLERANCES GENERALES GENERAL TOLERANCES	linéaire: ± 2,5 straight: ± 2,5 angulaire: ± 1° angular: ± 1°	
--	--	--

ECH. Scale	1/3	ORIGINE Origin DCAJ600 NO
---------------	-----	------------------------------

COMPRESSEUR AJ2 a tubes Aspiration en zone 4 Tubes version Suction in zone 4	TECUMSEH EUROPE S.A. 38090 VAULX-MILIEU DCAJ640 NO	Indice Revision e
--	--	-------------------------

Ce plan est propriete exclusive de notre société tous droits de reproduction et de diffusion reserves.
This drawing is the property of our society copyrights and publications reserved.