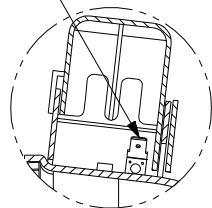


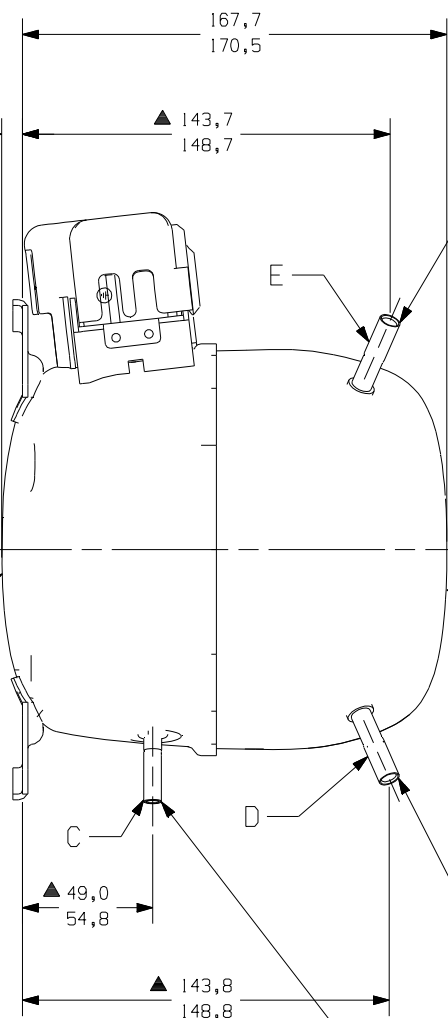
THIS AREA MUST
BE FREE FROM PAINT
WITHIN A 10.0 X
8.0 mm RECTANGLE
AS SHOWN.



PARTIAL SECTION F-F
SCALE: 1:1
(INTERNAL TO BOX)
(NON PAINTED AREA)

- NOTES:
- 1-SEE SPEC. IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2-SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3-FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE T. P. CO. GLOBAL SPEC. 08
 - 4-TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

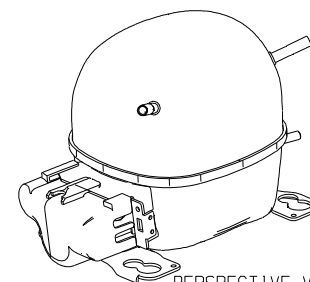
6	5
6	5



USE ONLY SUCTION CONNECTOR - COPPER
WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE
I.D. 6.45-6.55 X 18.8-20.3 DEEP.
PLUG 2.

USE ONLY PROCESS CONNECTOR - COPPER
WALL O.D. 7.9-8.0 X 0.81-0.97 SWAGE
O.D. 6.45-6.55 X 18.8-20.3 DEEP.
PLUG 2.

USE ONLY DISCHARGE CONNECTOR - COPPER
SWAGE I.D. 4.92-5.02 X 10.0-15.0 DEEP.
PLUG 1.



PERSPECTIVE VIEW
SCALE 1:4

LETTER	DRAWING NR.
A	14963551 (AC) (AD)
B	14963613 (AC) (AD)
C	PER B.M.
D	14947663
E	14947663

EC52840 13/09/13 AMP MF	EC35353 03/05/11 AMP MF	EC22514 31/08/09 AMP MF	EC5362 16/01/07 T.	DATE
ADICIONADO NOTA	REVISADO SERIAL PARA BRT2122 PASSOU PARA BRT2165 PARA 14963651	ERA BRCC1262 PASSOU PARA BRCC1272 PARA BRT2165	ERA BRT2122 PASSOU PARA BRT2122	CHANGE
A6	B1	B1	B1	LC
AE	AD	AC	AB	LT

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DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY.

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A3

O. A. SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
□ : CATEGORY IV



Tecumseh

NAME			SALES COMPRESSOR		PART NO. BRDCTH250	
DWN. A. MARCOS	CK. FRANK	APR. WALTER	SCALE 1:2	PAGE 1/1		
DATE 07/12/05	REF.	FAMILY AZ TH				

