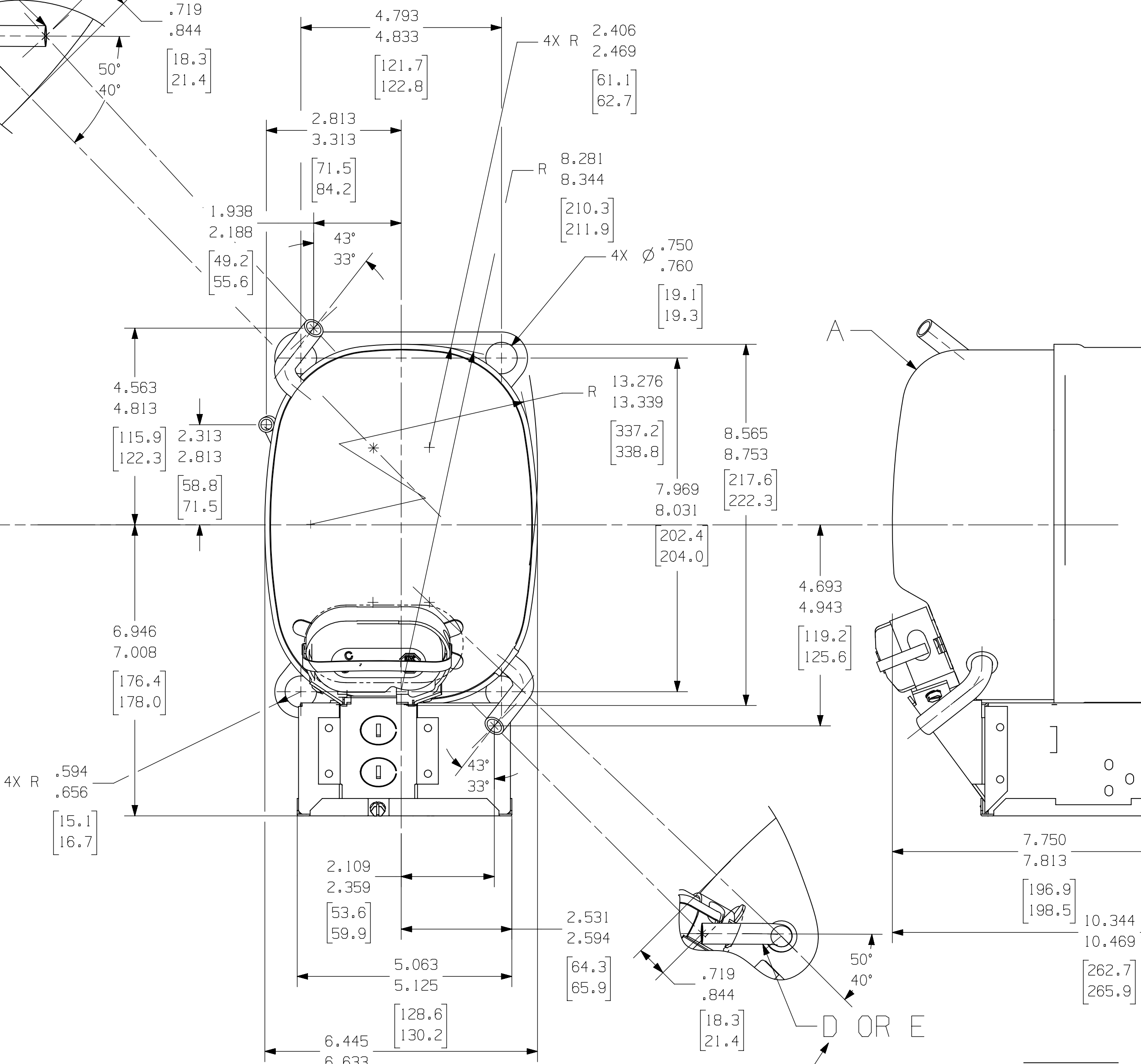
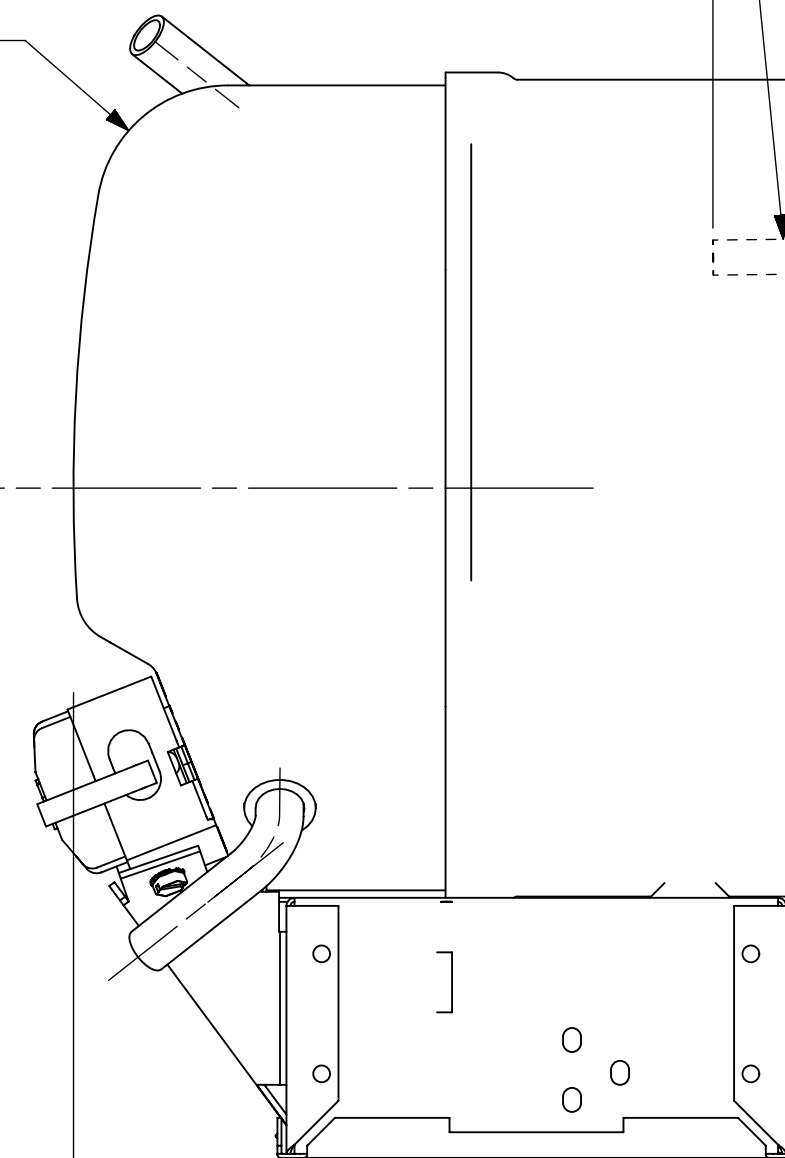
