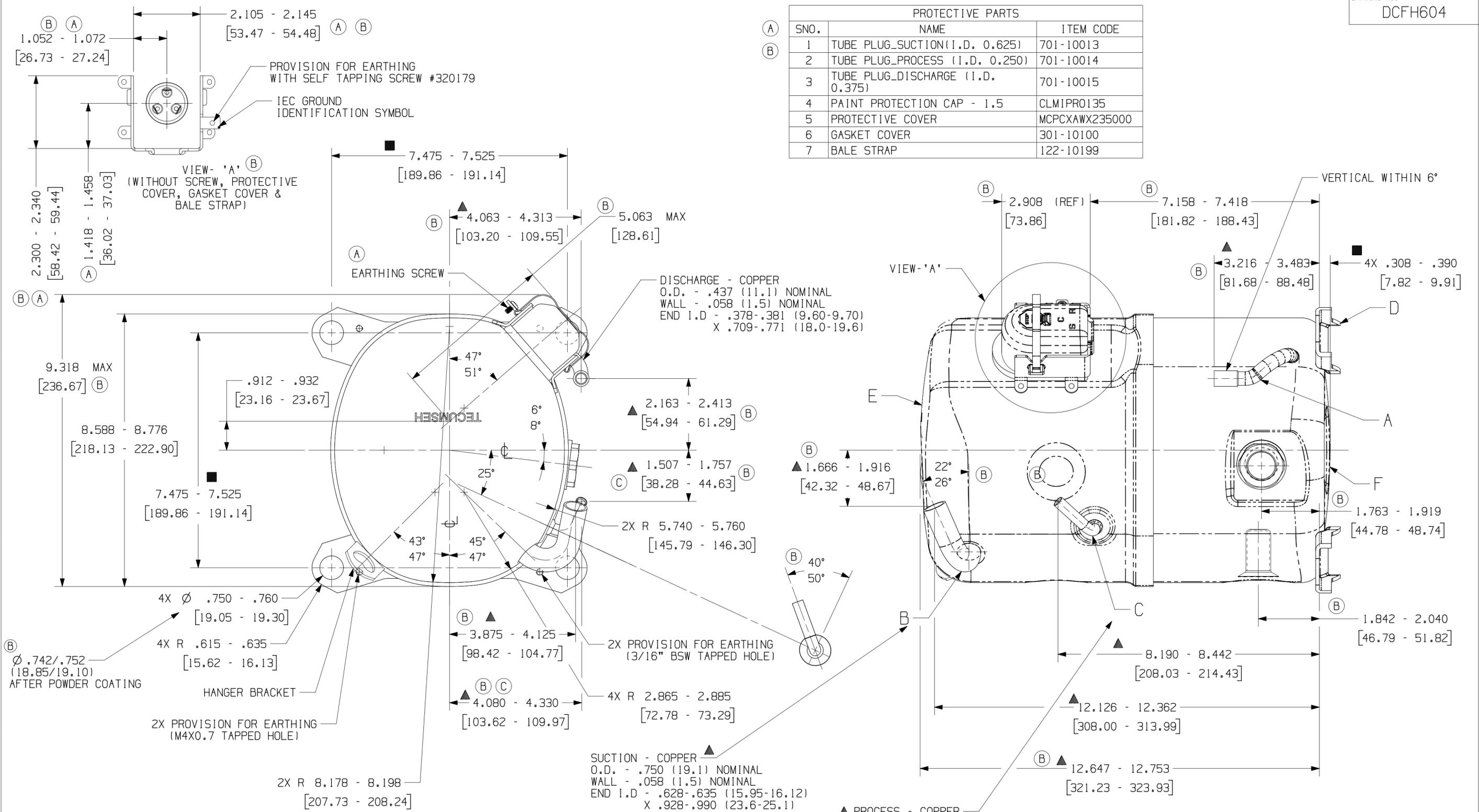


PROTECTIVE PARTS		
SNO.	NAME	ITEM CODE
1	TUBE PLUG_SUCTION (I.D. 0.625)	701-10013
2	TUBE PLUG_PROCESS (I.D. 0.250)	701-10014
3	TUBE PLUG_DISCHARGE (I.D. 0.375)	701-10015
4	PAINT PROTECTION CAP - 1.5	CLMIPRO135
5	PROTECTIVE COVER	MPCXAWX235000
6	GASKET COVER	301-10100
7	BALE STRAP	122-10199



- NOTES:
- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
 - SEE SPEC. "A-B" FOR PROCESSING.
 - SEE DWG. #HA-10433 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
 - SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
 - PROTECTIVE PARTS ARE NOT REPRESENTED IN THE DRAWING, THEY ARE SHOWN IN THE TABLE.
 - COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
 - MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	34867
B	EX34649-01
C	580-10110
D	AWX-2102-02
E	HA-10431
F	HA-10433

▲ PROCESS - COPPER
 O.D. - .349 (8.9) NOMINAL
 WALL - .047 (1.2) NOMINAL

NOTE: DIMENSIONING = INCHES OR INCHES (MILLIMETERS) MILLIMETERS

3D, VNX10

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

REV	LC	CHANGE	DATE	BY	CHK	APP	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
REL	---	EC91607	----					
LT	LC	DATE	DATE					
7E	BA	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
8E	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
8D	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
8C	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
8B	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
8A	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
8	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
7	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
6	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
5	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
4	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
3	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
2	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					
1	BB	ADDED PROTECTIVE GASKET COVER, BALE STRAP.	12APR20					

COMPRESSOR

DWN. PHANI 06AUG19

CK. ON FILE

APR. ON FILE

SCALE 1:2 & NOTED

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

DRAWING NO. DCFH604

TECUMSEH PRODUCTS INDIA PVT. LTD. BALLABGARH, INDIA