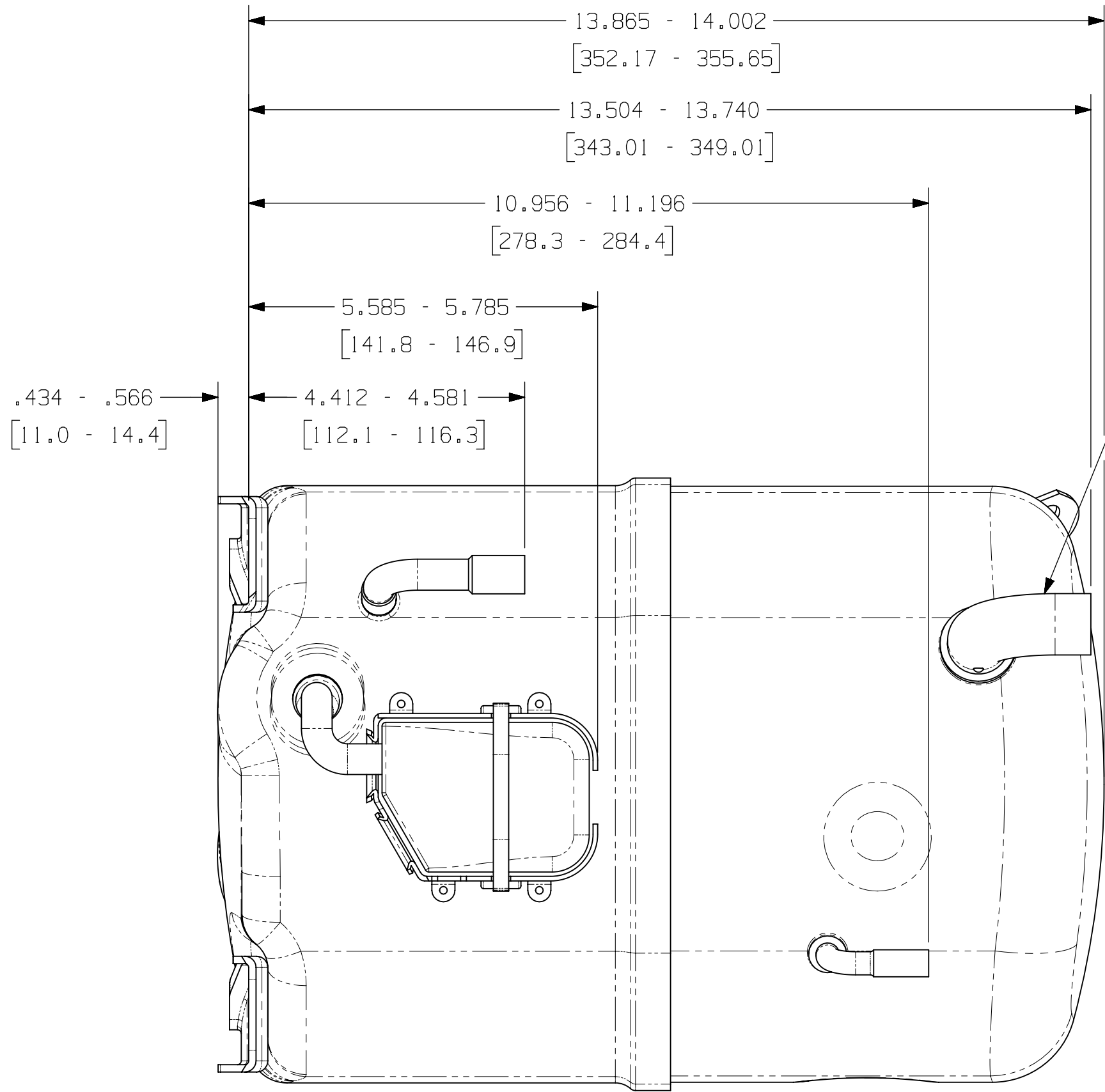




SUCTION - COPPER
END I.D - .878-.883
[22.30-22.43]
X .650 MIN. [16.51 MIN.]
PLUG, 21

DISCHARGE - COPPER
END I.D - .503-.508 [12.78-12.90]
X .855 MIN. [21.72 MIN.]
PLUG, -11

.185 - .485
[4.7 - 12.3]

.993 - 1.293
[25.2 - 32.8]

.683 - .983
[17.4 - 25.0]

PROCESS COPPER
END I.D - .378-.383 [19.60-19.73]
X .865-.927 [21.97-23.55]

8.167 - 8.292
[207.5 - 210.6]

1.475 - 1.775
[37.5 - 45.1]

.850 - 1.150
[21.59 - 29.21]

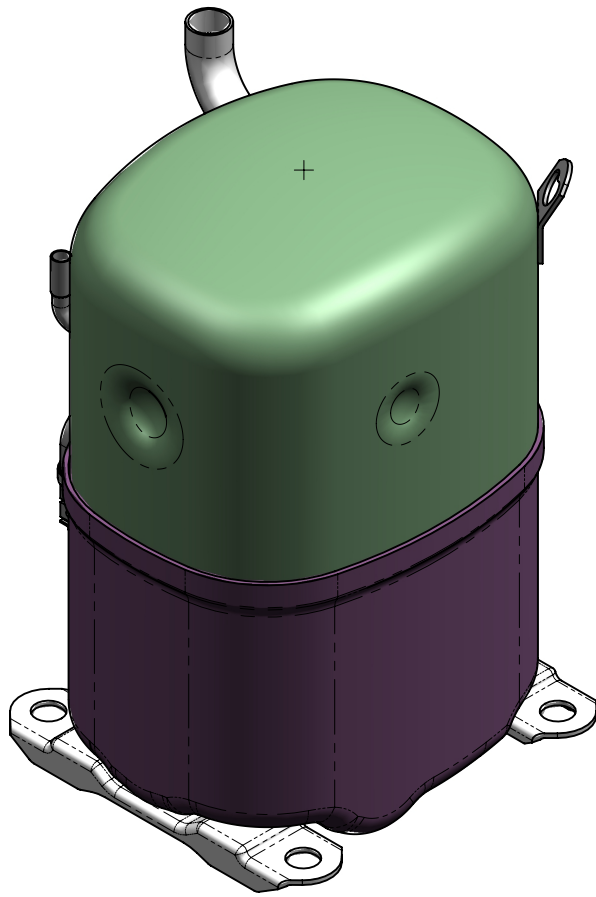
7.475 - 7.525
[189.9 - 191.1]

7.475 - 7.525
[189.9 - 191.1]

9.818 - 10.142
[249.4 - 257.6]

.316 - .616
[8.02 - 15.64]

2.083 - 2.155
[52.9 - 54.7]



SCALE 1:4

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

				BD 22MAR19	DATE	DIS CODE DESCRIPTION		SALES COMPRESSOR	
EC89438 ATP				REMODELED	TO MATCH			TECUMSEH PRODUCTS CO.	
BP --				ON TO CAD				ANN ARBOR, MICHIGAN	
				LC	CHANGE			MATERIAL	
				LT				NOTED	

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