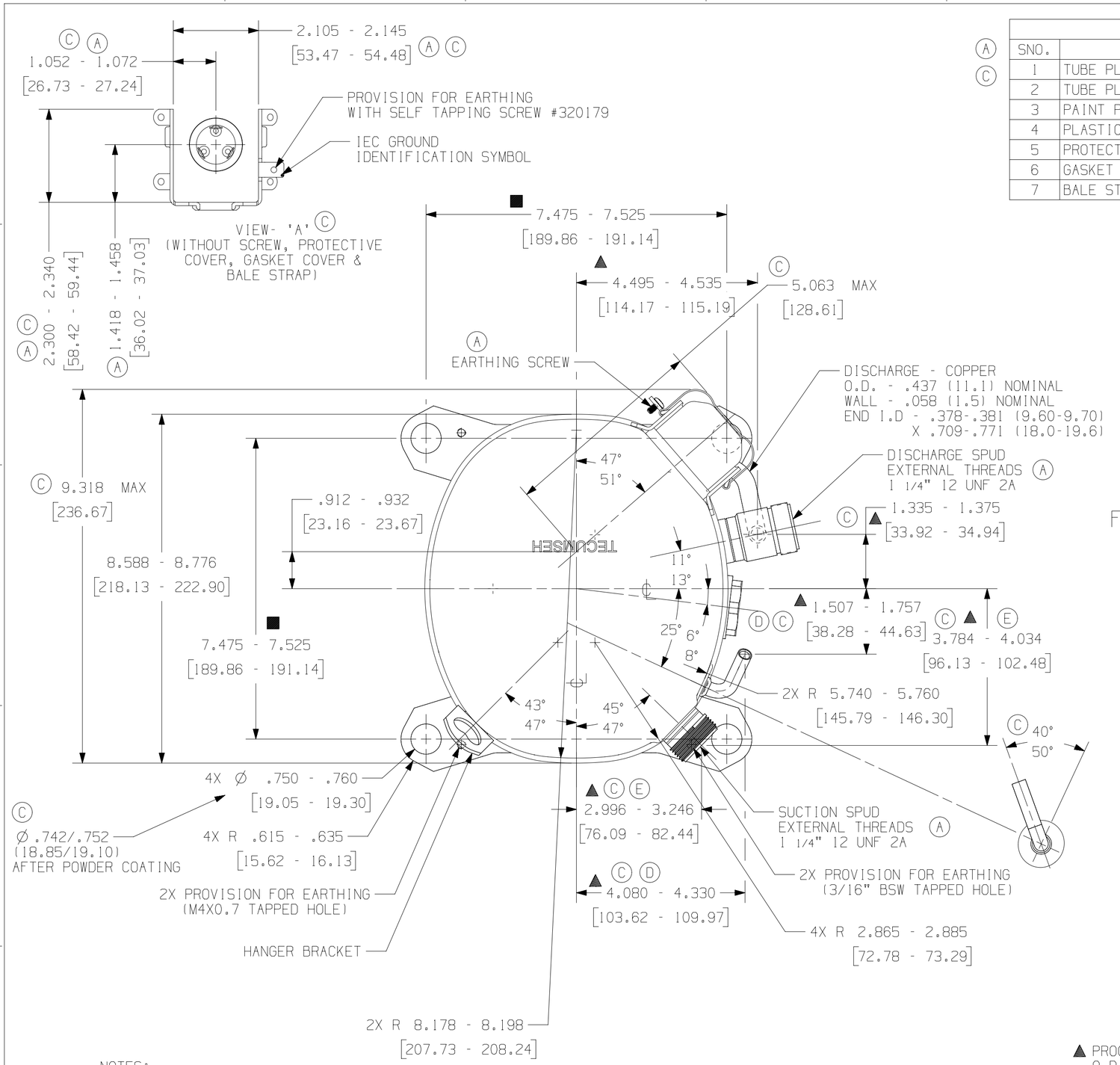
DRAWING NO.
DCFH705

PROTECTIVE PARTS		
SNO.	NAME	ITEM CODE
1	TUBE PLUG_PROCESS(I.D. 0.250)	701-10014
2	TUBE PLUG (3/4'' ID ELBOW)	14955535
3	PAINT PROTECTION CAP - 1.5	CLMIPR0135
4	PLASTIC CAP FOR SPUD MODELS	108-10098
5	PROTECTIVE COVER	MCPCXAWX235000
6	GASKET COVER	301-10100
7	BALE STRAP	122-10199



▲ PROCESS - COPPER
O.D. - .349 (8.9) NOMINAL
WALL - .047 (1.2) NOMINAL

NOTES:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" FOR PROCESSING.
3. SEE DWG. #HA-10403 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
4. SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
(A) 5. PROTECTIVE PARTS ARE NOT REPRESENTED IN THE DRAWING, THEY ARE SHOWN IN THE TABLE.
(A) 6. COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
▲ 7. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

(E) (B)	A	14954511
	B	122-10270
	C	580-10110
	D	AWX-2102-02
(B)	E	122-10246
(E) (D)	F	HA-10437
	G	HA-10403

NOTE:
DIMENSIONING = INCHES / MILLIMETERS OR INCHES (MILLIMETERS)

3D,VNX10

ENGLISH

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

FH2

REL	—	EC91607	----	
LT	LC	CHANGE	DATE	
E	5A 5B	EC1050144 UPDATED UPPER HOUSING ASSEMBLY WITH RESISTANCE WELDING SUCTION SPUD & DIM 2.030-3.260, DIM 3.784-4.034 WAS 3.818-4.088	R5 29DEC22	
