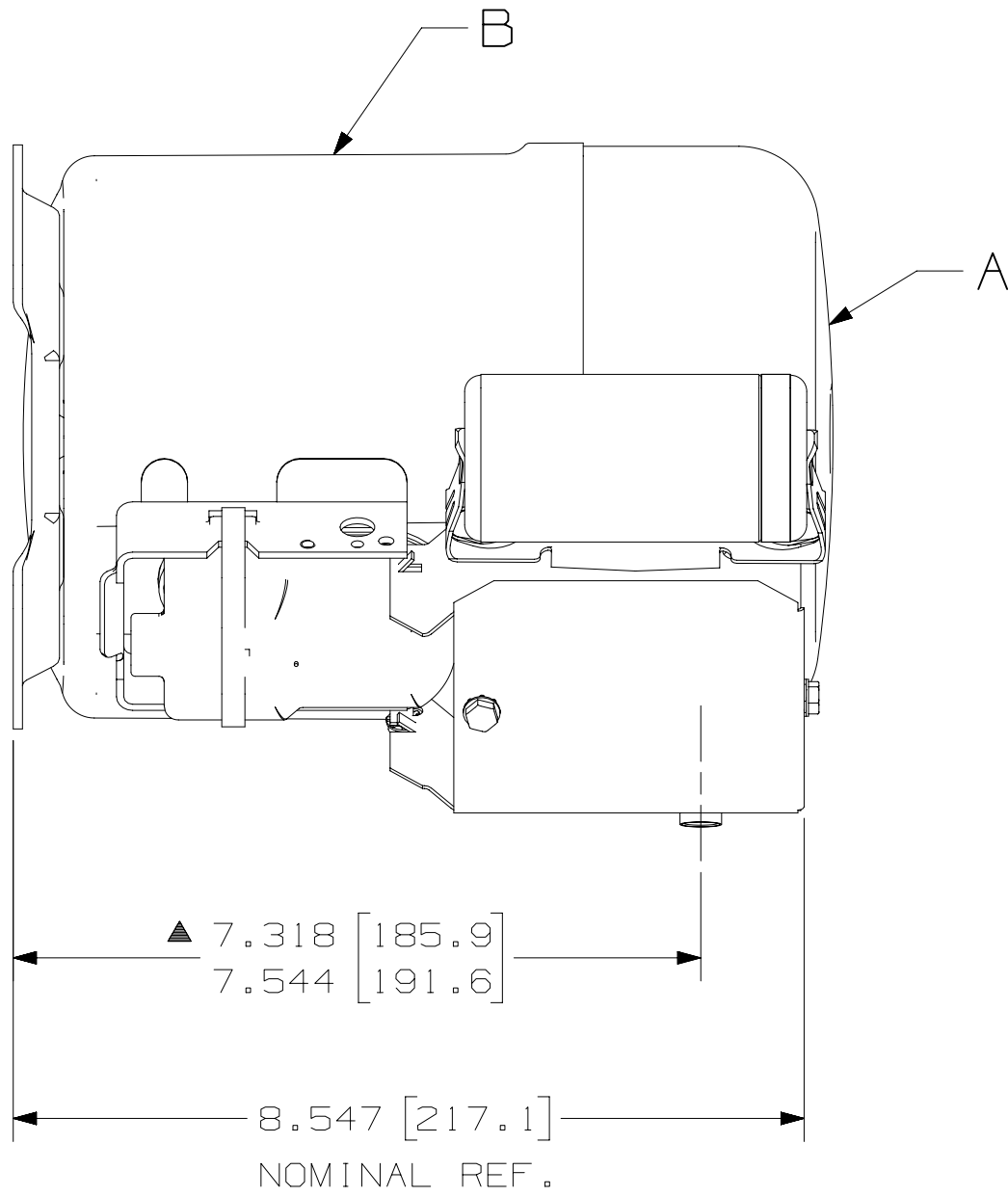
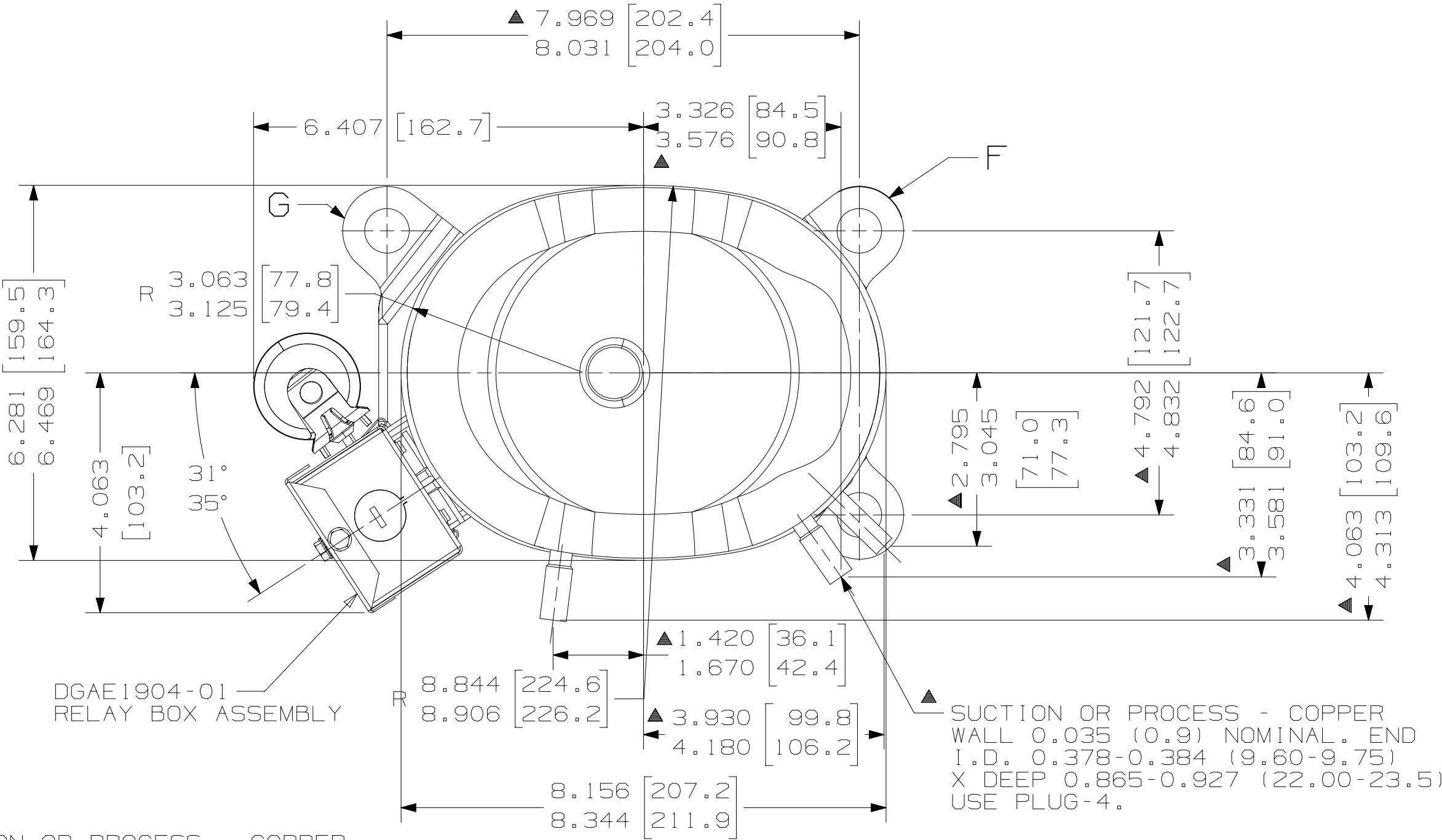




