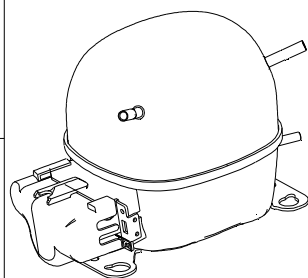


THIS AREA MUST
BE FREE FROM PAINT
WITHIN A 10,0 X
8,0 mm RECTANGLE
AS SHOWN.

AUXILIARY VIEW
(TERMINAL)
(NON PAINTED AREA)



PERSPECTIVE VIEW
SCALE 1:4

NOTES:

- 1-SEE SPEC. IN BM. ASSEMBLE PARTS AS SHOWN.
- 2-SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3-FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T. P. CO. GLOBAL
- 4-TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15,8mm (5/8") FROM THE TUBES AS SPEC. T.P.Co. A-B4.

USE ONLY SUCTION CONNECTOR - COPPER
WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE
I.D. 6.45-6.55 X 18.8-20.3 DEEP.
PLUG 2.

USE ONLY PROCESS CONNECTOR - COPPER
WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE
O.D. 6.45-6.55 X 18.8-20.3 DEEP.
PLUG 2.

DISCHARGE CONNECTOR - COPPER
SWAGE I.D. 4.92-5.02 X 10.0-15.0
DEEP. - PLUG 1.

EC59489
17-10-14
REVISADO CARCACA E
TAMPA PARA TUBOS
FLANGEADOS

DATE

CHANGE

LC

LT

AB

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AS RECEIVED OR AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A3

O. A. SYMBOLS AS
PROCEDURE 2.01.031
TECUMSEH OF BRAZIL
★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
□ : CATEGORY IV



Tecumseh

NAME			PART NO.	
SALES COMPRESSOR			BRDCTH275	
DWN.	CK.	APR.	SCALE	PAGE
A. MARCOS	MARCOS FONTES	WALTER CORREA	1:2	1/1
DATE	REF.	FAMILY		
18-07-14		AZ-TH		