DWG NO.
DCAK004A

34525
▲DISCHARGE - COPPER
O.D. - .375 (9.5) NOMINAL
END I.D. TO RADIUS - .253-.259 (6.43-6.58)
PLUG, -2 HAND FORM

34439
▲SUCTION OR PROCESS - COPPER
O.D. - .500 (12.7) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. TO RADIUS - .378-.384 (9.60-9.75)
X .865 (22.0) MIN.
PLUG, -4

▲ 8.932 [226.9]
8.366 [212.5]

▲ 6.141 [156.0]
5.700 [144.8]

8.344 [211.9]
8.156 [207.2]

DGAE1904
RELAY BOX ASSY

▲ 2.984 [75.8]
2.734 [69.4]

▲ 3.938 [100.0]
3.688 [93.7]

▲ 3.158 [80.2]
2.908 [73.9]

4.832 [122.7]
4.792 [121.7]

35°
31°

4.063
[103.2]

▲ 2.813 [71.5]
2.563 [65.1]

6.469 [164.3]
6.281 [159.5]

▲ 2.984 [75.8]
2.734 [69.4]

8.547 [217.1]
NOMINAL (REF)

HA10040
LOWER HOUSING ASSY

32103-1
UPPER HOUSING

2X R 3.079 [78.2]
3.069 [77.9]

3.158 [80.2]
2.908 [73.9]

▲ 8.932 [226.9]
8.366 [212.5]

2X R 8.906 [226.2]
8.844 [224.6]

6.407
[162.7]

8.954 [227.4]
8.763 [222.6]

8.031 [204.0]
7.969 [202.4]

34439
▲SUCTION - COPPER
O.D. - .500 (12.7) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. TO RADIUS - .378-.384 (9.60-9.75)
X .865 (22.0) MIN.
PLUG, -4

NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL, ASSEMBLE THESE PARTS AS SHOWN.
2. SEE COMPONENT DRAWINGS FOR DIMENTIONS NOT SHOWN.
▲ 3. MUST COMPLY WITH T.P.CO. GLOBAL SPEC 08.

DIMENSIONING = INCHES / MILLIMETERS OR INCHES - (MILLIMETERS)

AK

ENGLISH

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

REL LT	LC	CHANGE	DATE
	EC55360		----

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DIS.CODE

DESCRIPTION
SALES COMPRESSOR

SCALE 1:2 & NOTED

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
ANN ARBOR, MICHIGAN

DWG NO.
DCAK004A

MATERIAL
NOTED