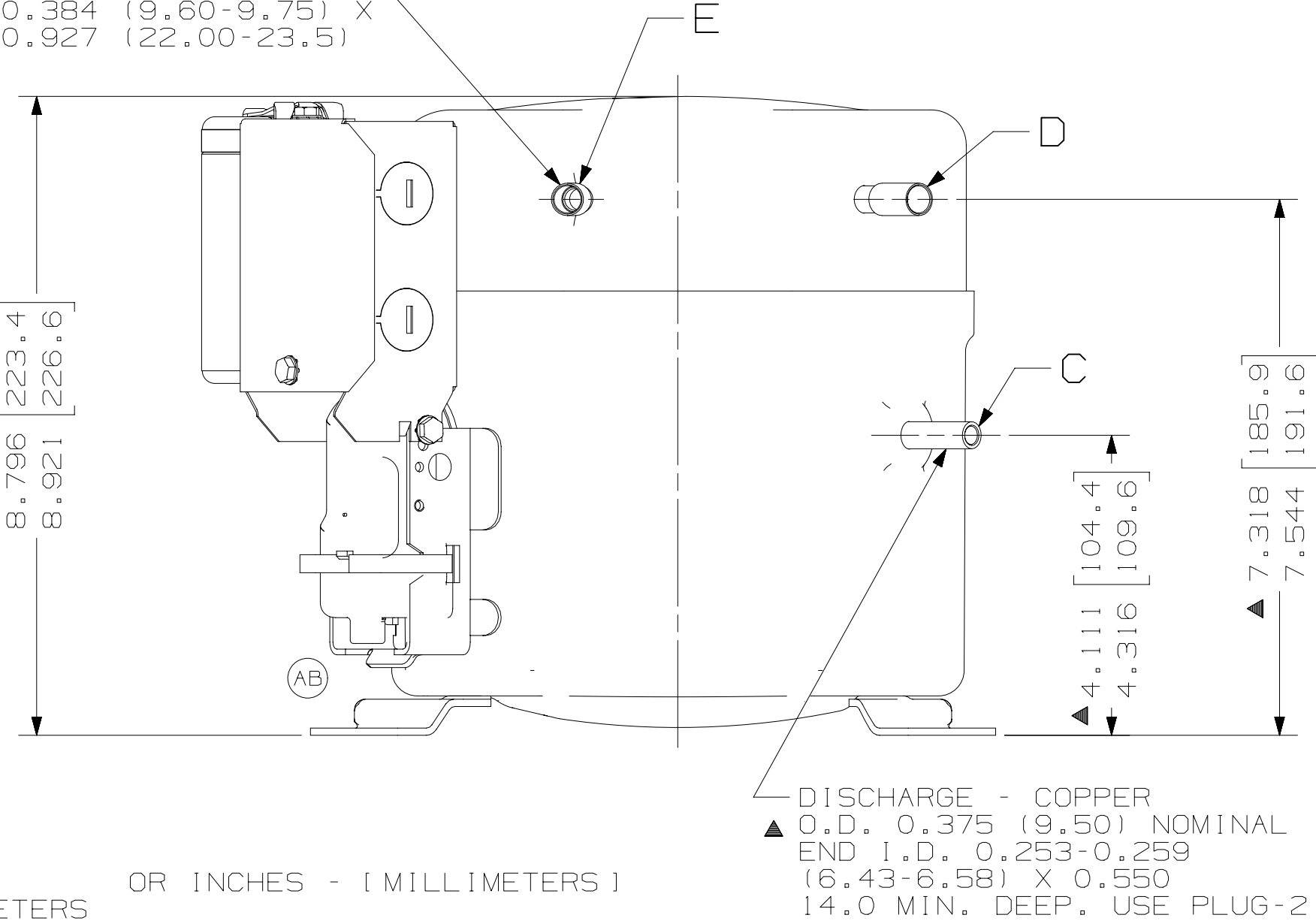
ITEM	PART NUMBER
A	AKU1008
B	AKL1016
C	34719
D	34718
E	34718
F	280-10010
G	280-10011

