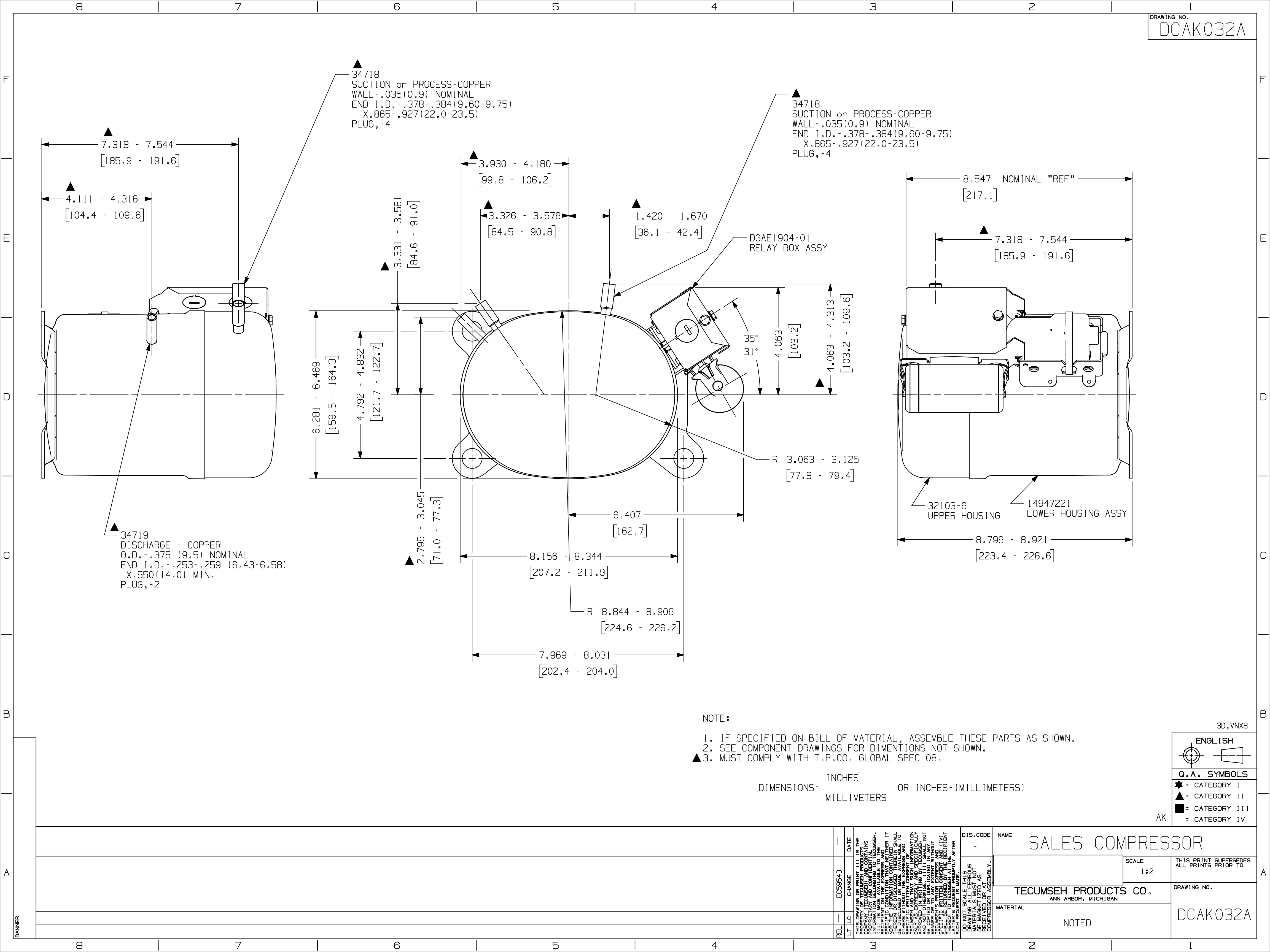




DRAWING NO.
DCAK032A

34719
DISCHARGE - COPPER
O.D.-.375 (9.5) NOMINAL
END I.D.-.253-.259 (6.43-6.58)
X.550(14.0) MIN.
PLUG,-2

34718
SUCTION or PROCESS-COPPER
WALL-.035(0.9) NOMINAL
END I.D.-.378-.384(9.60-9.75)
X.865-.927(22.0-23.5)
PLUG,-4

34718
SUCTION or PROCESS-COPPER
WALL-.035(0.9) NOMINAL
END I.D.-.378-.384(9.60-9.75)
X.865-.927(22.0-23.5)
PLUG,-4

DGAE1904-01
RELAY BOX ASSY

32103-6
UPPER HOUSING

14947221
LOWER HOUSING ASSY

NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL, ASSEMBLE THESE PARTS AS SHOWN.
2. SEE COMPONENT DRAWINGS FOR DIMENSIONS NOT SHOWN.
3. MUST COMPLY WITH T.P.CO. GLOBAL SPEC 08.

INCHES
DIMENSIONS:- OR INCHES-(MILLIMETERS)
MILLIMETERS

3D,VNX8

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

AK

SALES COMPRESSOR

SCALE
1:2

THIS PRINT SUPERSEDES
ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
ANN ARBOR, MICHIGAN

DRAWING NO.

DCAK032A

NOTED