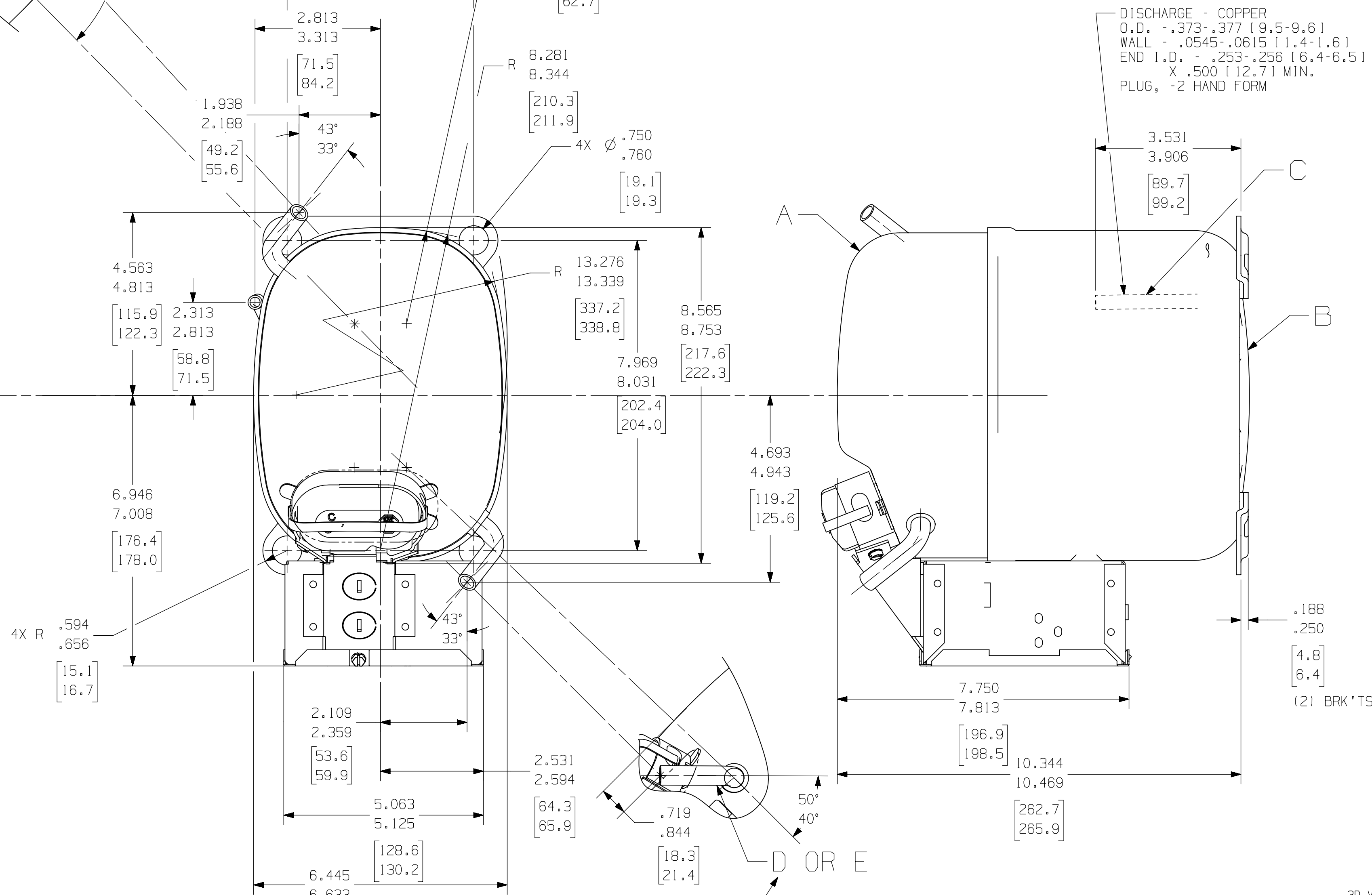
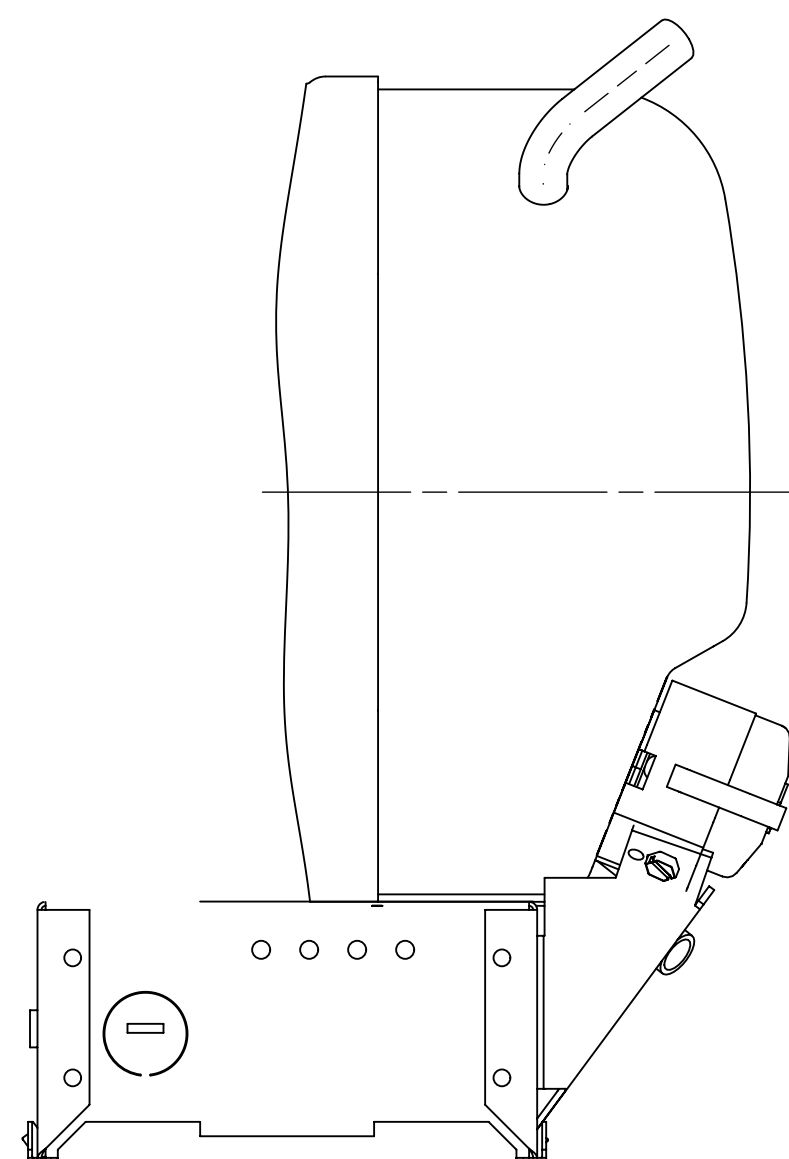


