



DISCHARGE - COPPER
 O.D. - .437 (11.1) NOMINAL
 WALL - .058 (1.5) NOMINAL
 END I.D. - .378-.381 (9.60-9.70)
 X .709-.771 (18.0-19.6)

SUCTION COPPER
 O.D. 0.7475/0.7525 (19.0/19.1)
 I.D. 0.628/0.631 (15.9/16.0)
 SIZED END I.D. 0.634/0.638 (16.1/16.2) TO A
 STRAIGHT LENGTH 0.595/0.615 (15.1/15.6)

PROCESS - COPPER
 O.D. - .349 (8.9) NOMINAL
 WALL - .047 (1.2) NOMINAL

- NOTES:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
 2. SEE SPEC. "A-B" FOR PROCESSING.
 3. SEE DWG. #HA-10349 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
 4. PROTECTIVE PARTS ARE NOT SHOWN IN THE DRAWING, MENTIONED IN THE TABLE.
 5. COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
 - ▲ 6. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

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|---|-------------|
| A | 34867 |
| B | 340-10075 |
| C | 580-10110 |
| D | AWX-2102-02 |
| E | 90706 |
| F | 28080-3 |
| G | HA-10413 |
| H | HA-10349 |

NOTE:
 DIMENSIONING = INCHES OR INCHES (MILLIMETERS)
 MILLIMETERS

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

AW

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| EC103950 UPDATED UPPER HOUSING ASSEMBLY, SIMFRAN SD WAS 3.959-4.203 & 22FEB22 D1M 1.507-1.757 WAS 1.445-1.685 | | EC0024451.35 20JAN18 A 3C DIMM ADDED | | 15JUN17 EC79086 | | DATE | | NAME | | SALES COMPRESSOR | | SCALE | | THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO | | | | | |
| B | | A | | REL -- | | L/T LC | | MATERIAL | | NOTED | | 1:2 | | DRAWING NO. DCAW411 | | | | | |
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