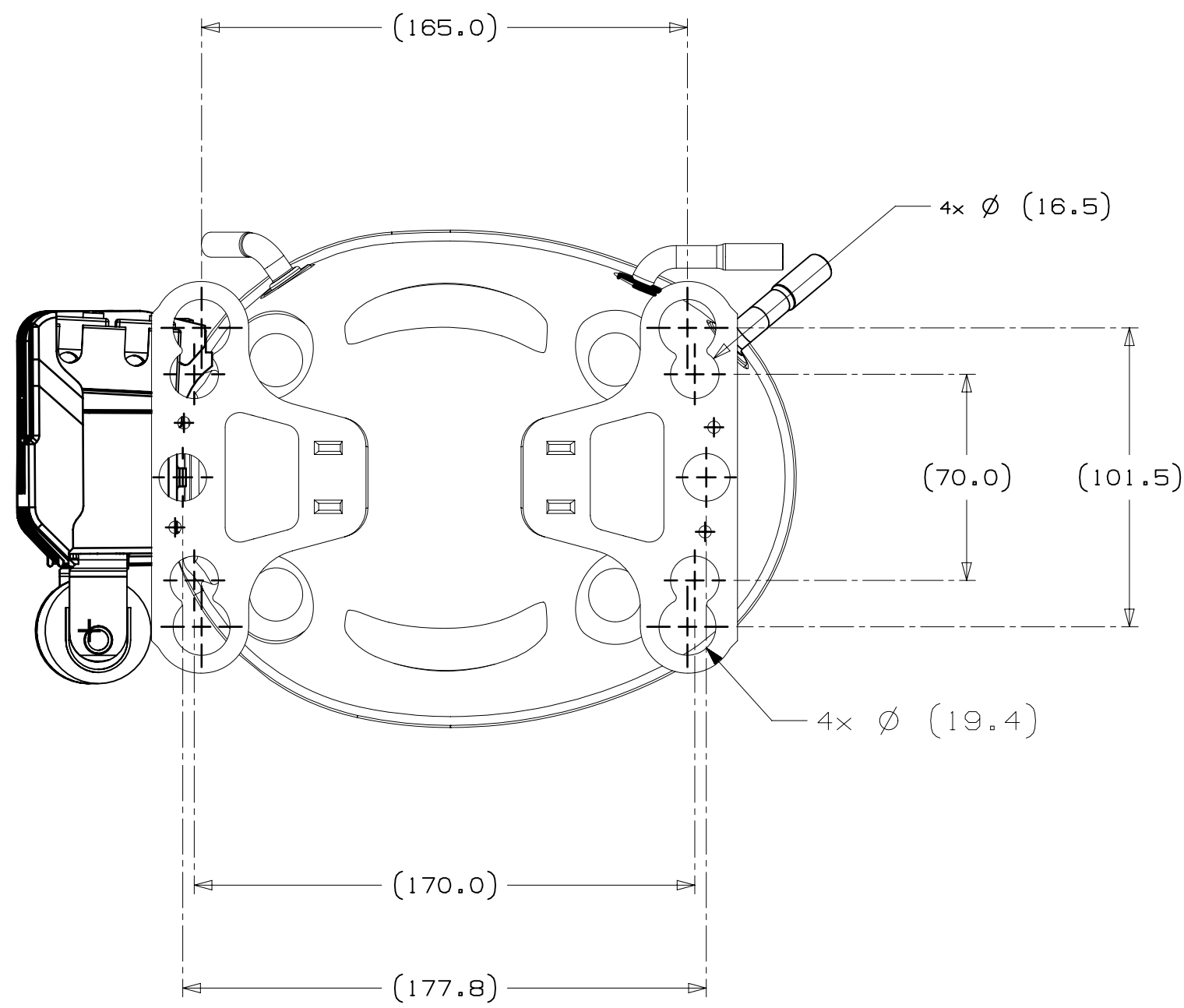
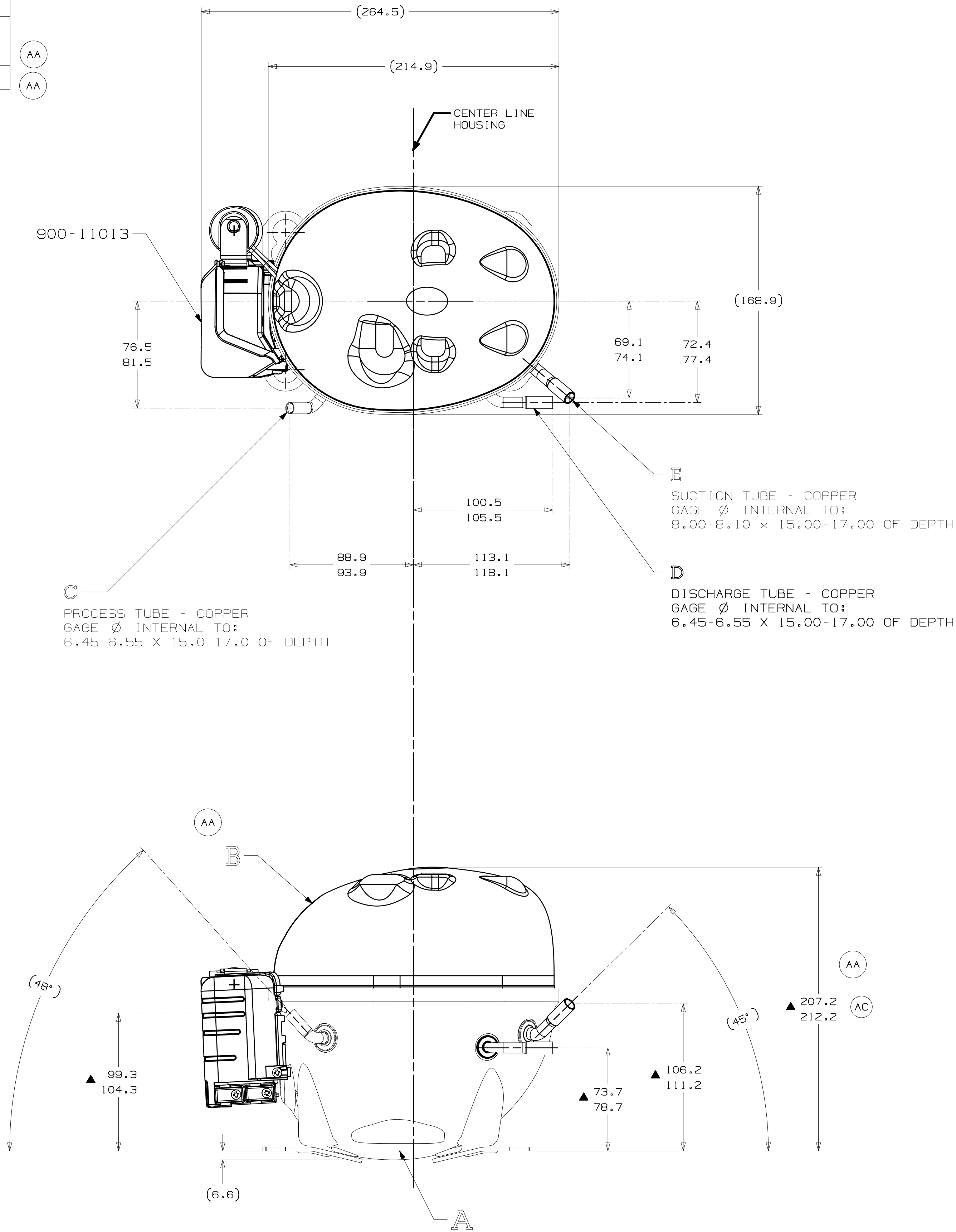
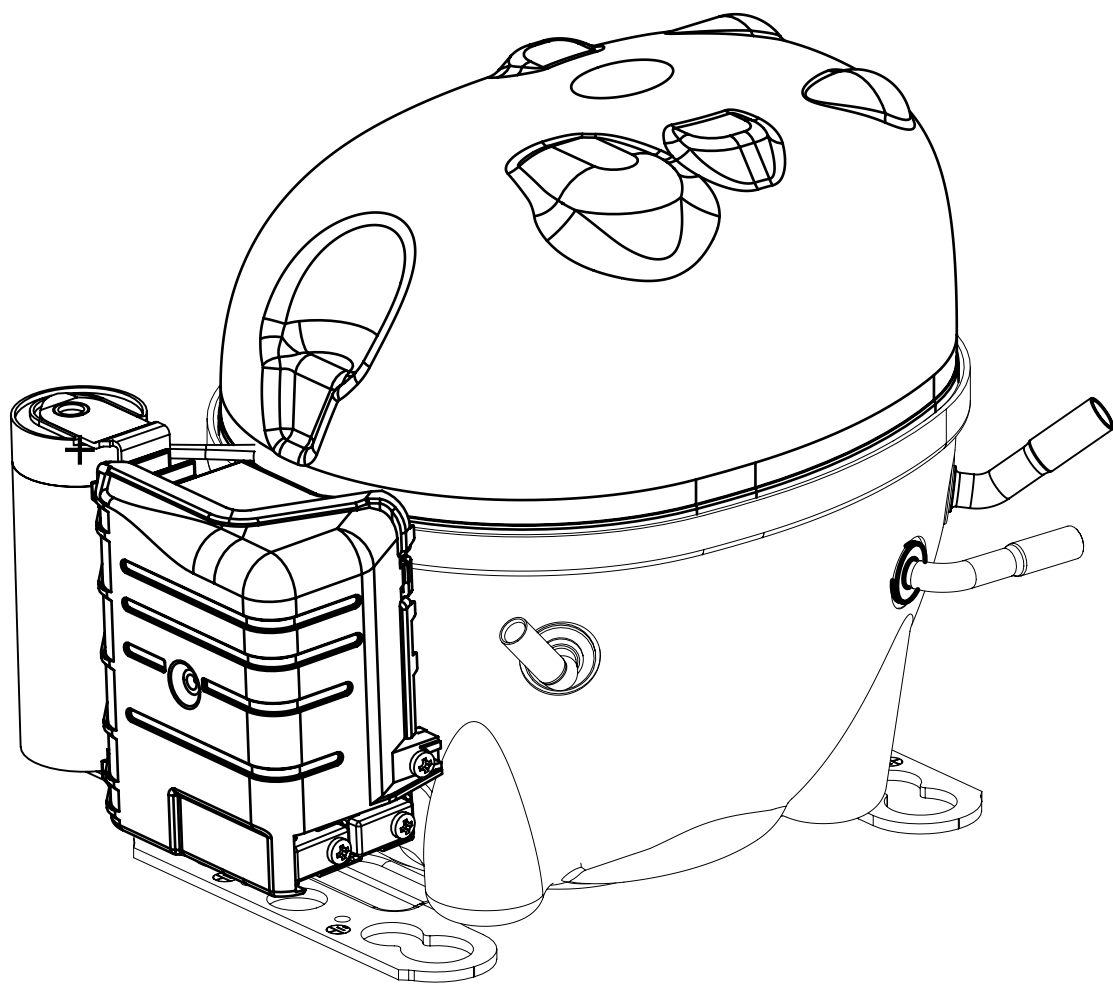


ITEM	PART NUMBER
A	320-10663
B	320-10661
C	14947663
D	580-10244
E	580-10789

AA
AA



AUXILIARY VIEW
FIXING DIMENSIONS



PERSPECTIVE VIEW
SCALE 1:2

- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS).
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. TECUMSEH A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

										EC110253 15-JAN-20 CIAS. RB.										EC100510 15-04-21 C.										EC94957 18-01-21 AAC. 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