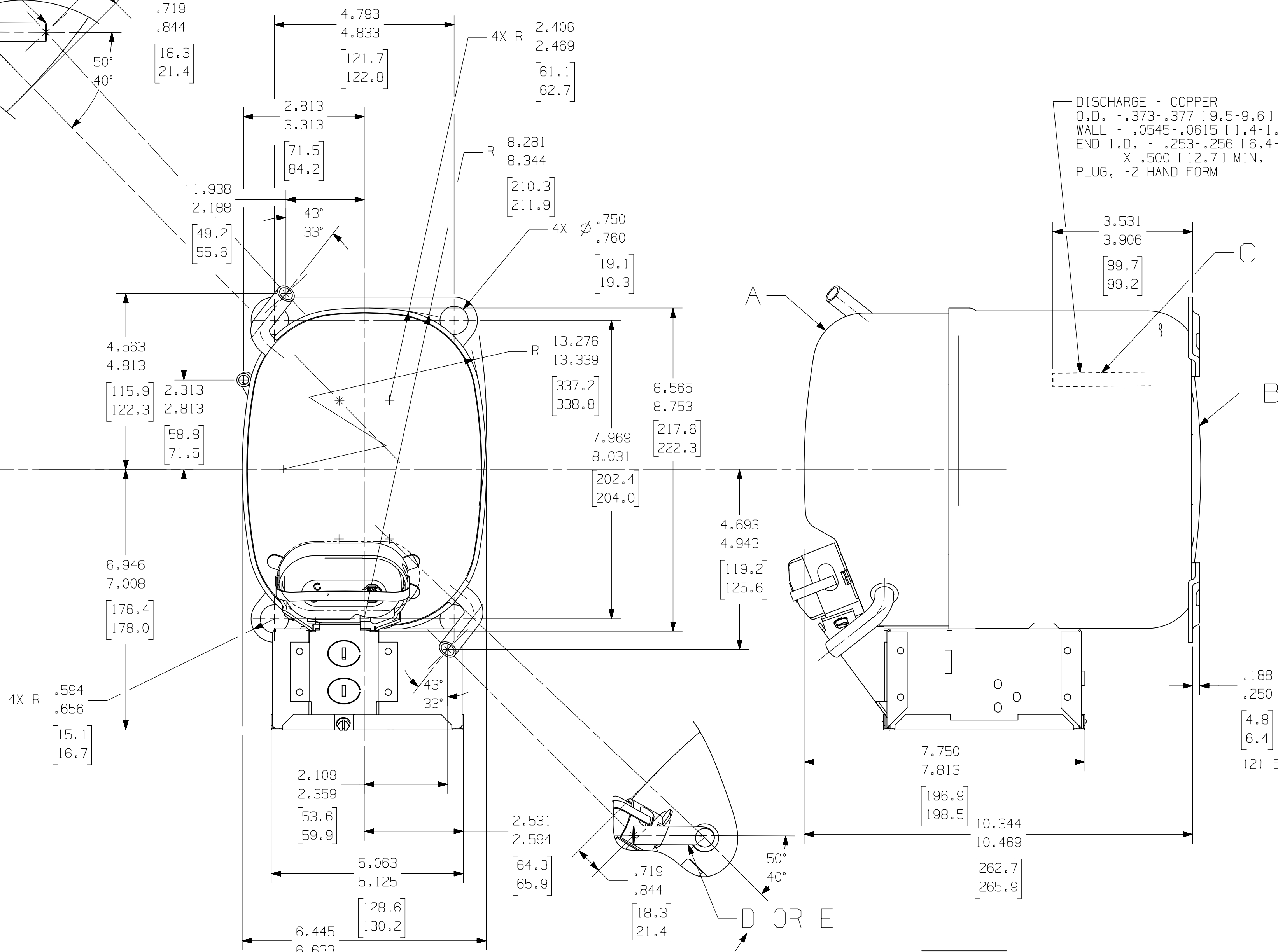
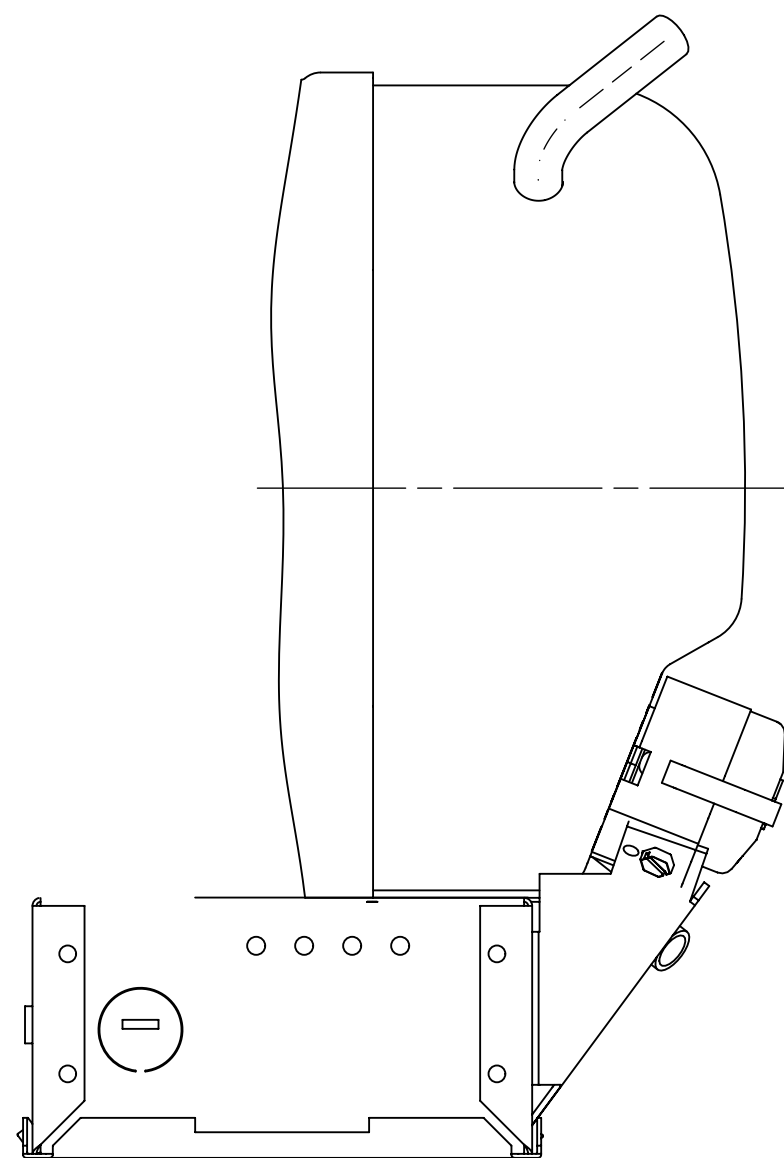


