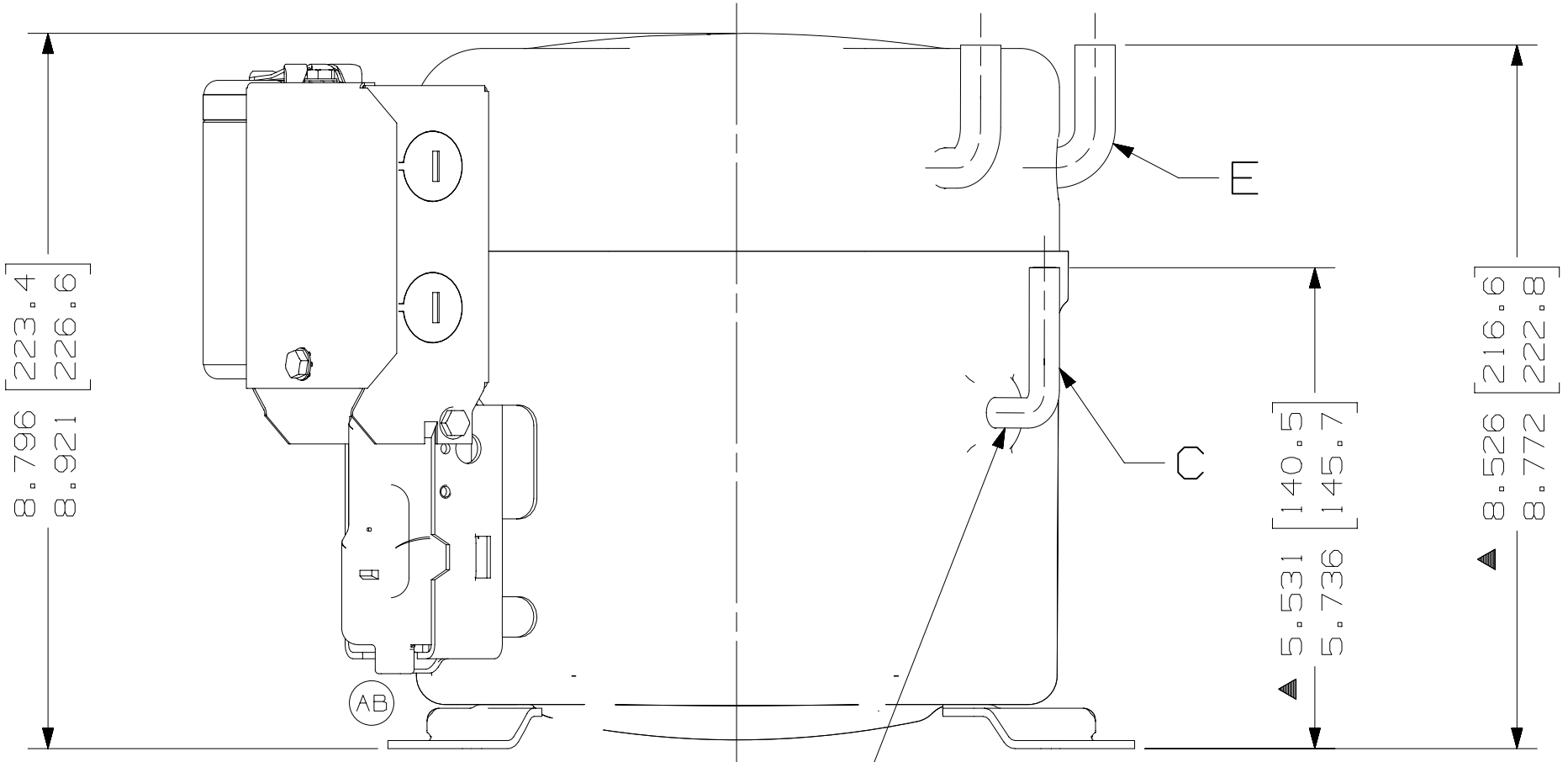
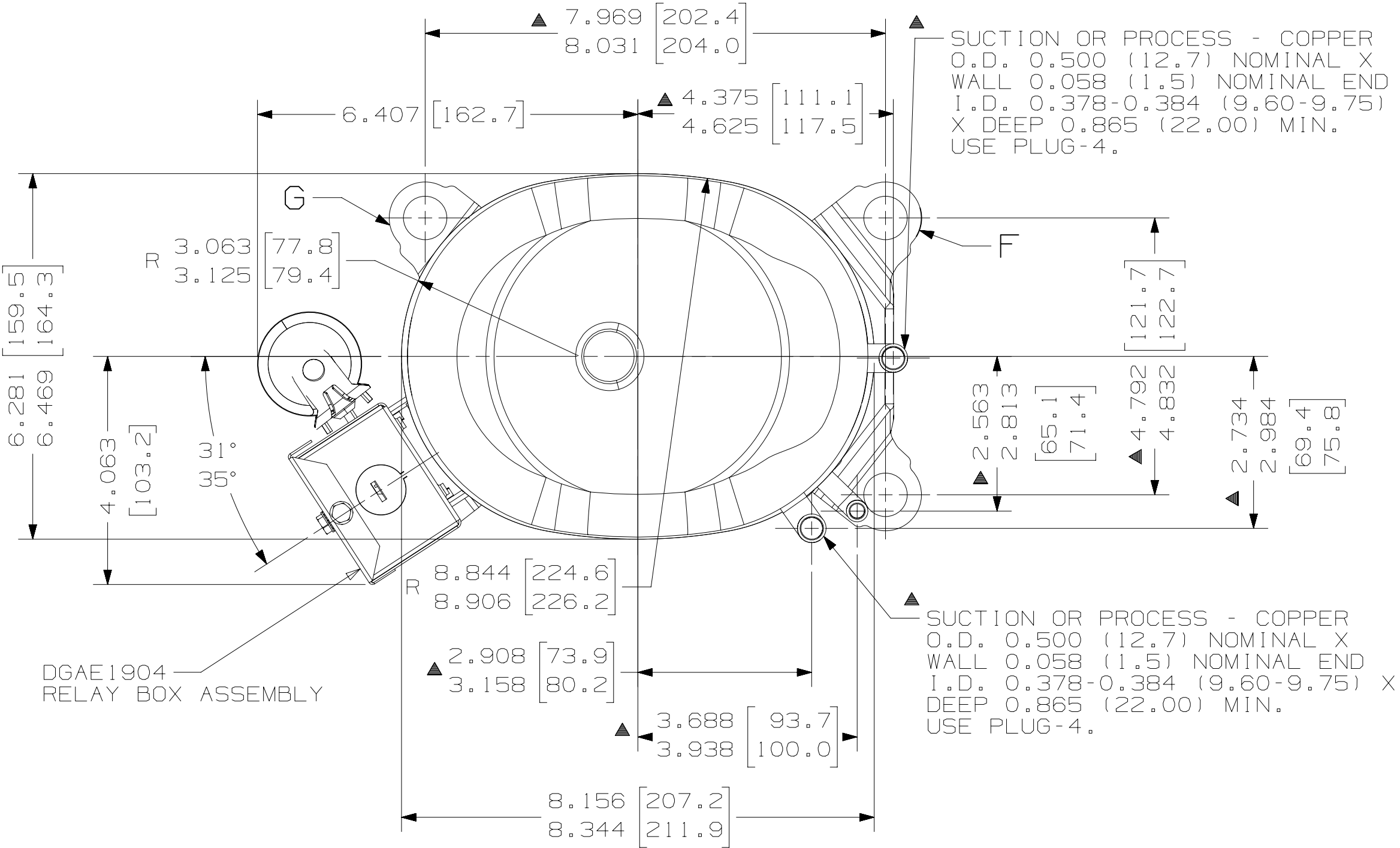