D	5A 5D 6C	EC1039501 UPDATED UPPER HOUSING ASSEMBLY DIM A .000-4.330 WAS 4.000-4.250 & DIM 1.507-1.757 WAS 1.470-1.720	SIMRAN 14FEB22	
C	1C 1D 2E 3C 3E 4C 4F 5D 5E 5C 7E 7F 8C 8D 8E 8F	EC1045Ø,EC1Ø3Ø326 & EC1Ø3Ø98 COVER, GASKET COVER. ADDED PROTECTIVE REMOVED HERMETIC TERMINAL, GUARD, BALE WAS DIM 1.457-1.682 DIM 1.457-1.682 WAS 10.989Ø/10.886 DIM 1.457-1.727 WAS DIM 2.105/2.145 WAS DIM 2.300/2.340 WAS DIM 2.158/2.418 WAS DIM 7.180/7.408 WAS DIM 1.457-1.727 WAS DIM 2.8167/2.872 WAS DIM 1.865/2.022 ADDED DIM 3.818/4.088, 3.030-3.260 & 3.784-4.034 5.063 ADDED DIM OUT. CATEGORY II SYMBOL. CATEGORY III REMOVED.	SIMRAN 22JUL21
B	5B	EC987259 REPLACED SUCTION AND DISCHARGE TUBES UPDATED WITH LATEST SUB ASSY'S	MVG 04MAY21
A	4C 4F 5C 7E 8A 8B 8E 8F	EC98124 PROTECTIVE COVER, GASKET, BALE STRAP. ADDED TERMINAL ADDED PROTECTIVE PARTS TABLE ADDED EARTHING SCREW ADDED DIM 10.553 ADDED TERMINAL GUARD DIMENSIONS, ADDED DETAILED INFORMATION	RP 12APR20

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DIS.CODE --

NA ESSOR

DWN.	CK.	APR.	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
PHANI 06AUG19	ON FILE	ON FILE	1:2 & NOTED	

TECUMSEH PRODUCTS INDIA PVT. LTD.
BALLABGARH, INDIA

MATERIAL
NOTED

DRAWING NO.
DCFH705

BANNER