SUCTION or PROCESS - COPPER
O.D. - .498-.502 [12.6-12.8]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .378-.381 [9.6-9.7]
X .865-.927 [22.0-23.5]
PLUG, -4

DISCHARGE - COPPER
O.D. - .373-.377 [9.5-9.6]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .253-.256 [6.4-6.5]
X .500 [12.7] MIN.
PLUG, -2 HAND FORM



NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.
3. SEE DWG. #AHT1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.
4. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	HA635-6
B	HA634
C	34895-03
D	34372
E	34372

SUCTION or PROCESS - COPPER
O.D. - .498-.502 [12.6-12.8]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .378-.381 [9.6-9.7]
X .865-.927 [22.0-23.5]
PLUG, -4

DIMENSIONING = INCHES OR INCHES [MILLIMETERS]
MILLIMETERS

3D,VNX6

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

EC8278 ATC 210CT19		BD	29SEP11	TS	29SEP11	DATE	29SEP11	THIS DRAWING OR PRINT (ALL) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	NAME		SALES COMPRESSOR	
3-FOOTING REMOVED		EC8278 ATC 210CT19	29SEP11	TS	29SEP11	DATE	29SEP11	THIS DRAWING OR PRINT (ALL) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	SCALE		1:2	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
MOVED & RENUMBERED TO BE NOTE #4		EC8278 ATC 210CT19	29SEP11	TS	29SEP11	DATE	29SEP11	THIS DRAWING OR PRINT (ALL) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	MATERIAL		NOTED	DRAWING NO.
REL		EC8278 ATC 210CT19	29SEP11	TS	29SEP11	DATE	29SEP11	THIS DRAWING OR PRINT (ALL) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	MATERIAL		NOTED	DCAJ434