DRAWING NO.
DCAK037B

▲Ⓐ 34439
SUCTION OR PROCESS - COPPER
O.D - .500 (12.7) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. - .378-.384 (9.60-9.75)
X.865 (22.0) MIN.
PLUG,-4

▲ 8.526 - 8.772
[216.6 - 222.8]

▲ 5.531 - 5.736
[140.5 - 145.7]

▲ 4.375 - 4.625
[111.1 - 117.5]

▲ 3.688 - 3.938
[93.7 - 100.0]

▲ 2.563 - 2.813
[65.1 - 71.4]

▲ 2.908 - 3.158
[73.9 - 80.2]

▲ 2.734 - 2.984
[69.4 - 75.8]

DGAE1904
RELAY BOX ASSY

31°
35°

4.063
[103.2]

6.281 - 6.469
[159.5 - 164.3]

4.792 - 4.832
[121.7 - 122.7]

R 3.063 - 3.125
[77.8 - 79.4]

6.407
[162.7]

7.969 - 8.031
[202.4 - 204.0]

R 8.844 - 8.906
[224.6 - 226.2]

8.156 - 8.344
[207.2 - 211.9]

8.547 NOMINAL "REF"
[217.1]

14947220
LOWER HOUSING ASSY

32103-3
UPPER HOUSING

8.796 - 8.921
[223.4 - 226.6]

▲ 34525
DISCHARGE - COPPER
O.D. - .375 (9.5) NOMINAL
END I.D. TO RADIUS -
.253-.259 (6.43-6.58)
PLUG, -2 HAND FORM

▲Ⓐ 34439
SUCTION OR PROCESS - COPPER
O.D - .500 (12.7) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. - .378-.384 (9.60-9.75)
X.865 (22.0) MIN.
PLUG,-4

NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL, ASSEMBLE THESE PARTS AS SHOWN.
2. SEE COMPONENT DRAWINGS FOR DIMENTIONS NOT SHOWN.
▲3. MUST COMPLY WITH T.P.CO. GLOBAL SPEC 08.

DIMENSIONS= INCHES / MILLIMETERS OR INCHES-(MILLIMETERS)

3D,VNX8

ENGLISH

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

AK

REL	LT	LC	CHANGE	DATE
A	6F	EC75011	TS	01NOV16
	7C	NOTE UPDATED	—	
	—	EC59543	—	—

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DIS.CODE -

DO NOT SCALE THIS DRAWING ALL FERROUS MATERIALS MUST BE AS NOTED AND TREATED AS RECEIVED OR AT COMPRESSOR ASSEMBLY.

NAME SALES COMPRESSOR

SCALE 1:2

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
ANN ARBOR, MICHIGAN

MATERIAL NOTED

DRAWING NO. DCAK037B

BANNER