

DGAE1904-01
RELAY BOX ASSEMBLY

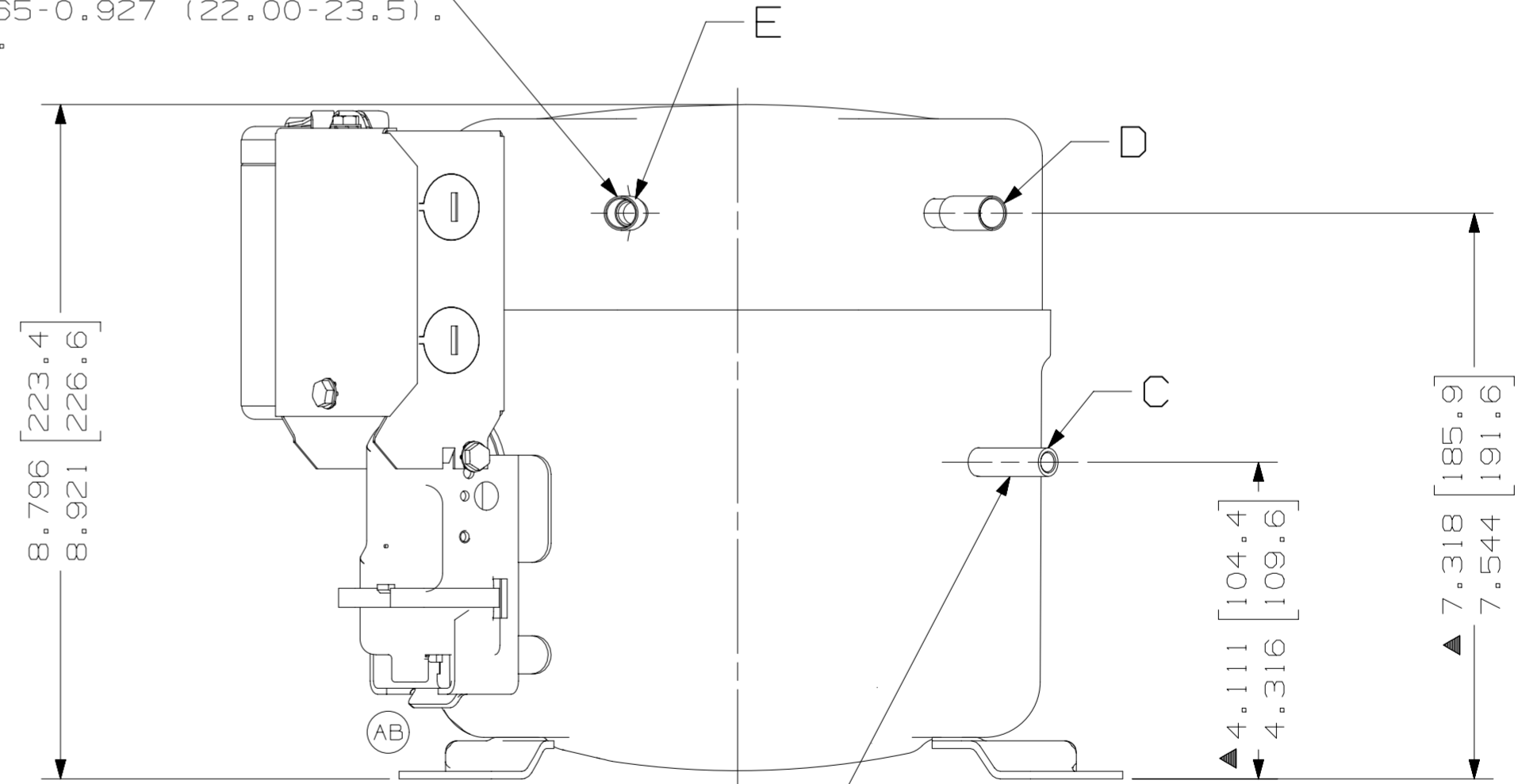
▲ SUCTION OR PROCESS - COPPER
WALL 0.035 (0.9) NOMINAL.
END I.D. 0.378-0.384 (9.60-9.75)
X DEEP 0.865-0.927 (22.00-23.5).
USE PLUG-4.

SUCTION OR PROCESS - COPPER
WALL 0.035 (0.9) NOMINAL.
END I.D. 0.378-0.384 (9.60-9.75)
X DEEP 0.865-0.927 (22.00-23.5)
USE PLUG-4.

ITEM	PART NUMBER
A	AKU1008
B	AKL1017
C	34719
D	34718
E	34718
F	280-10011
G	280-10010

NOTES

- 1- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THE COMPONENTS AS SHOW.
- 2- SEE COMPONENT DRAWINGS FOR DIMENTIONS NOT SHOW.
- ▲ 3- MUST COMPLY WITH TECUMSEH GLOBAL ESPEC-8.



DISCHARGE - COPPER
▲ O.D. 0.375 (9.50) NOMINAL
END I.D. 0.253-0.259 (6.43-6.58) X
0.550 (14.0) MIN. DEEP
USE PLUG-2

DIMENSIONING= INCHES OR INCHES - [MILLIMETERS]
MILLIMETERS

EC102901 17-02-22 G.F. MS.	EC05412 20-08-20 C.F.	DATE
ALTERADO PROTETOR EPR: 108-10072	LIBERACAO	CHANGE
AA	AA	LT LC

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DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2
0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV

SALES COMPRESSOR

DCAKB32

SCALE 1:2

PAGE 1/1

FAMILY AK

DATE 21-04-20

REF.