



- NOTES:**
- 1-SEE SPEC. IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2-SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3-FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T. P. CO. GLOBAL SPEC. 08.
 - 4-TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co.

LETTER	DRAWING NR.
A	320-10098 (AB AD)
B	320-10218 (AD)
C	PER B.M.
D	14947663 (AD)
E	14961223 (AD)

USE ONLY DISCHARGE CONNECTOR - COPPER SWAGE I.D. 4.92-5.02 X 15.0-17.0 DEEP. PLUG 1. (AD)

REV	DESCRIPTION	DATE	BY
01	EC46442 26/08/13 AMP MF		
02	EC29597 26/03/10 MF		
03	EC8939 14/06/07 M.		

ERA	PROFUNDIDADE DE PROFUNDIDADE	ACRESCENTADA INDIA 3	ALT. CALIBRAGEM ERA	ERA	BRITIZES	RESERVADO NO LIC. COM ALTERACOES REVISAO DIMENSIONAL E ERA
A3	ERA 10.0-15.0					
B4	ERA 18.8-20.3					
A1	ERA BRCCC1263					
B1	ERA BRA134002-2					
B1	ERA BRA134002-3					
D4	ERA 22.23-23.83					
B1	ERA: BR125					

LT	LC	CHANGE

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A3

0. A SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
■ : CATEGORY IV

DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY PROMPTLY AFTER SUCH REQUEST IS MADE.

Tecumseh

NAME: SALES COMPRESSOR PART NO. BRDCTH236

DWN. A. MARCOS CK. TATIANE APPR. WALTER SCALE 1:2 PAGE 1/1

DATE 04/07/06 REF. FAMILY AZ-TH