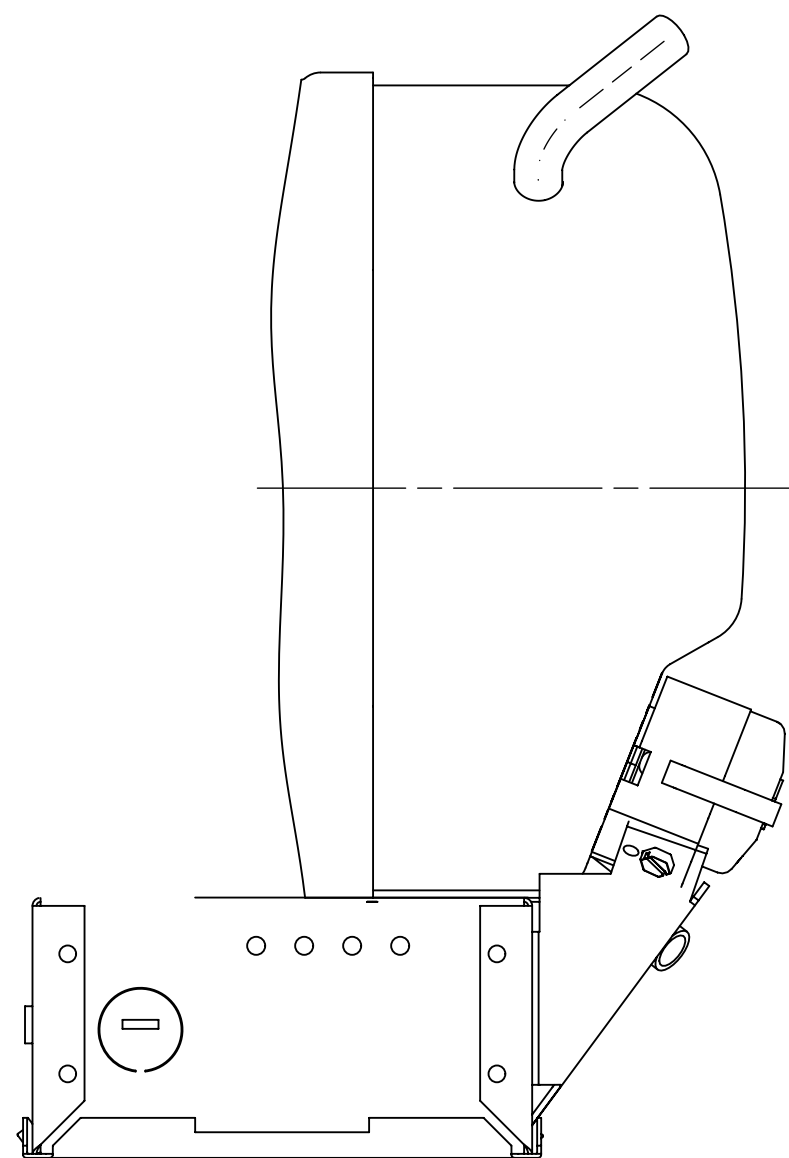


