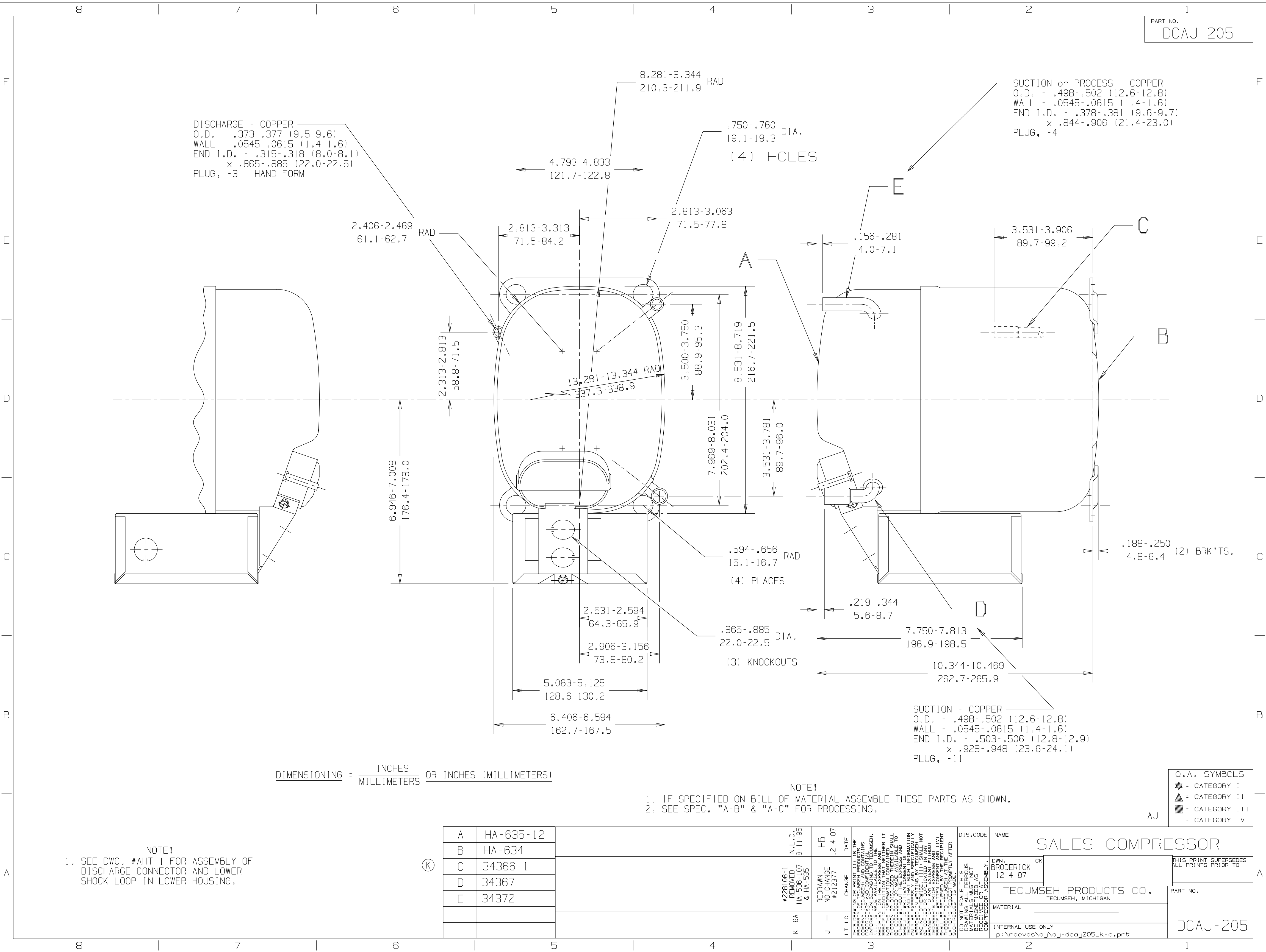




PART NO.
DCAJ-205

DISCHARGE - COPPER
O.D. - .373-.377 (9.5-9.6)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .315-.318 (8.0-8.1)
x .865-.885 (22.0-22.5)
PLUG, -3 HAND FORM

SUCTION or PROCESS - COPPER
O.D. - .498-.502 (12.6-12.8)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .378-.381 (9.6-9.7)
x .844-.906 (21.4-23.0)
PLUG, -4

.750-.760 DIA.
19.1-19.3
(4) HOLES

.594-.656 RAD
15.1-16.7
(4) PLACES

.865-.885 DIA.
22.0-22.5
(3) KNOCKOUTS

SUCTION - COPPER
O.D. - .498-.502 (12.6-12.8)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .503-.506 (12.8-12.9)
x .928-.948 (23.6-24.1)
PLUG, -11

.188-.250
4.8-6.4 (2) BRK'TS.

DIMENSIONING = $\frac{\text{INCHES}}{\text{MILLIMETERS}}$ OR INCHES (MILLIMETERS)

NOTE!
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV

NOTE!
1. SEE DWG. #AHT-1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

(K)

A	HA-635-12
B	HA-634
C	34366-1
D	34367
E	34372

N.L.C.	8-11-95
#228106-1	REMOVED
HA-536-107	& HA-535
6A	—
K	J

HB	12-4-87
REDRAWN -	#212377
NO CHANGE	—
LT	LC

DIS. CODE		NAME	
SCALE THIS DRAWING FOR ALL FERROUS MATERIALS TO BE IDENTIFIED AS D.W. OR A.			

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
PART NO.
DCAJ-205