

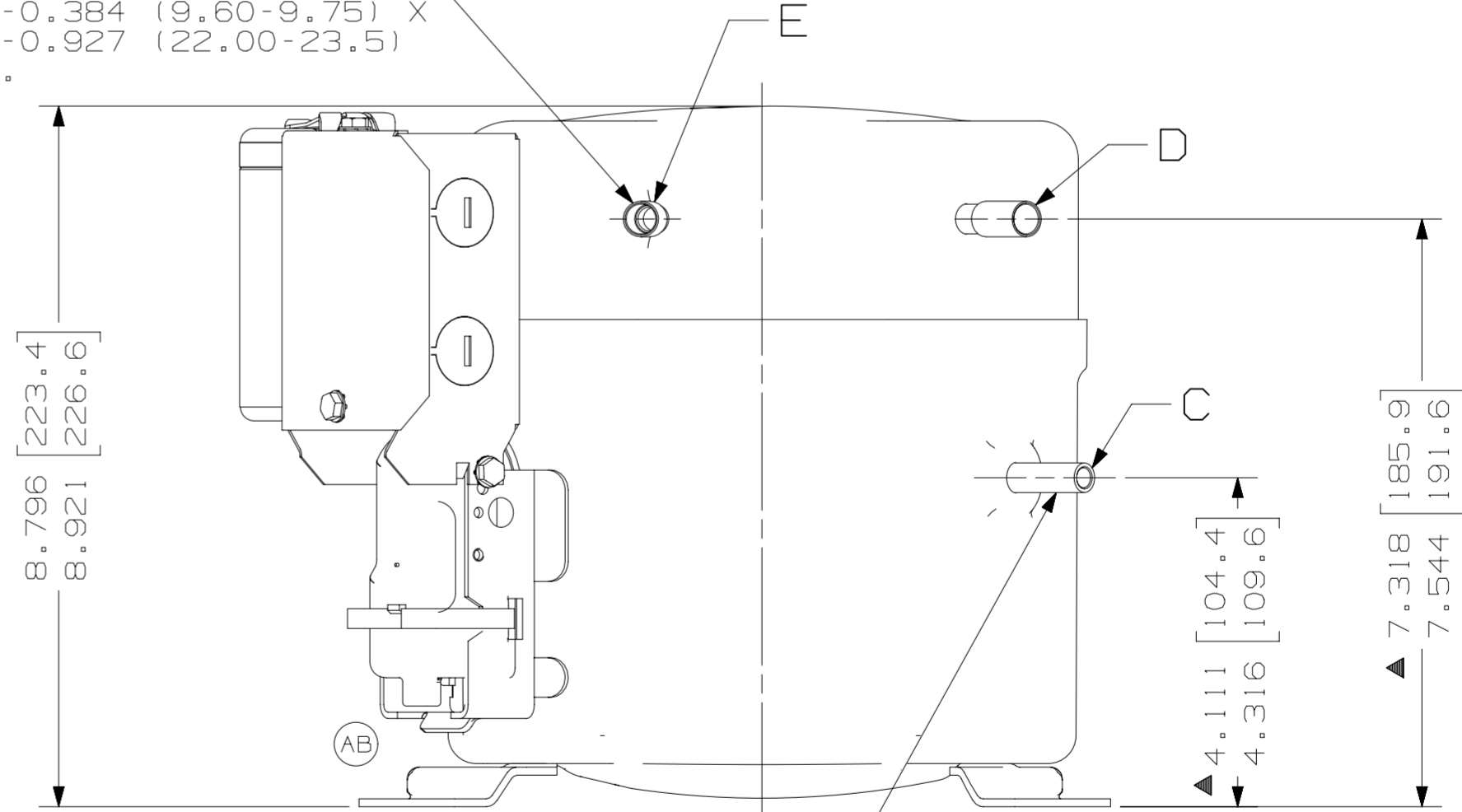
▲ SUCTION OR PROCESS - COPPER
WALL 0.035 (0.9) NOMINAL. END
I.D. 0.378-0.384 (9.60-9.75) X
DEEP 0.865-0.927 (22.00-23.5)
USE PLUG-4.

SUCTION OR PROCESS - COPPER
WALL 0.035 (0.9) NOMINAL. END
I.D. 0.378-0.384 (9.60-9.75)
X DEEP 0.865-0.927 (22.00-23.5)
USE PLUG-4.

| ITEM | PART NUMBER |
|------|-------------|
| A | AKU1008 |
| B | AKL1016 |
| C | 34719 |
| D | 34718 |
| E | 34718 |
| F | 280-10010 |
| G | 280-10011 |

NOTES

- 1- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THE COMPONENTS AS SHOW.
- 2- SEE COMPONENT DRAWINGS FOR DIMENTIONS NOT SHOW.
- ▲ 3- MUST COMPLY WITH TECUMSEH GLOBAL ESPEC-8.



DISCHARGE - COPPER
▲ O.D. 0.375 (9.50) NOMINAL
END I.D. 0.253-0.259
(6.43-6.58) X 0.550
14.0 MIN. DEEP. USE PLUG-2

DIMENSIONING= INCHES OR INCHES - (MILLIMETERS)
MILLIMETERS

| REV | DATE | DESCRIPTION |
|---------------------------------|-----------------------------|-------------------------------------|
| EC102901 17-02-22 GM. MS. | EC05411 03-11-20 P.20 | ALTERADO PROTETOR ERA: 108-10072 |
| AB B3 | AA | LIBERACAO |

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DO NOT SCALE THIS DRAWING. ALL FER- ROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2
0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
□ = CATEGORY IV

SALES COMPRESSOR
DCAKA32
SCALE 1:2
PAGE 1/1
FAMILY AK
DATE 21-04-20
REF.