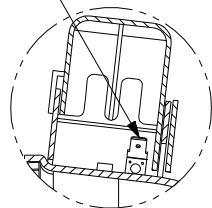


THIS AREA MUST
BE FREE FROM PAINT
WITHIN A 10.0 X
8.0 mm RECTANGLE
AS SHOWN.



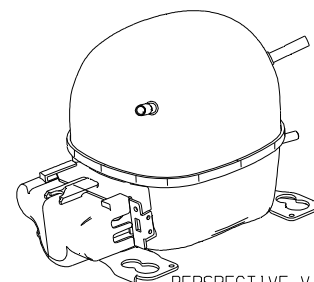
PARTIAL SECTION F-F
SCALE: 1:1
(INTERNAL TO BOX)
(NON PAINTED AREA)

- NOTES:
- 1-SEE SPEC. IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2-SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3-FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T. P. CO. GLOBAL SPEC. 08
 - 4-TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

USE ONLY SUCTION CONNECTOR - COPPER
WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE
I.D. 6.45-6.55 X 18.8-20.3 DEEP.
PLUG 2.

USE ONLY PROCESS CONNECTOR - COPPER
WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE
O.D. 6.45-6.55 X 18.8-20.3 DEEP.
PLUG 2.

USE ONLY DISCHARGE CONNECTOR - COPPER
SWAGE I.D. 4.92-5.02 X 10.0-15.0 DEEP.
PLUG 1.



PERSPECTIVE VIEW
SCALE 1:4

LETTER	DRAWING NR.
A	14963551 (AC) (AD)
B	14963613 (AC) (AD)
C	PER B.M.
D	14947663
E	14947663

EC52840 13/09/13 AMP MF	EC35353 03/05/11 AMP MF	EC22514 31/08/09 AMP MF	EC5362 16/01/07 T.	DATE	CHANGE
ADICIONADO NOTA	REVISADO SERIAL PARA BRT2122 PASSOU PARA 14963613 PARA 14963651	ERA BRCC1262 PASSOU PARA BRCC1272 PARA BRT2165 PARA BRT2165	ERA BRT122 PASSOU PARA BRT2122 REDRAWING ON LG WITH CHANGE REVISADO DIMENSIONAL E ALTERADO CODIGO PARA BRCCAZ250	LT	LC
A6	B1	B1	B1	AB	
AE	AD	AC			

Tecumseh

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A3

O. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
□ : CATEGORY IV

NAME: A. MARCOS

SALES COMPRESSOR

PART NO. BRDCTH250

DWN. FRANK

APR. WALTER

DATE 07/12/05

REF.

SCALE 1:2

PAGE 1/1

FAMILY AZ

TH