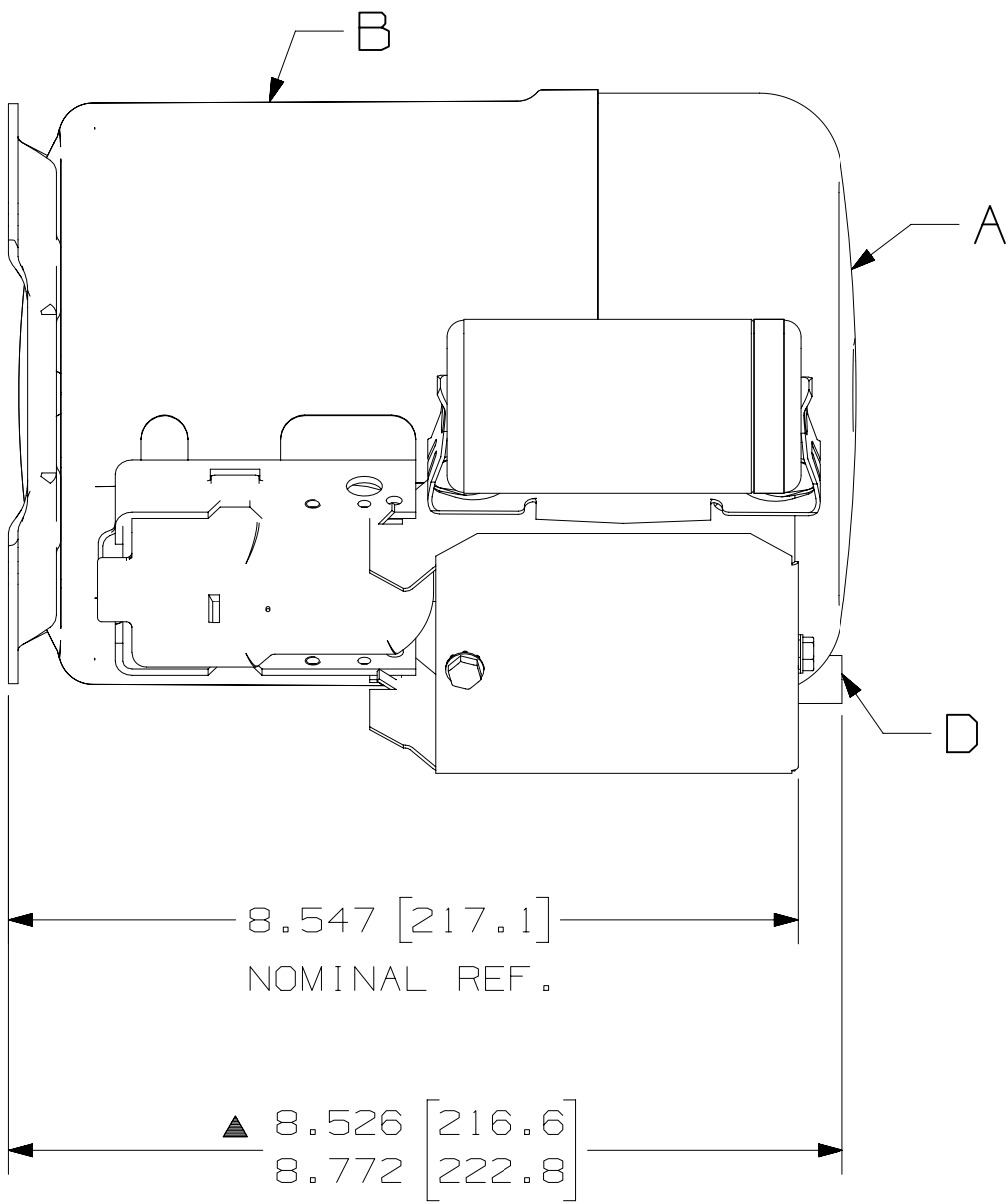