SUCTION or PROCESS - COPPER
O.D. - .498-.502 [12.6-12.8]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .378-.381 [9.6-9.7]
X .865-.927 [22.0-23.5]
PLUG, -4

DISCHARGE - COPPER
O.D. - .373-.377 [9.5-9.6]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .253-.256 [6.4-6.5]
X .500 [12.7] MIN.
PLUG, -2 HAND FORM



- NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
 2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.
 3. SEE DWG. #AHT1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.
 4. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	HA635-6
B	HA634
C	34895-03
D	34372
E	34372

SUCTION or PROCESS - COPPER
O.D. - .498-.502 [12.6-12.8]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .378-.381 [9.6-9.7]
X .865-.927 [22.0-23.5]
PLUG, -4

DIMENSIONING = INCHES OR INCHES [MILLIMETERS]
MILLIMETERS

3D,VNX6

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

EC8278 ATC		BD	21OCT19	DATE		THIS DRAWING OR PRINT (ALL) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	NAME		SALES COMPRESSOR	
3-FOOTING REMOVED		TS	29SEP11	LIT		DO NOT SCALE THIS DRAWING. ALL DIMENSIONS SHALL BE TAKEN FROM THE DRAWING. IF THERE IS A DISCREPANCY BETWEEN THE DIMENSIONS SHOWN ON THE DRAWING AND THE DIMENSIONS SHOWN ON THE PART, THE DIMENSIONS SHOWN ON THE DRAWING SHALL PREVAIL.	SCALE		1:2	
MOVED & RENUMBERED TO BE NOTE #4		REL	#23255B	CHG		DO NOT SCALE THIS DRAWING. ALL DIMENSIONS SHALL BE TAKEN FROM THE DRAWING. IF THERE IS A DISCREPANCY BETWEEN THE DIMENSIONS SHOWN ON THE DRAWING AND THE DIMENSIONS SHOWN ON THE PART, THE DIMENSIONS SHOWN ON THE DRAWING SHALL PREVAIL.	MATERIAL		NOTED	
B		A		REL		DO NOT SCALE THIS DRAWING. ALL DIMENSIONS SHALL BE TAKEN FROM THE DRAWING. IF THERE IS A DISCREPANCY BETWEEN THE DIMENSIONS SHOWN ON THE DRAWING AND THE DIMENSIONS SHOWN ON THE PART, THE DIMENSIONS SHOWN ON THE DRAWING SHALL PREVAIL.	TECUMSEH PRODUCTS CO.		ANN ARBOR, MICHIGAN	
									DRAWING NO.	
									DCAJ434	