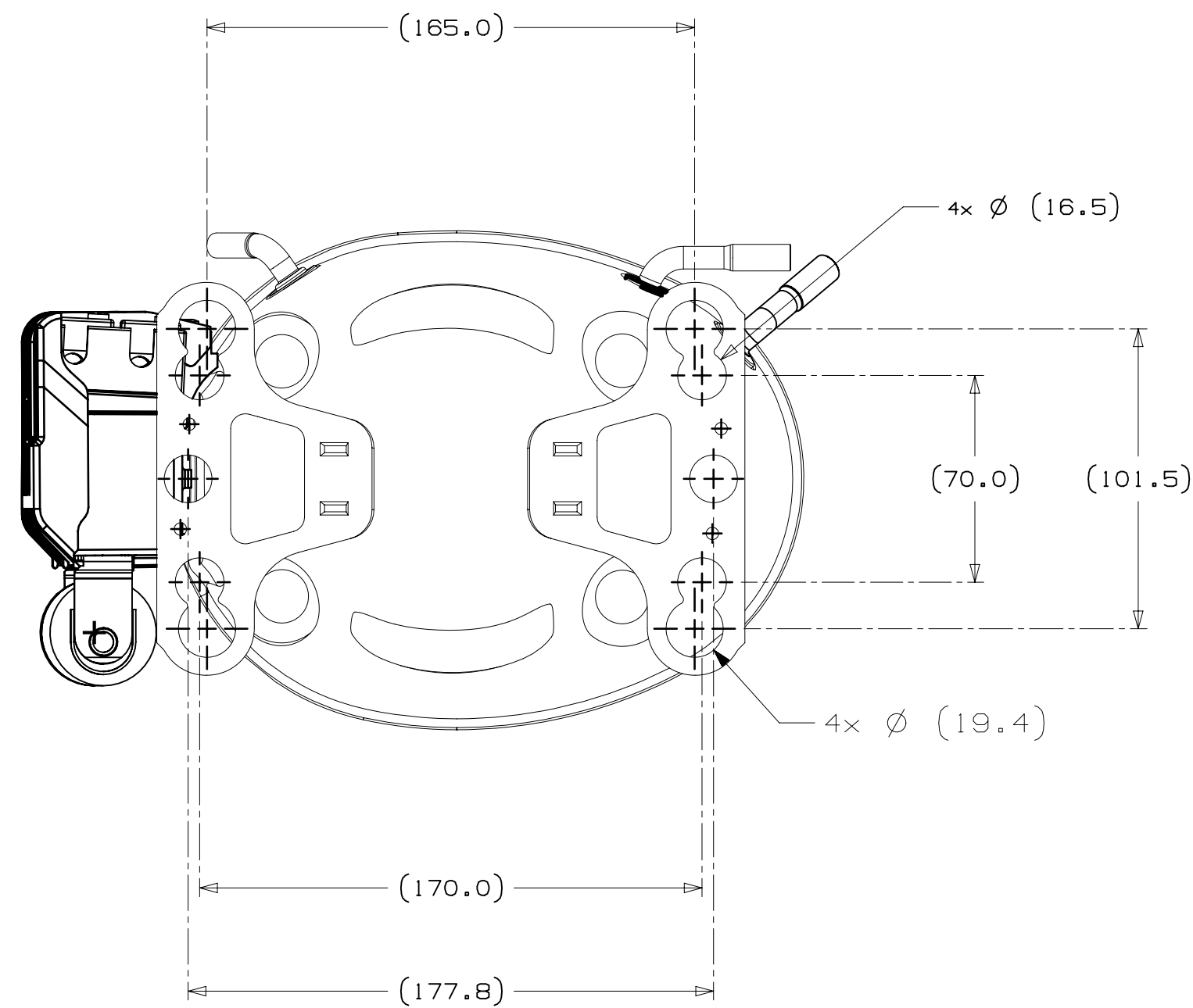
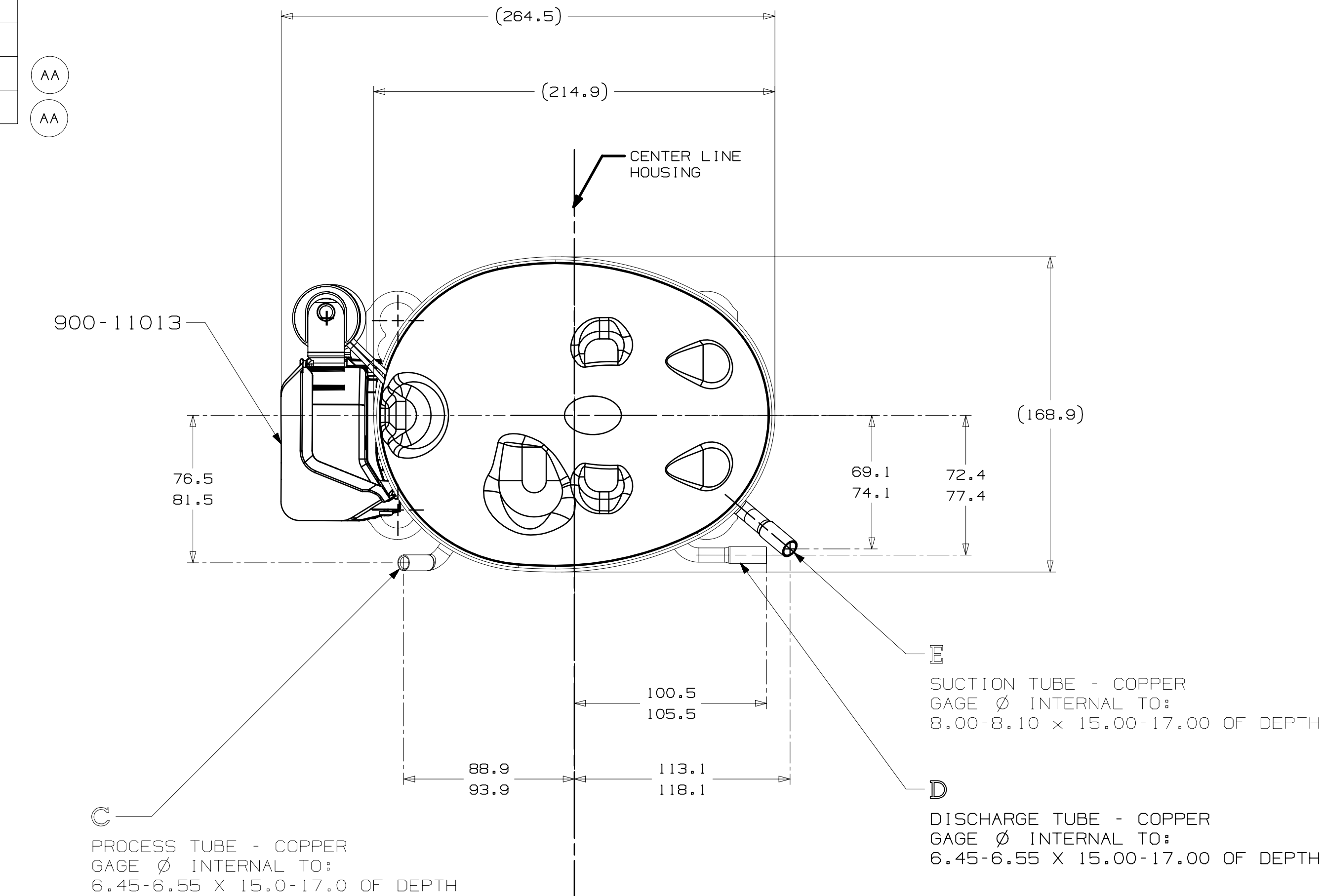
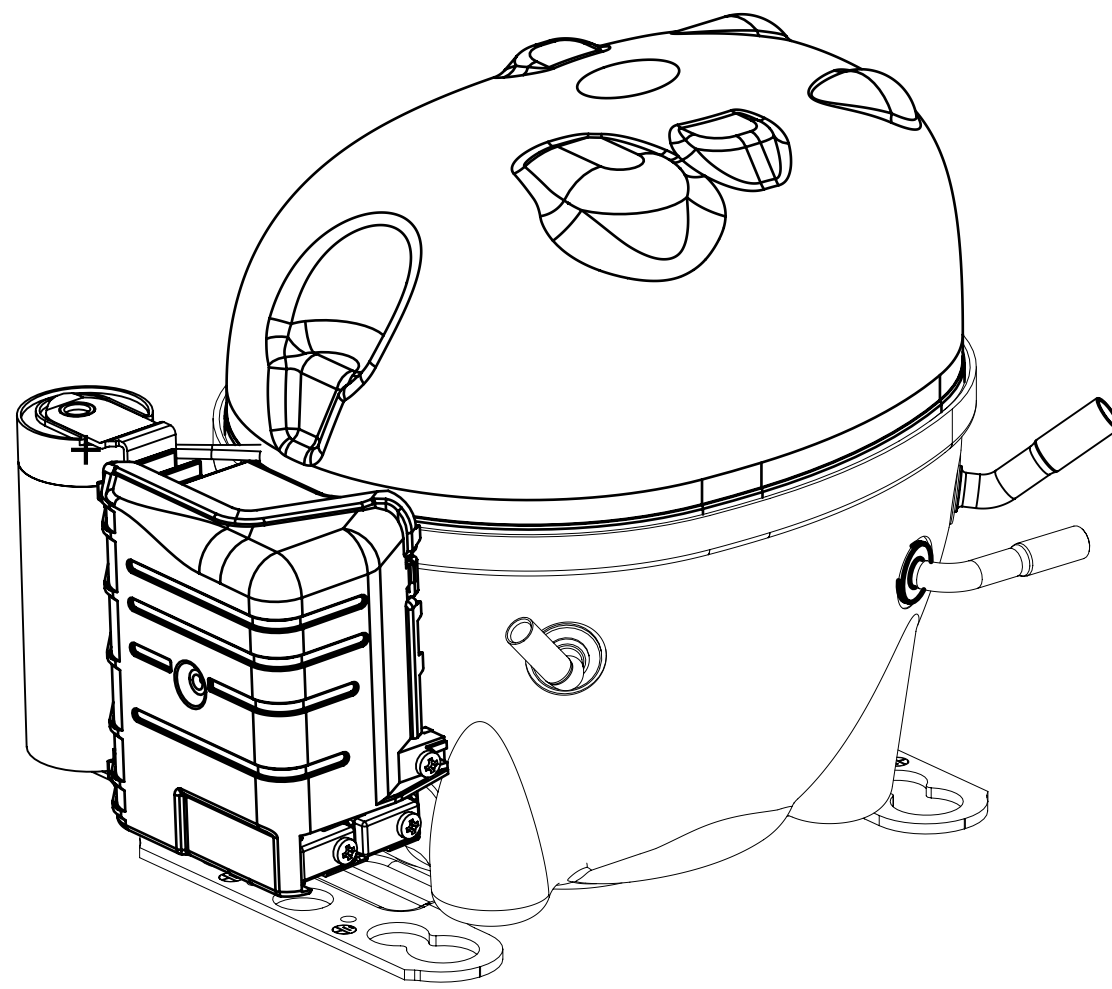


ITEM	PART NUMBER
A	320-10663
B	320-10661
C	14947663
D	580-10244
E	580-10789

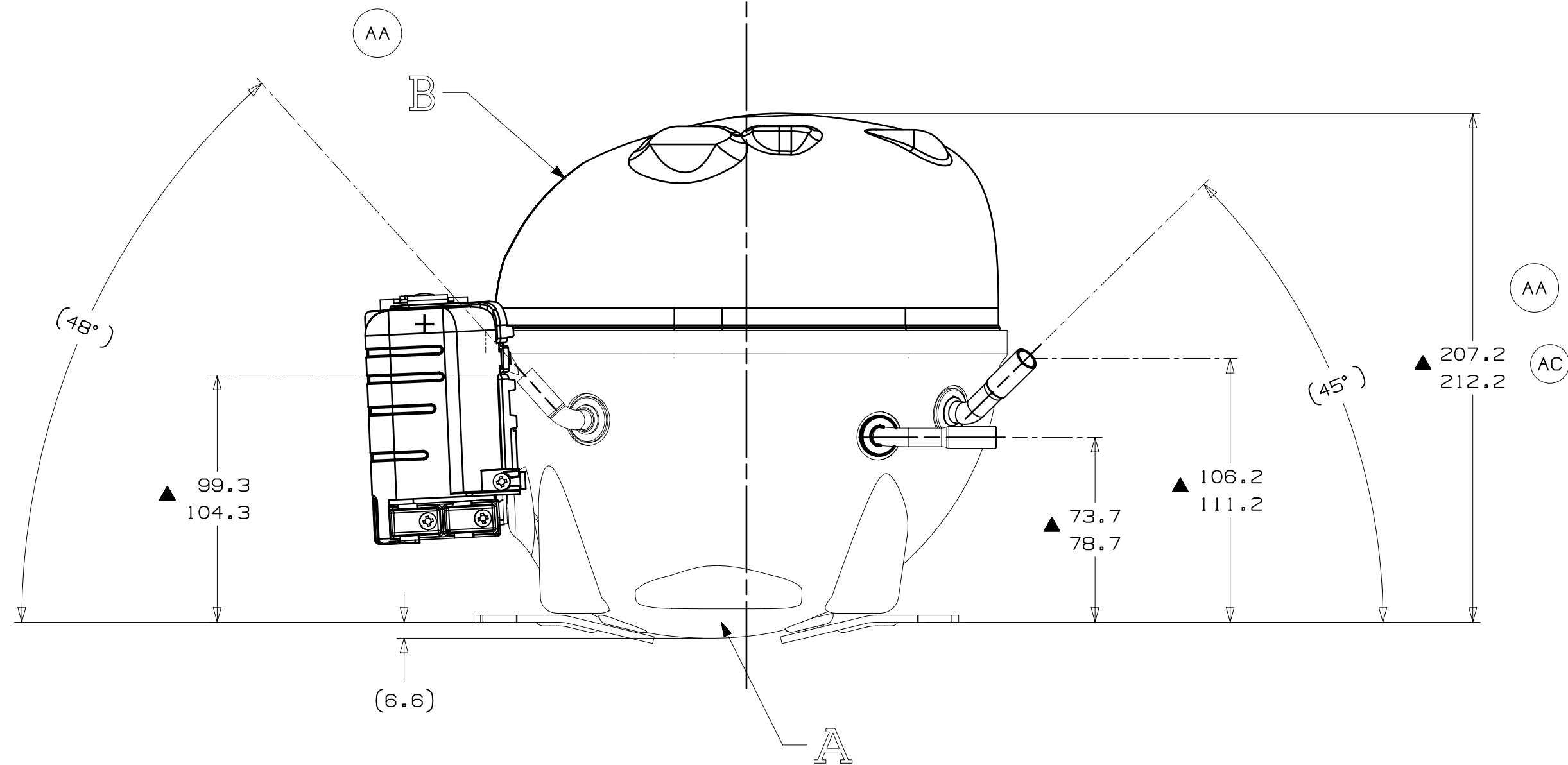
AA
AA



AUXILIARY VIEW
FIXING DIMENSIONS



PERSPECTIVE VIEW
SCALE 1:2



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS).
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. TECUMSEH A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

										EC110253 15-JAN-20 CIAS. RB.	EC100510 15-04-21 AAC. C.	EC94957 18-01-21 AAC. C.												
										ERA 206.1-211.1	RETRADO CAPACITOR DA CX LIGACAO	LIBERACAO												