ITEM	PART NUMBER
A	AKU1020
B	AKL1019
C	34525
D	34439
E	34439
F	280-10011
G	280-10010

NOTES

- 1- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THE COMPONENTS AS SHOW.
2- SEE COMPONENT DRAWINGS FOR DIMENTIONS NOT SHOW.
▲ 3- MUST COMPLY WITH TECUMSEH GLOBAL ESPEC-8.

DIMENSIONING= INCHES OR INCHES - [MILLIMETERS]
MILLIMETERS

DISCHARGE - COPPER
▲ O.D. 0.375 (9.50) NOMINAL
END I.D. 0.253-0.259 (6.43-6.58)
USE PLUG-2.

EC102901 17-02-22 GM. MS.		EC95416 21-11-20 C.28		DATE	
ALTERADO PROTETOR DETERMINAUS EPA: 108-1072		LIBERACAO		CHANGE	
AB B3		AA --		LT LC	
THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND ANY INFORMATION AS FURNISHED BY TECUMSEH DO BRASIL AND NOT OTHERWISE (111) SHALL NOT BE COPIED OR TO ANY EXTENT WITH- OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (111) SHALL BE RETURNED BY THE RECIPIENT LATER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.					
DO NOT SCALE THIS DRAWING. ALL PER- FECT MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY					
THIRD ANGLE PROJECTION					
UNITS: mm					
DRAWING SIZE: A2					
0. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL					
★ = CATEGORY I					
▲ = CATEGORY II					
■ = CATEGORY III					
□ = CATEGORY IV					
NAME				PART NO.	
SALES COMPRESSOR				DCAKB37	
DATE				PAGE	
22-04-20				1/1	
REF.				FAMILY	
				AK	