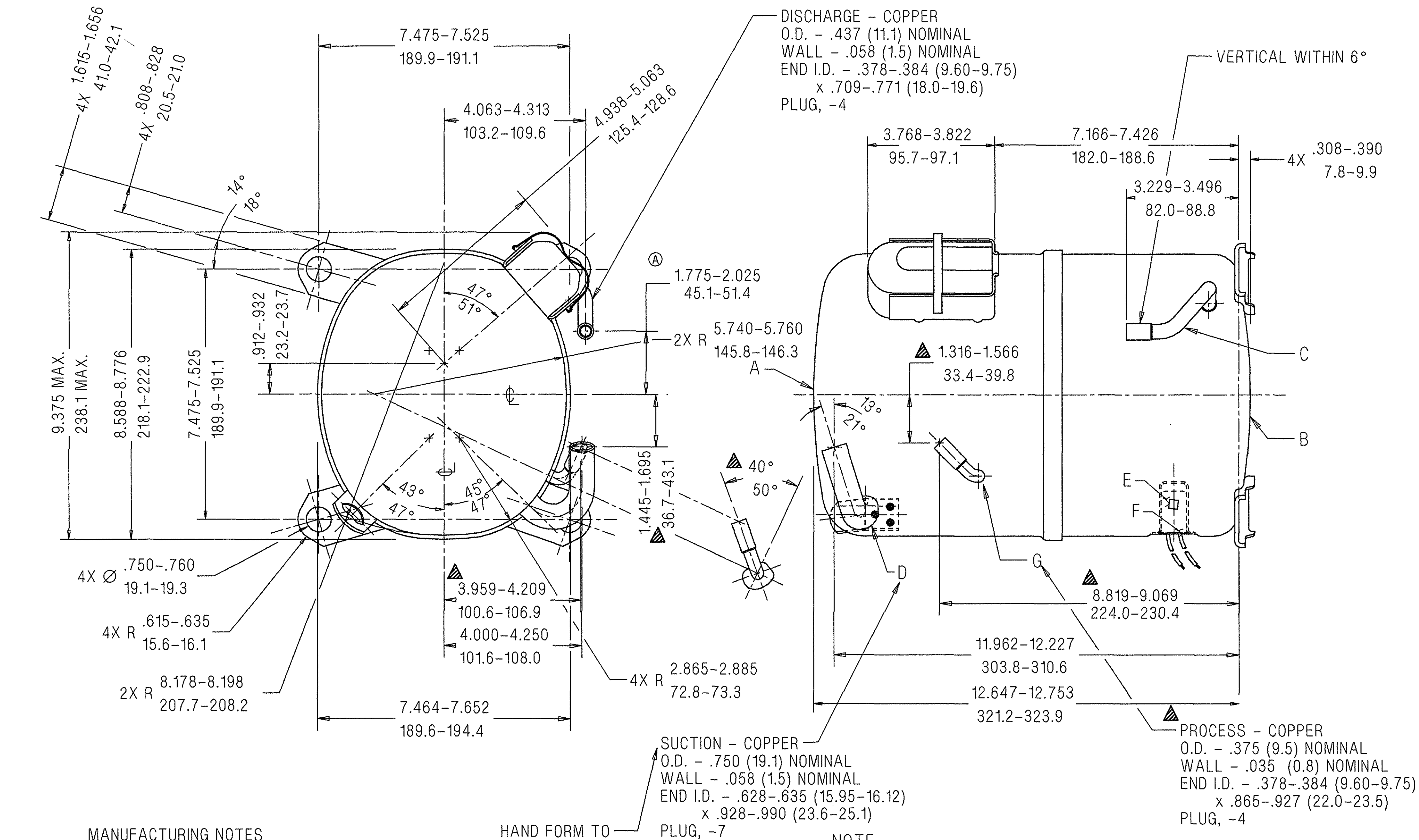




MANUFACTURING NOTES

1. SEE DWG. #AHT38 FOR ASSY. OF DISCHARGE CONNECTOR & LOWER SHOCK LOOP IN LOWER HOUSING.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

HAND FORM TO
DIM'S. SHOWN.

SUCTION - COPPER ✓
 O.D. - .750 (19.1) NOMINAL
 WALL - .058 (1.5) NOMINAL
 END I.D. - .628-.635 (15.95-16.12)
 x .928-.990 (23.6-25.1)
 PLUG. -7

NOTE
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.

DIMENSIONING = $\frac{\text{INCHES}}{\text{MILLIMETERS}}$ OR INCHES (MILLIMETERS)

AWG

G	34467	A	HA642-26
		B	HA674-4
		C	34711
		D	34649
		E	90706
		F	28080-3

A	#236029-000 #2 686-2-406 548-611	HINMAN 08/05/97
REL #	CHARGE	DATE
REF #233955-151		—

DIS. CODE 34D	NAME SALES COMPRESSOR	
	SCALE 1" = 2"	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
	TECUMSEH PRODUCTS CO. TECUMSEH, MICHIGAN	
	MATERIAL NOTED	PART NO. DCAW103
INTERNAL USE ONLY JHNDISKS:HHMMA:NAW-DCAW1037IA-0.PRT		