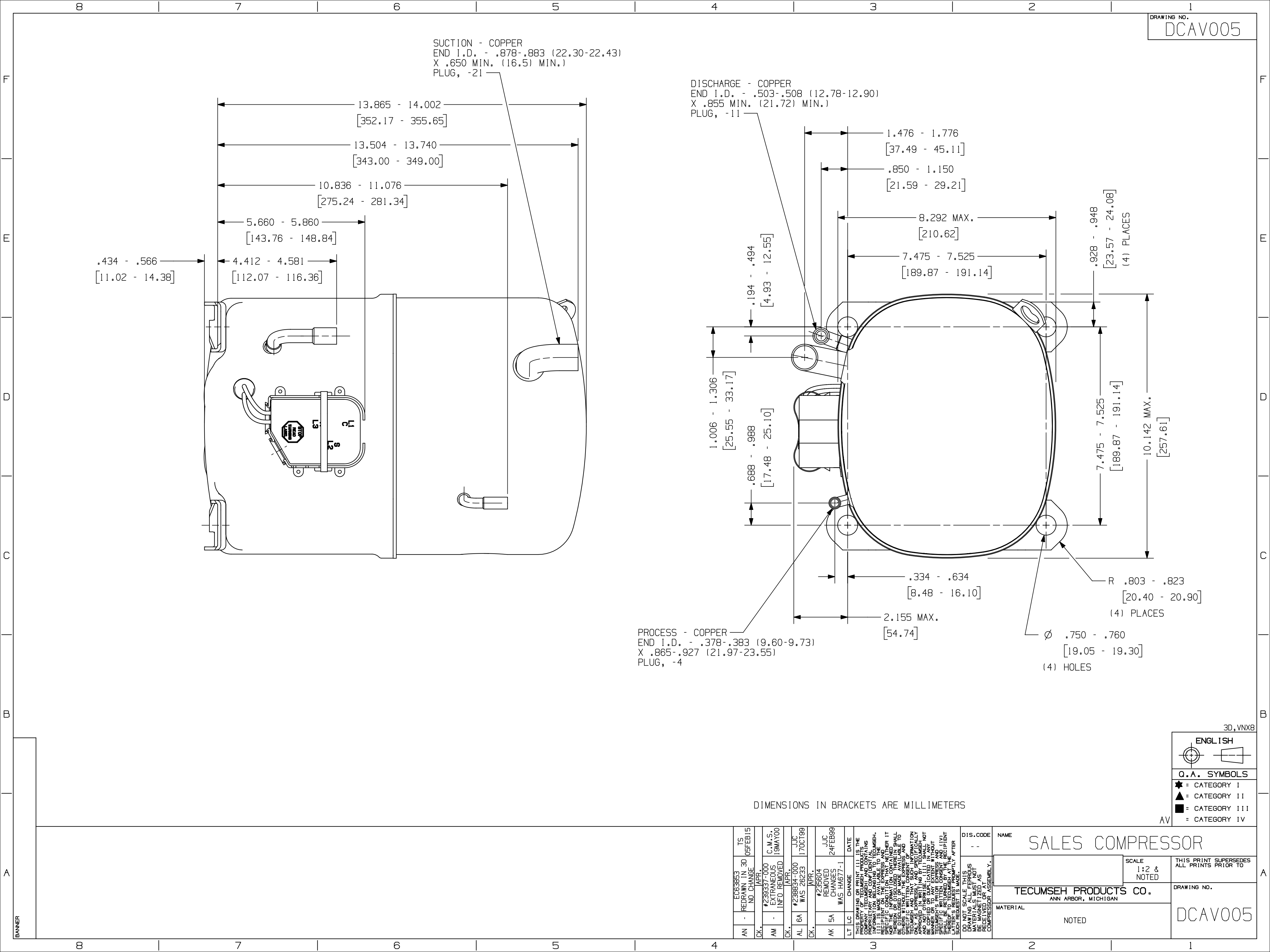




DRAWING NO.
DCAV005

DISCHARGE - COPPER
END I.D. - .503-.508 (12.78-12.90)
X .855 MIN. (21.72) MIN.)
PLUG, -11

SUCTION - COPPER
END I.D. - .878-.883 (22.30-22.43)
X .650 MIN. (16.5) MIN.)
PLUG, -21

PROCESS - COPPER
END I.D. - .378-.383 (9.60-9.73)
X .865-.927 (21.97-23.55)
PLUG, -4

DIMENSIONS IN BRACKETS ARE MILLIMETERS

3D, VNX8

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

AN	EC63853	TS	JJC	24FEB99	JJC	24FEB99	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS STRICTLY PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	DIS. CODE	-	NAME	SALES COMPRESSOR		THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
AM	#239337-000 EXTRANEIOUS INFO REMOVED	C.M.S. 19MAY00										MATERIAL	NOTED	
AL	#238834-000 WAS 28233	JJC	JJC	24FEB99	JJC	24FEB99	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS STRICTLY PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	DO NOT SCALE THIS DRAWING. ALL DIMENSIONS MUST BE RECEIVED OR AT COMPRESSOR ASSEMBLY.	TECUMSEH PRODUCTS CO. ANN ARBOR, MICHIGAN		DRAWING NO. DCAV005		
AK	#235604 REMOVED CHANGES	JJC	JJC	24FEB99	JJC	24FEB99	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS STRICTLY PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	MATERIAL		NOTED		DRAWING NO. DCAV005	
LT	LC	CHANGE	DATE	DATE	DATE	DATE	DATE	THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH PRODUCTS CO. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CO. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS STRICTLY PROHIBITED AND WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.	MATERIAL		NOTED		DRAWING NO. DCAV005	