										AC C7	AB	-												
													ATUALIZADO DESENHO VER DESENHO DA TABELA	C6										
													ALTERADO DIMENSAO ERA 204.45-206.6											
													ALTER. TUBO DE DISCHARGE ERA 580-10789 SOLIC. ENG. INDUST. CONDICAO INICIAL											
													ALTER. TUBO DE DISCHARGE ITEM "D" DA TABELA	G10										
													ERA 580-10244 SOLIC. ENG. INDUST. INDUSTRIAL											
													ALTER. TUBO DE SUCCAO ITEM "E" DA TABELA	G11										
													ERA 580-10019 SOLIC. ENG. INDUST. CONDICAO INICIAL											
										LT	LC	DATE												
										THIS DRAWING OR PART (U) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS INFORMATION BELONGING TO TECUMSEH DO BRASIL LTDA. IT IS MADE AVAILABLE TO THE RESIDENT ON THE CONDITION THAT HE WILL NOT REPRODUCE OR DISSEMINATE IT NOR THE INFORMATION CONTAINED THEREIN OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE WRITTEN CONSENT OF TECUMSEH DO BRASIL AND THAT ANY REPRODUCTION OR DISSEMINATION OF THIS DRAWING OR PART (U) WITHOUT THE WRITTEN CONSENT OF TECUMSEH DO BRASIL SHALL BE PROSECUTED BY LAW. TECUMSEH DO BRASIL, THROUGH EXPRESS AND EXCLUSIVE AGREEMENT, HAS AUTHORIZED THE RESIDENT TO RETURN BY THE RESIDENT LATEST REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.														
										THIRD ANGLE PROJECTION														
										UNITS: mm														
										DRAWING SIZE: A1														
										Q. A. TECUMSEH'S AS PROCEDURE 2-01-031 TECUMSEH OF BRAZIL														
										★ CATEGORY I														
										■ CATEGORY II														
										■ CATEGORY III														
										■ CATEGORY IV														
										NAME SALES COMPRESSOR														
										PART NO. DCA001														
										SCALE 1:3														
										PAGE 1/1														
										DATE 07-10-19														
										REF.														
										FAMILY AL														