



1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" FOR PROCESSING.
3. SEE DWG. #HA-10349 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
4. PROTECTIVE PARTS ARE NOT SHOWN IN THE DRAWING, MENTIONED IN THE TABLE.
5. COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
6. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	34867
B	340-10075
C	580-10110
D	AWX-2102-02
E	90706
F	28080-3
G	HA-10404
H	HA-10349

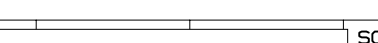
SUCTION COPPER
O.D. 0.7475/0.7525 (19.0/19.1)
I.D. 0.628/0.631 (15.9/16.0)
SIZED END I.D. .634/.638(16.1/16.2) TO A
STRAIGHT LENGTH 0.595/0.615(15.1/15.6)

NOTE:

DIMENSIONING = $\frac{\text{INCHES}}{\text{MILLIMETERS}}$ OR INCHES (MILLIMETERS)

★ = CATEGORY I
 ▲ = CATEGORY II
 ■ = CATEGORY III
 □ = CATEGORY IV

AW

B	EC103950 UPDATED UPPER HOUSING ASSEMBLY, DRAWING NO. EC103950 WAS 3.959-4.203 & DIM 1.507-1.757 WAS 1.445-1.695	SIMRAN 18FEB22
	EC178070 TRANSFER TO PRODUCTION	29MAY17
REL --	EC178699	24FEB17
LT LC	CHANGE	DATE
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D1S.CODE --		
NAME SALES COMPRESSOR		
		SCALE 1:2
TECUMSEH PRODUCTS INDIA PVT. LTD. BALLABGARH, INDIA		THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
MATERIAL NOTED		DRAWING NO. DCAW408