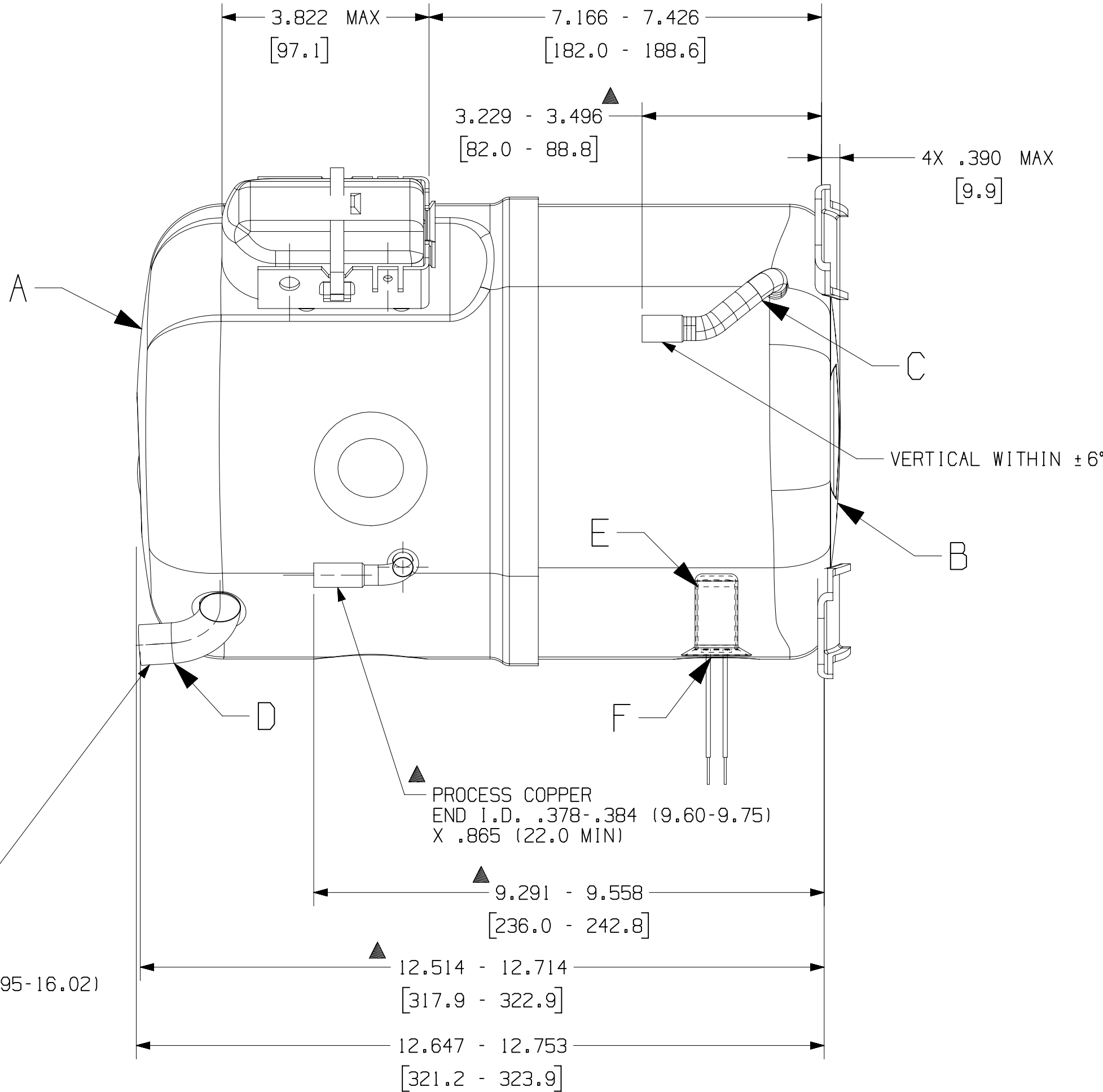
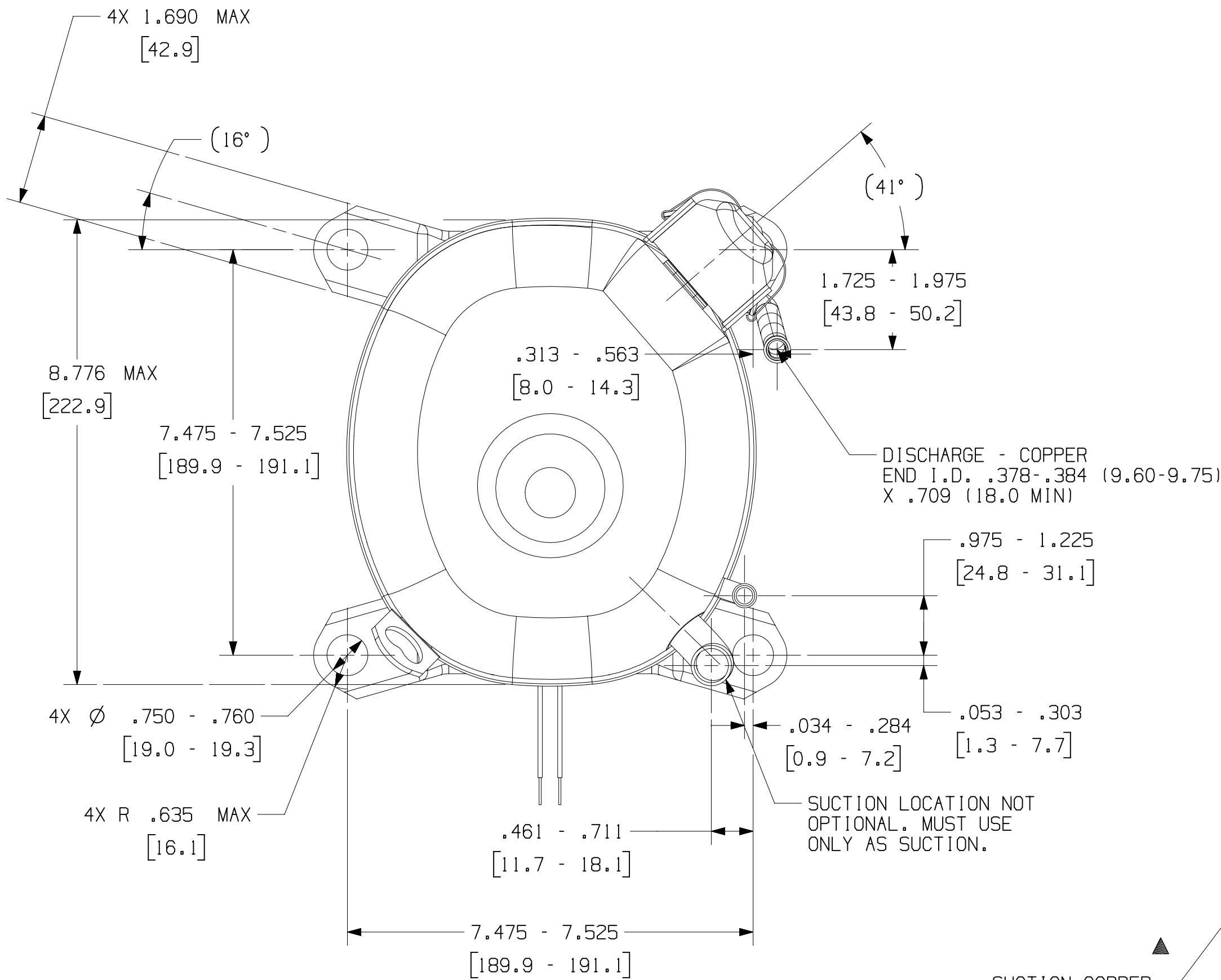




