PART NO. DCAJ430

SUCTION or PROCESS – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .378–.381 (9.6–9.7)
x .844–.906 (21.4–23.0)
PLUG, –4

D or E

2.120–2.245
53.8–57.0

8.281–8.344
210.3–211.9 RAD

4.793–4.833
121.7–122.8

.750–.760 DIA.
19.1–19.3
(4) HOLES

2.813–3.313
71.5–84.2

2.406–2.469 RAD
61.1–62.7

4.023–4.273
102.2–108.5

2.313–2.813
58.8–71.5

13.281–13.344 RAD
337.3–338.9

8.531–8.719
216.7–221.5

1.953–2.203
49.6–56.0

7.969–8.031
202.4–204.0

3.594–3.844
91.3–97.6

6.946–7.008
176.4–178.0

.594–.656 RAD
15.1–16.7
(4) PLACES

2.531–2.594
64.3–65.9

.865–.885 DIA.
22.0–22.5
(3) KNOCKOUTS

2.938–3.188
74.6–81.0

5.063–5.125
128.6–130.2

6.406–6.594
162.7–167.5

DISCHARGE – COPPER
O.D. – .373–.377 (9.5–9.6)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .253–.256 (6.4–6.5□
x .469–.531 (11.9–13.5□
PLUG, –2 HAND FORM

3.531–3.906
89.7–99.2

A

B

C

.188–.250
4.8–6.4 (2) BRK'TS.

.156–.281
4.0–7.1

D or E

7.750–7.813
196.9–198.5

10.344–10.469
262.7–265.9

SUCTION or PROCESS – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .378–.381 (9.6–9.7)
x .844–.906 (21.4–23.0)
PLUG, –4

NOTE!

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A–B" & "A–C" FOR PROCESSING.

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

AJ

NOTE!

1. SEE DWG. #AHT1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

A	HA635-6	
B	HA634	
C	34366	
D	34372	
E	34372	

Ⓐ

CHANGE	DATE
#228106-1 REMOVED HA-536-99 & HA-535	N.L.C. 8-14-95
WAS EXDCAJ-1983 #221861	HB 5/31/90

LT LC: A 6A REL

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DIS.CODE 34

NAME SALES COMPRESSOR

SCALE 1"=2"

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TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL

PART NO. DCAJ430

INTERNAL USE ONLY
UG\DISK6:[CLARK]AJ-DCAJ430□A-C.PRT