NOTES

- 1- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THE COMPONENTS AS SHOW.
- 2- SEE COMPONENT DRAWINGS FOR DIMENTIONS NOT SHOW.
- ▲ 3- MUST COMPLY WITH TECUMSEH GLOBAL ESPEC-8.



▲ SUCCTION OR PROCESS - COPPER WALL 0.035 (0.9) NOMINAL. END I.D. 0.378-0.384 (9.60-9.75) X DEEP 0.865-0.927 (22.00-23.5) USE PLUG-4.



DIMENSIONING= INCHES OR INCHES - [MILLIMETERS]
MILLIMETERS

EC102901 17-02-22 GW. MS.		EC95411 25-11-20 P.20		DATE
ALTERADO PROTETOR ERA: 108-10072		LIBERACAO		CHANGE
AB B3	AA --	LT	LC	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND ANY INFORMATION AS SUCH INFORMATION IS SPECIFICALLY APPROVED FOR REPRODUCTION BY TECUMSEH DO BRASIL AND NOT OTHERWISE. (111) SHALL NOT BE COPIED OR TO ANY EXTENT WITH- OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (1V) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.
DO NOT SCALE THIS DRAWING. ALL PER- MITS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY		THIRD ANGLE PROJECTION		
UNITS: mm		DRAWING SIZE: A2		
0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL		★ = CATEGORY I ▲ = CATEGORY II ■ = CATEGORY III □ = CATEGORY IV		
NAME		SALES COMPRESSOR		PART NO. DCAKA32
DATE 21-04-20		REF.		SCALE 1:2 PAGE 1/1
				FAMILY AK