DISCHARGE - COPPER  
O.D. - .373-.377 [ 9.5-9.6 ]  
WALL - .0545-.0615 [ 1.4-1.6 ]  
END I.D. - .253-.256 [ 6.4-6.5 ]  
X .500 [ 12.7 ] MIN.  
PLUG, -2 HAND FORM



1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.
3. SEE DWG. #AHT1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.
- ▲ 4. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

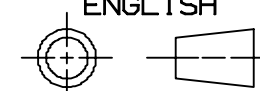
|   |          |
|---|----------|
| A | HA635-6  |
| B | HA634    |
| C | 34895-03 |
| D | 34372    |
| E | 34372    |

SUCTION or PROCESS - COPPER —  
O.D. - .498-.502 [ 12.6-12.8 ]  
WALL - .0545-.0615 [ 1.4-1.6 ]  
END I.D. - .378-.381 [ 9.6-9.7 ]  
X .865-.927 [ 22.0-23.5 ]  
PLUG, -4

DIMENSIONING = INCHES OR INCHES (MILLIMETERS)  
MILLIMETERS

3D.VNX6

ENGLISH



Q. A. SYMBOLS

★ = CATEGORY I  
▲ = CATEGORY II  
■ = CATEGORY III  
□ = CATEGORY IV

[illegible]