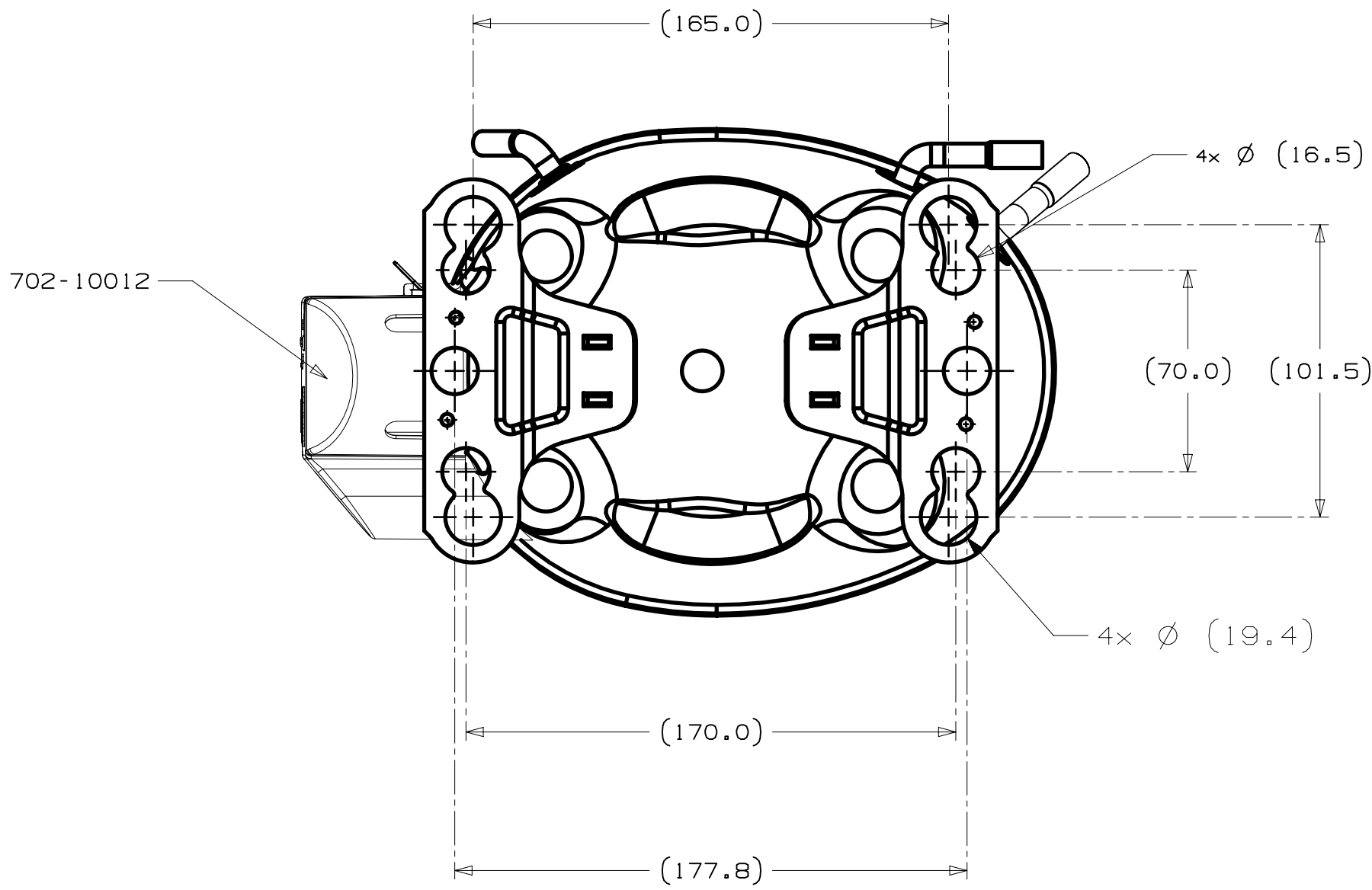
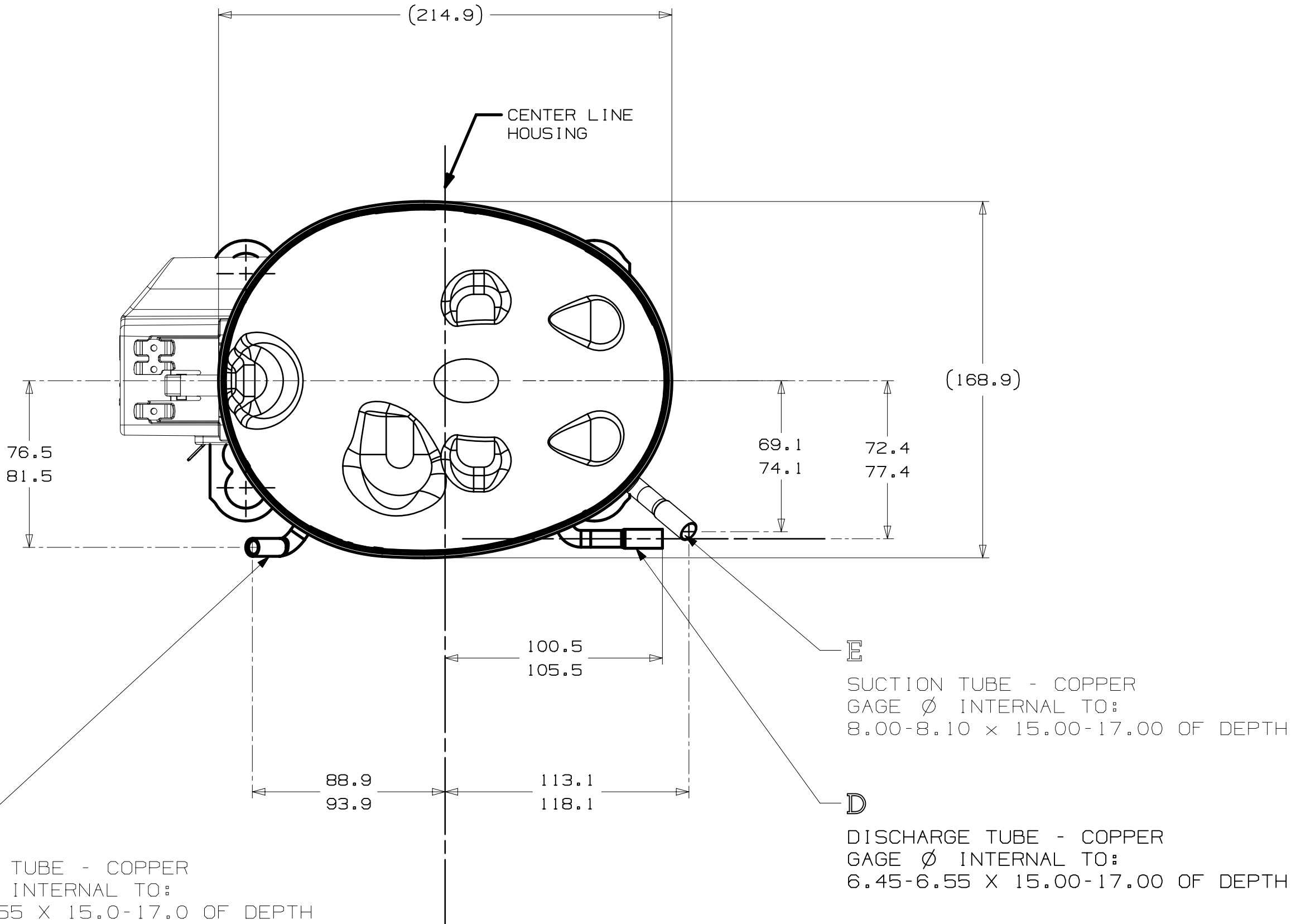