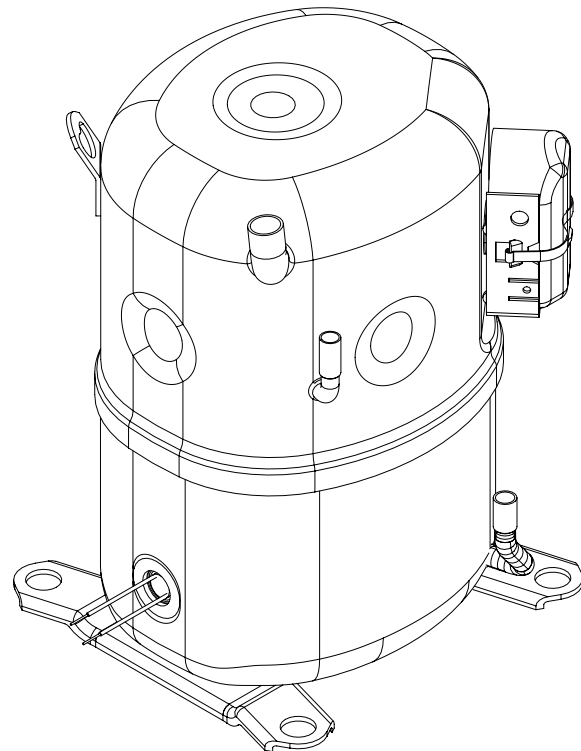
SUCTION-COPPER
END I.D. .628-.631 (15.95-16.02)

NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" FOR PROCESSING.
- ▲ 3. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.
4. SEE DWG. #AHT3 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCK LOOP IN LOWER HOUSING

DIMENSIONING = $\frac{\text{INCHES}}{\text{MILLIMETERS}}$ OR INCHES (MILLIMETERS)

A	HA642-26
B	HA674-04
C	34867
D	34854
E	90706
F	28080-3



SCALE 1:4

3D,VNX10	
ENGLISH	
Q.A. SYMBOLS	
★	= CATEGORY I
▲	= CATEGORY II
■	= CATEGORY III
	= CATEGORY IV

REL	LT	LC	CHANGE	DATE	—
THIS DRAWING OR PRINT (1) IS THE PROPERTY OF TECUMSEH PRODUCTS COMPANY (TECUMSEH) AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM. WITHOUT THE WRITTEN CONSENT OF TECUMSEH PRODUCTS CO., ANY REPRODUCTION OR TRANSMISSION OF THIS DRAWING OR PRINT IS PROHIBITED. (2) THIS DRAWING OR PRINT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT SPECIFICALLY AUTHORIZED BY TECUMSEH PRODUCTS CO. (3) THIS DRAWING OR PRINT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT SPECIFICALLY AUTHORIZED BY TECUMSEH PRODUCTS CO. (4) THIS DRAWING OR PRINT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT SPECIFICALLY AUTHORIZED BY TECUMSEH PRODUCTS CO.					DIS.CODE -
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS SHALL BE MEASURED AS SHOWN. THIS DRAWING SHALL NOT BE MAGNETIZED OR AT ANY TIME BE USED FOR ANY PURPOSE OTHER THAN THAT SPECIFICALLY AUTHORIZED BY TECUMSEH PRODUCTS CO. THIS DRAWING IS THE PROPERTY OF TECUMSEH PRODUCTS CO. IT SHALL BE RETURNED TO THE COMPANY UPON REQUEST. THIS REQUEST IS MADE.					NAME
					SALES COMPRESSOR
MATERIAL					SCALE 1:2 & NOTED
					THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
TECUMSEH PRODUCTS CO. ANN ARBOR, MICHIGAN					DRAWING NO.
NOTED					DCAW172