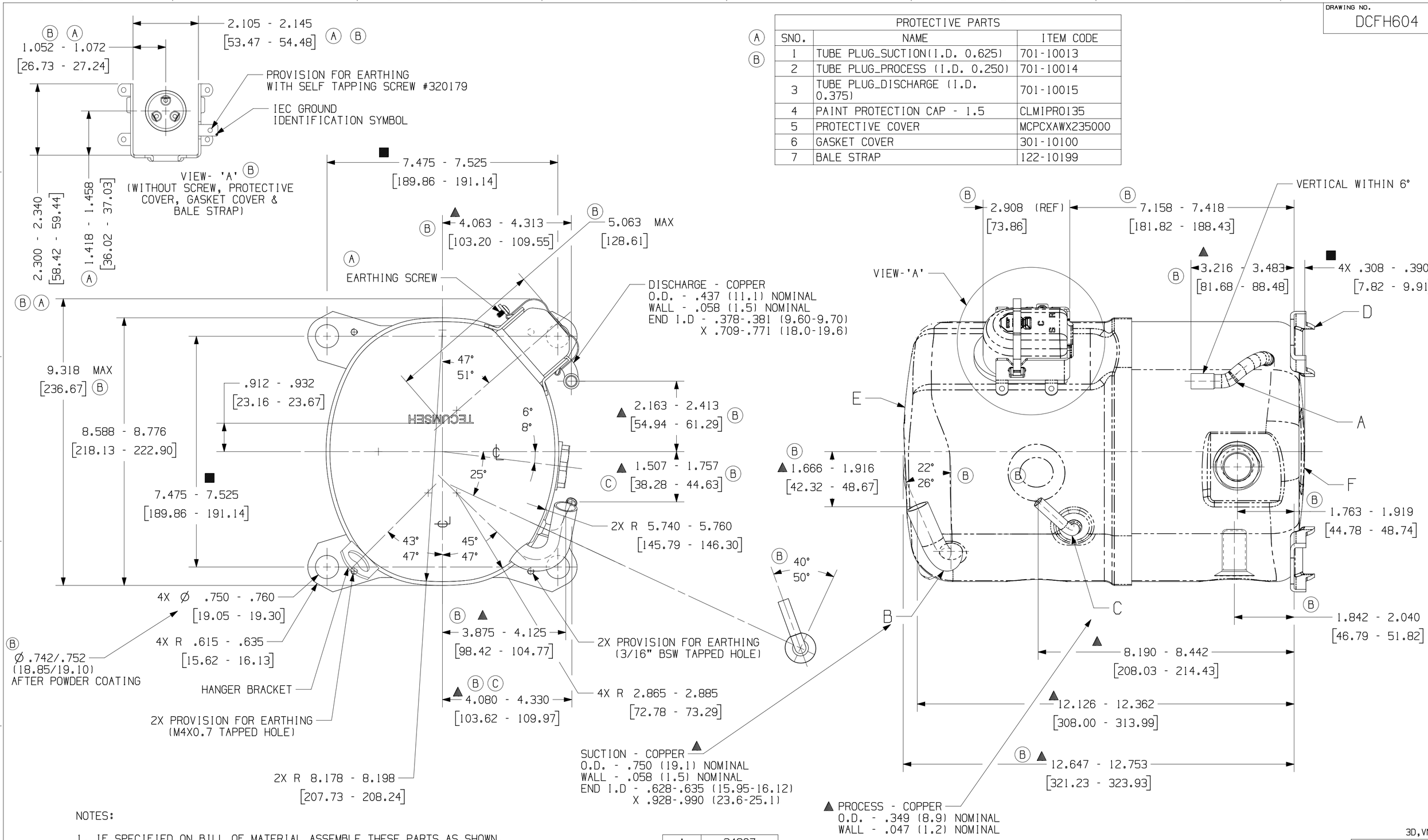
DRAWING NO.
DCFH604

PROTECTIVE PARTS		
SNO.	NAME	ITEM CODE
1	TUBE PLUG_SUCTION(I.D. 0.625)	701-10013
2	TUBE PLUG_PROCESS (I.D. 0.250)	701-10014
3	TUBE PLUG_DISCHARGE (I.D. 0.375)	701-10015
4	PAINT PROTECTION CAP - 1.5	CLMIPR0135
5	PROTECTIVE COVER	MCPCXAWX235000
6	GASKET COVER	301-10100
7	BALE STRAP	122-10199



NOTES:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" FOR PROCESSING.
3. SEE DWG. #HA-10433 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
4. SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
5. (A) PROTECTIVE PARTS ARE NOT REPRESENTED IN THE DRAWING, THEY ARE SHOWN IN THE TABLE.
6. (A) COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
7. ▲ MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

(C)	
A	34867
B	EX34649-01
C	580-10110
D	AWX-2102-02
E	HA-10431
F	HA-10433

NOTE:

DIMENSIONING = INCHES / MILLIMETERS OR INCHES (MILLIMETERS)

3D,VNX10

ENGLISH

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

FH2

REL	LT	LC	DATE	CHANGE
A	4F	7E	12APR20	ECR6124 REMOVED PROTECTIVE COVER, GASKET COVER, BALE STRAP, FROM THE VIEW. ADDED PROTECTIVE COVER, BALE STRAP, ADDED EARTHING SCREW UPDATED NOTES UPDATED DIMENSIONS (GUARD DIMENSIONS
B	1C	4F	15FEB22	EC103950 UPDATED UPPER HOUSING ASSEMBLY, DIM A .0804-.2304 DIM B 1.507-1.757 WAS 1.470-1.720
	1D	5B		EC101450,EC100328 & EC100668 PROTECTIVE COVER, GASKET COVER, BALE STRAP,
	2E	5D		DIM A .0804-.2304 WAS (1.145-1.885)
	3B	6A		DIM A .0623-.2323 WAS DIM B 1.644-1.894
	3D	6B		DIM B 2.182-2.469 WAS
	3E	6C		DIM B 2.182-2.413 WAS DIM A .0623-.2323
	4C	6C		DIM A .1141-.145 WAS
	4D	6D		(.101/.141) WAS 2.114-2.184
	4F	6E		DIM B 2.302-2.340 WAS
	5E	6E		DIM A .1141-.145 WAS
	6C	6E		DIM B 1.769-1.919 WAS
	6E	7E		DIM A .1141-.145 WAS
	7E	8C		DIM B 1.769-1.919 WAS
	8C	8D		DIM A .2323-.2523 WAS
	8D	8E		(.1882/.1982) WAS 22°-28°
	8E	8F		ADDED DIM B 1.842-2.040
	8F			ADDED DIM A .2323-.2523 & DIM B 2.168-2.308
				CATEGORY II SYMBOL ADDED
C	5B		S1MRAN	

DIS.CODE	NA
--	ESSOR

DWN.	CK.	APR.	SCALE
PHANI 06AUG19	ON FILE	ON FILE	1:2 & NOTED

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

DO NOT SCALE THIS DRAWING ALL FERROUS MATERIALS MUST BE MAGNETIC IN NATURE IF NOT RECEIVED OR AT COMPRESSOR ASSEMBLY.

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MATERIAL	TECUMSEH PRODUCTS INDIA PVT. LTD. BALLABGARH, INDIA	DRAWING NO.
NOTED		DCFH604