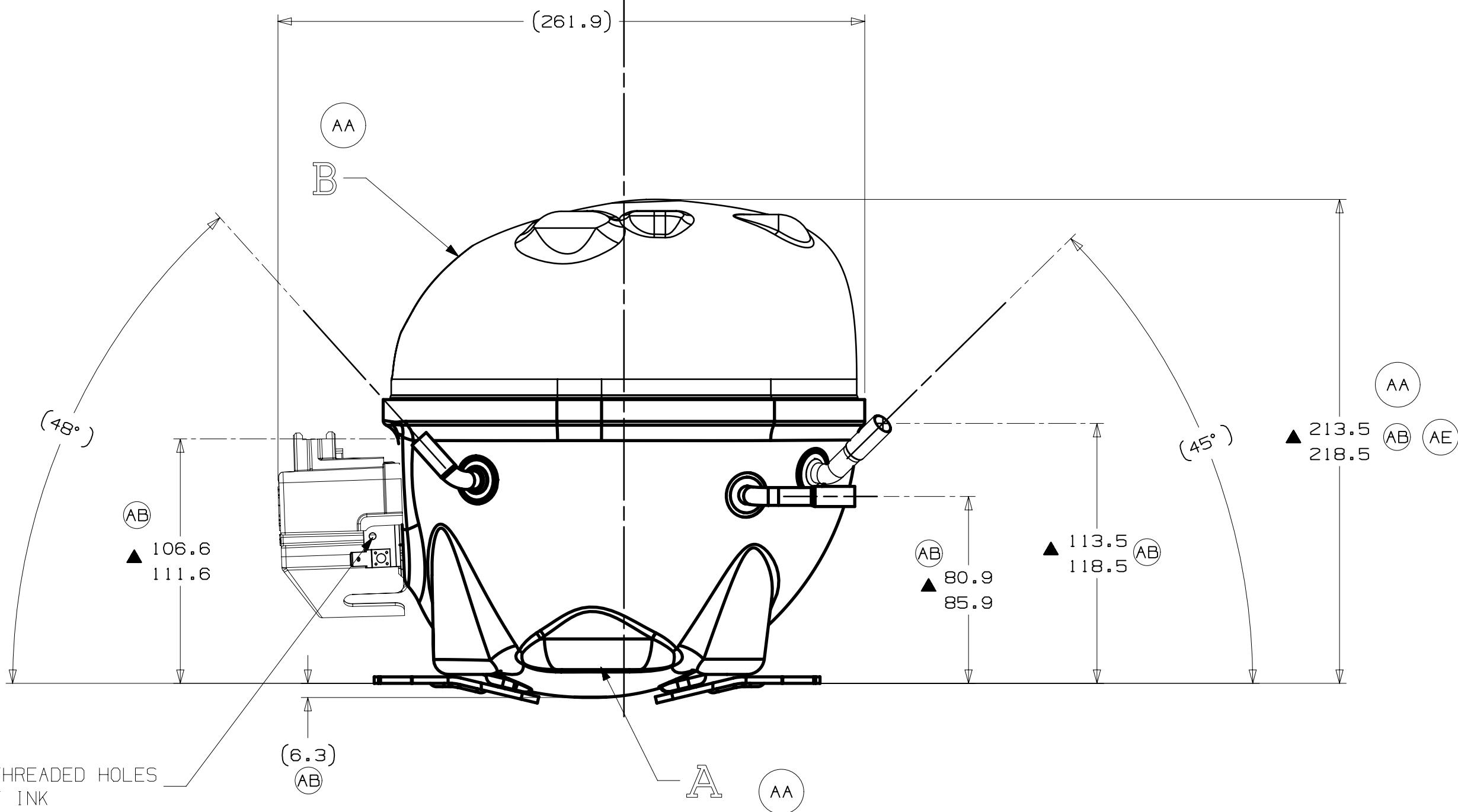


