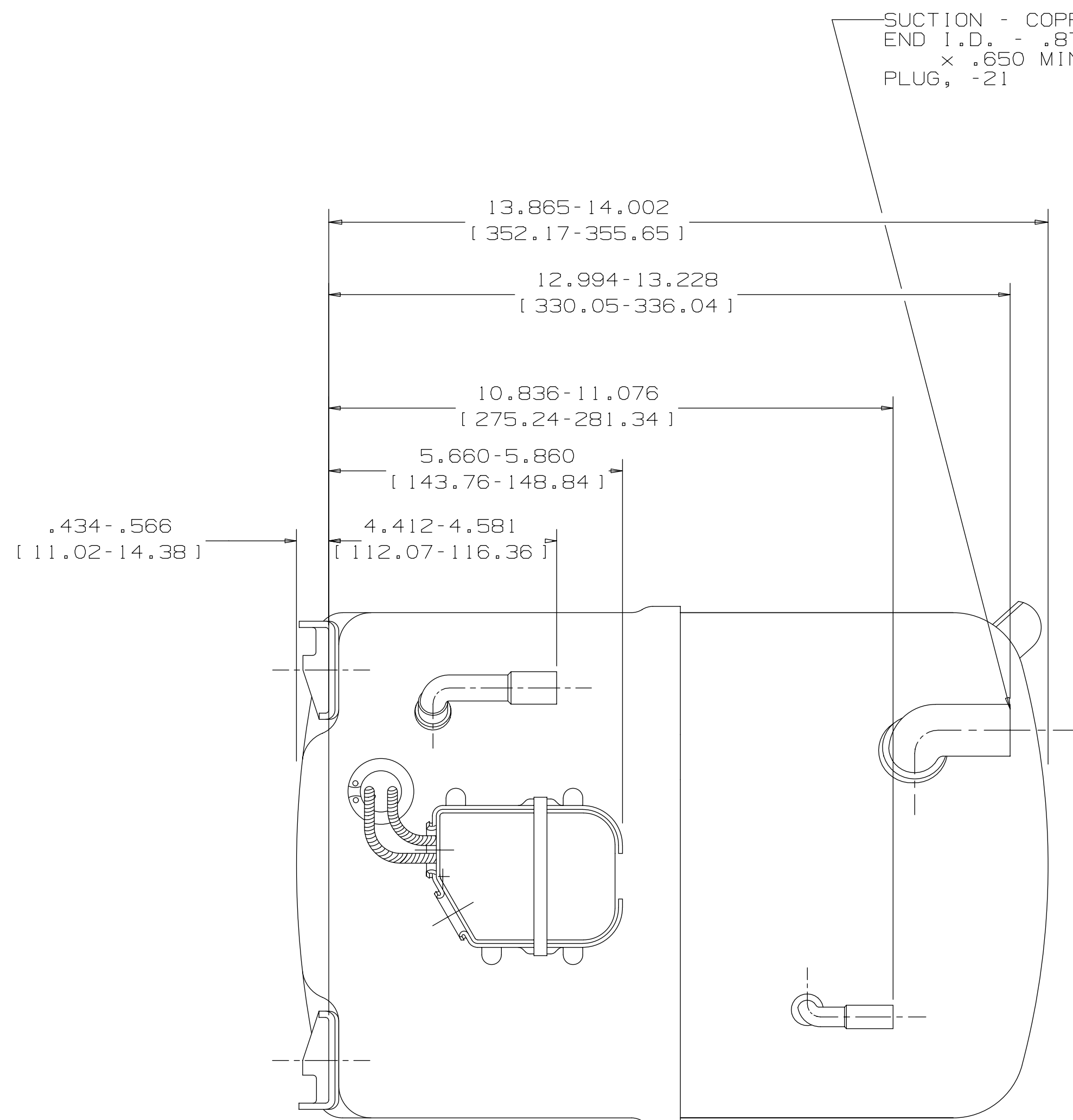
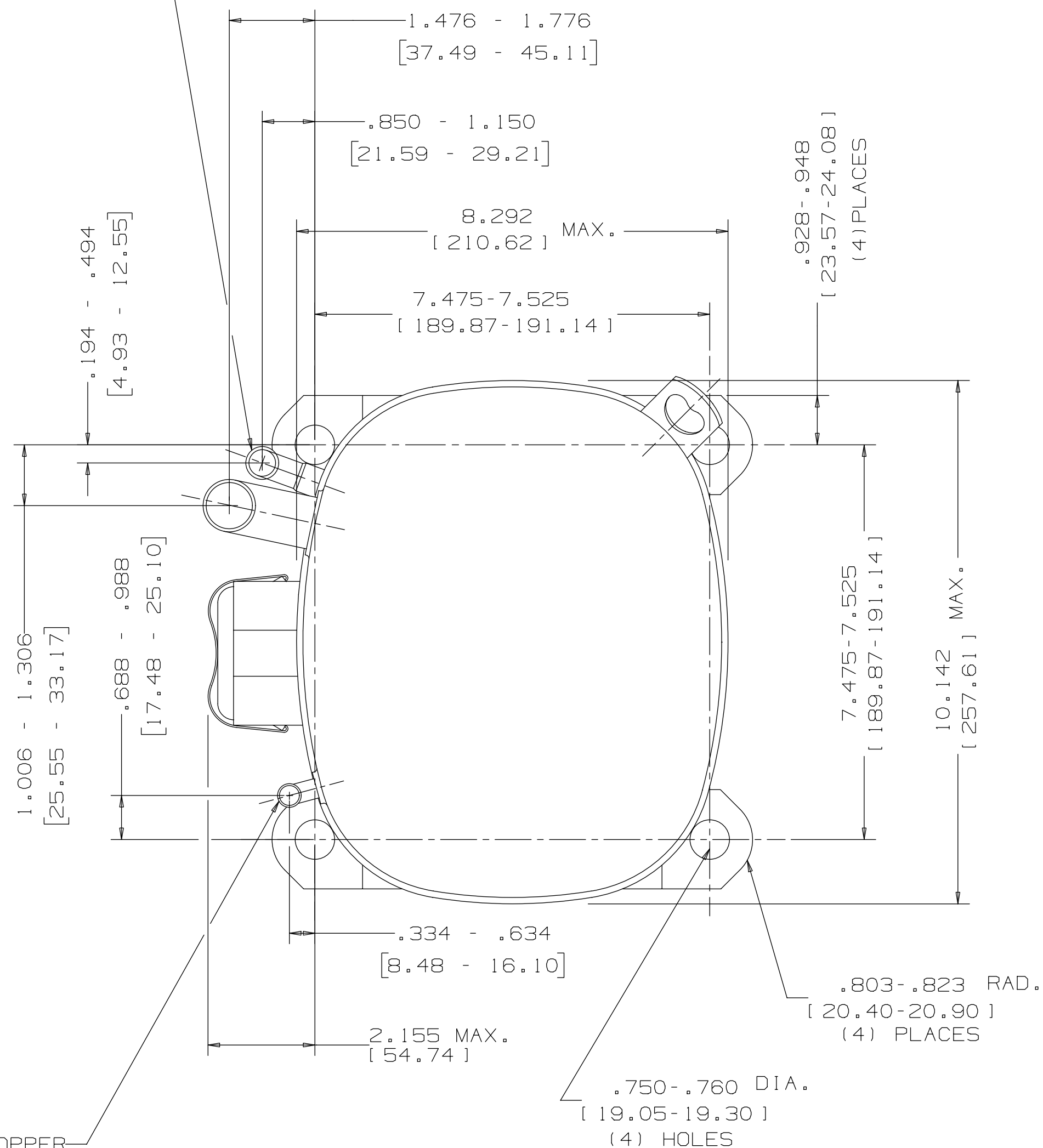




—SUCTION - COPPER
END I.D. - .878-.883 [22.30-22.43]
× .650 MIN. [16.51 MIN.]
PLUG, -21

DISCHARGE - COPPER
END I.D. - .503-.508 [12.78-12.90]
× .855 MIN. [21.72 MIN.]
PLUG, -11



PROCESS - COPPER
END I.D. - .378-.383 [9.60-9.73]
 × .865-.927 [21.97-23.55]
PLUG, -4

Q.A. SYMBOLS

DIMENSIONS IN BRACKETS ARE MILLIMETERS

[illegible]