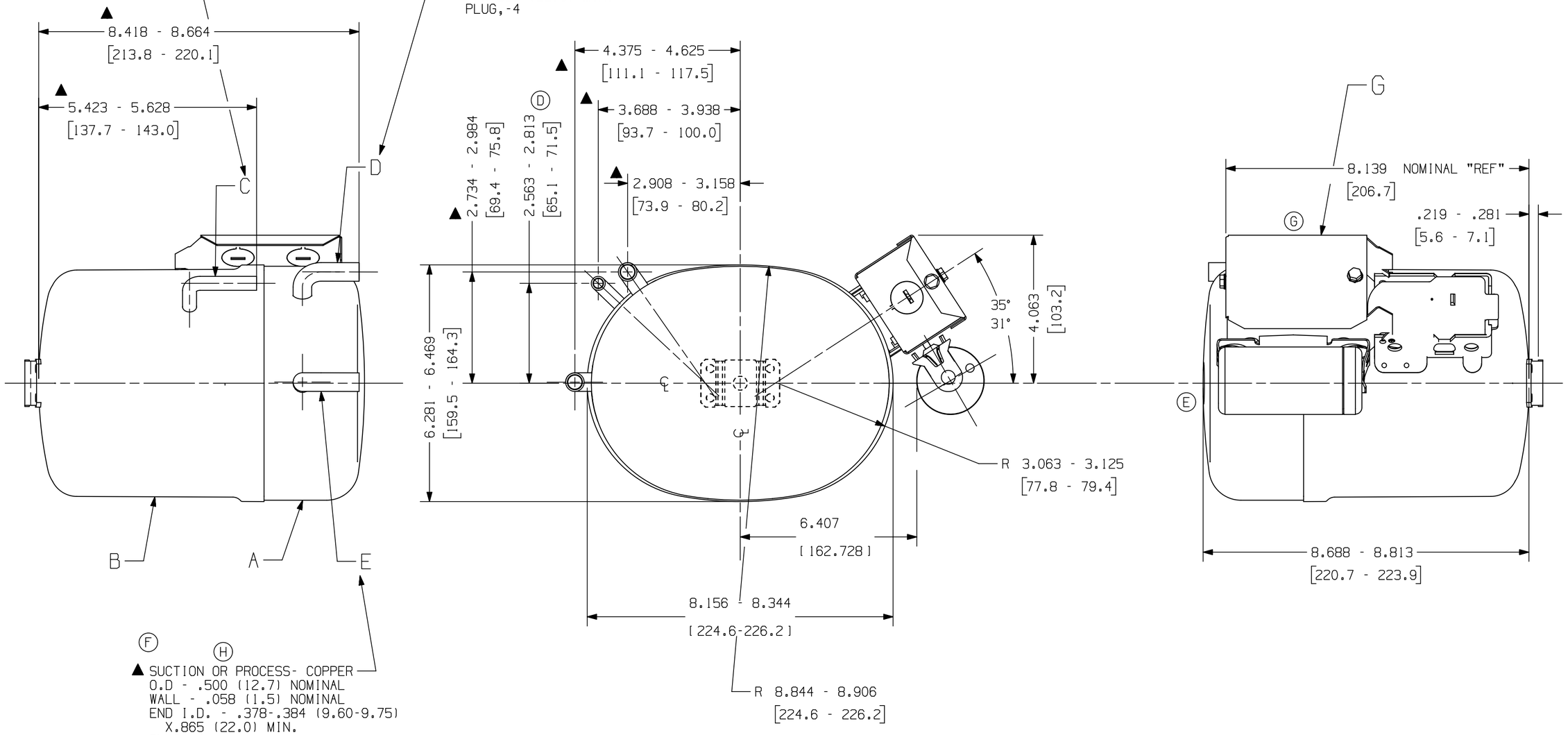
DRAWING NO.
DCAK037

(F) ▲ DISCHARGE - COPPER
O.D. - .375 (9.5) NOMINAL
END I.D. TO RADIUS -
.253-.259 (6.43-6.58)
PLUG, -2 HAND FORM

(F) ▲ (H) SUCTION OR PROCESS - COPPER
O.D - .500 (12.7) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. - .378-.384 (9.60-9.75)
X.865 (22.0) MIN.
PLUG,-4



(F) (H)
▲ SUCTION OR PROCESS- COPPER
O.D - .500 (12.7) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. - .378-.384 (9.60-9.75)
X.865 (22.0) MIN.
PLUG,-4

MANUFACTURING NOTES!
1. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

NOTE!
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
▲ 2. MUST COMPLY WITH T.P.Co. GLOBAL SPEC. 08.

DIMENSIONS= INCHES / MILLIMETERS OR INCHES-(MILLIMETERS)

		A	32103-3	
G	DGAE1904	B	HA588-2	
		C	34525	
		D	34439	
		E	34439	

3D, VNX6
ENGLISH
Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV
AK

H	6F 7C	EC75011 NOTE UPDATED	TS 01NOV16
G	—	EC29368 RELAY BOX UPDATED ADDED GLOBAL SPEC. 08	TS 18JUN12
F	—	#234874 REVISD TUBE TOLERANCES	NLD 9/12/95
E	—	#234295 REMOVED CAPACITOR CLIP	SJS 4/18/96
D	—	#234330 ADDED DIM	HWB 9/26/92
C	—	26070 SPRING CLIP REMOVED #226219	HWB 9/26/92
B	—	28677-1 BASE PLATE REMOVED #226219	HWB 9/26/92
A	—	RE DRAWN & RE-RELEASED #226219	HWB 9/26/92
REL	—	#225002	—
LT	Lc	CHANGE	DATE

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DIS.CODE 34D

NAME SALES COMPRESSOR

SCALE 1/2"=1

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
ANN ARBOR, MICHIGAN

MATERIAL

DRAWING NO. DCAK037

BANNER