ITEM	PART NUMBER
A	320-10685
B	320-10661
C	14947663
D	580-10244
E	580-10789

AA



AUXILIARY VIEW
FIXING DIMENSIONS



THE REGION OF THREADED HOLES
MUST BE FREE OF INK

- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS).
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. TECUMSEH A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

EC110253 18-JAN-25 CIAS, RB.	ERA 213.9 - 218.9	EC114161 22-MAR-24 CIAS, HJ.	EC107869 30-01-23 BM, HJ.	EC100510 15-04-21 PS, C.	EC97507 15-04-21 AAC, CS	LT	LC	CHANGE	DATE
C6	C10 B10 AD C8 C5	ERA 107.6-112.6 ERA 15.31 ERA 81.9-86.9 ERA 214.9-219.9	ALTERNAD FENCE BR26806-0001A ERA1 BR26806-0001	RETORNADO CAPACITOR DA CX LIGACAO	LIBERACAO	D10 B8	C6	ALTERADO MENSURA ERA 211.5-216.9	ALTER.TUBO DE ESCOPO ERA 580.10789 SOLIC. ENG. INDUST. COM OITAVO CONDICIONACAO
AE									

SALES COMPRESSOR

DCAL005

DATE: 31-08-20 REF.

SCALE: 1:3

PAGE: 1/1

FAMILY: AL