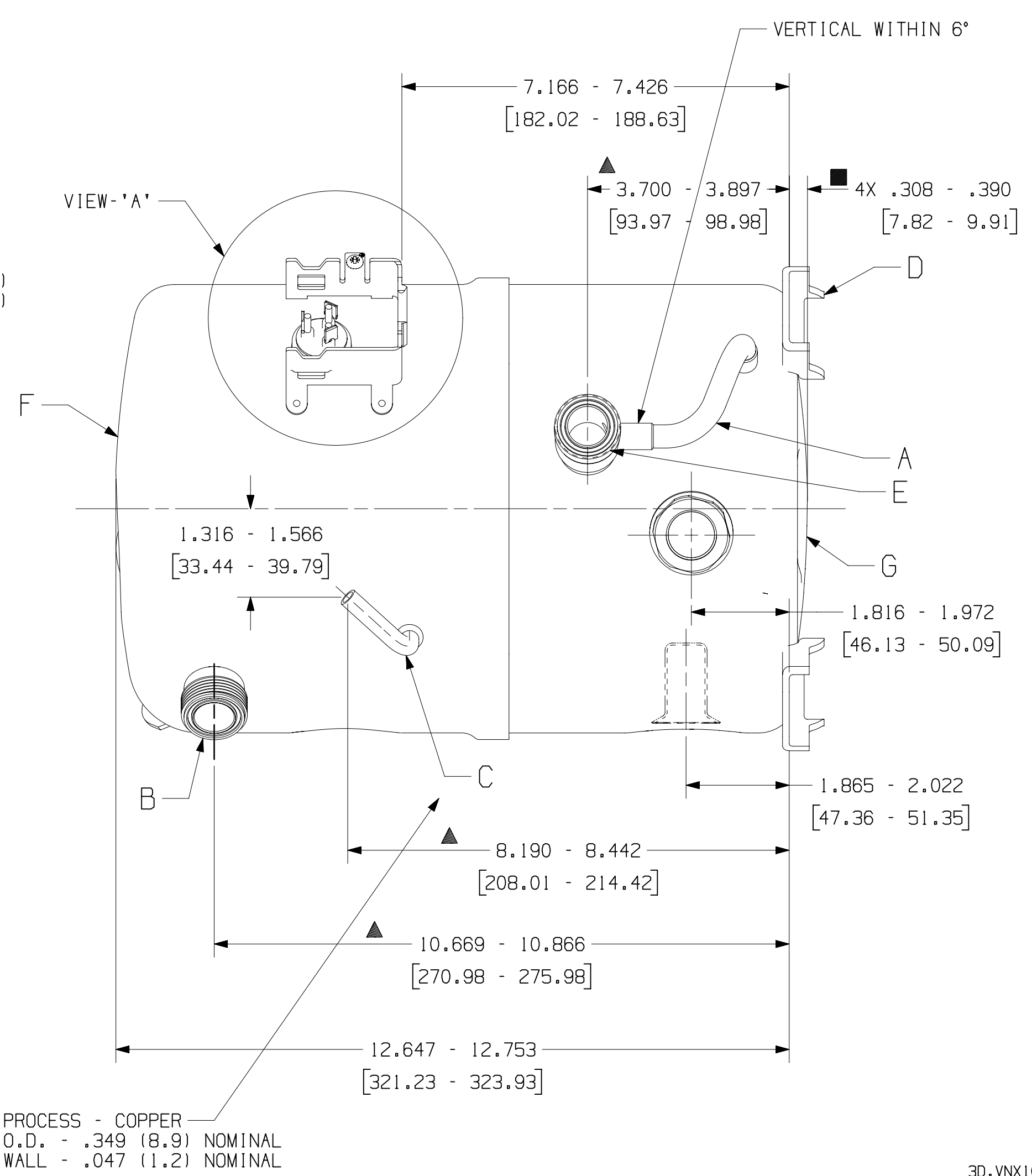
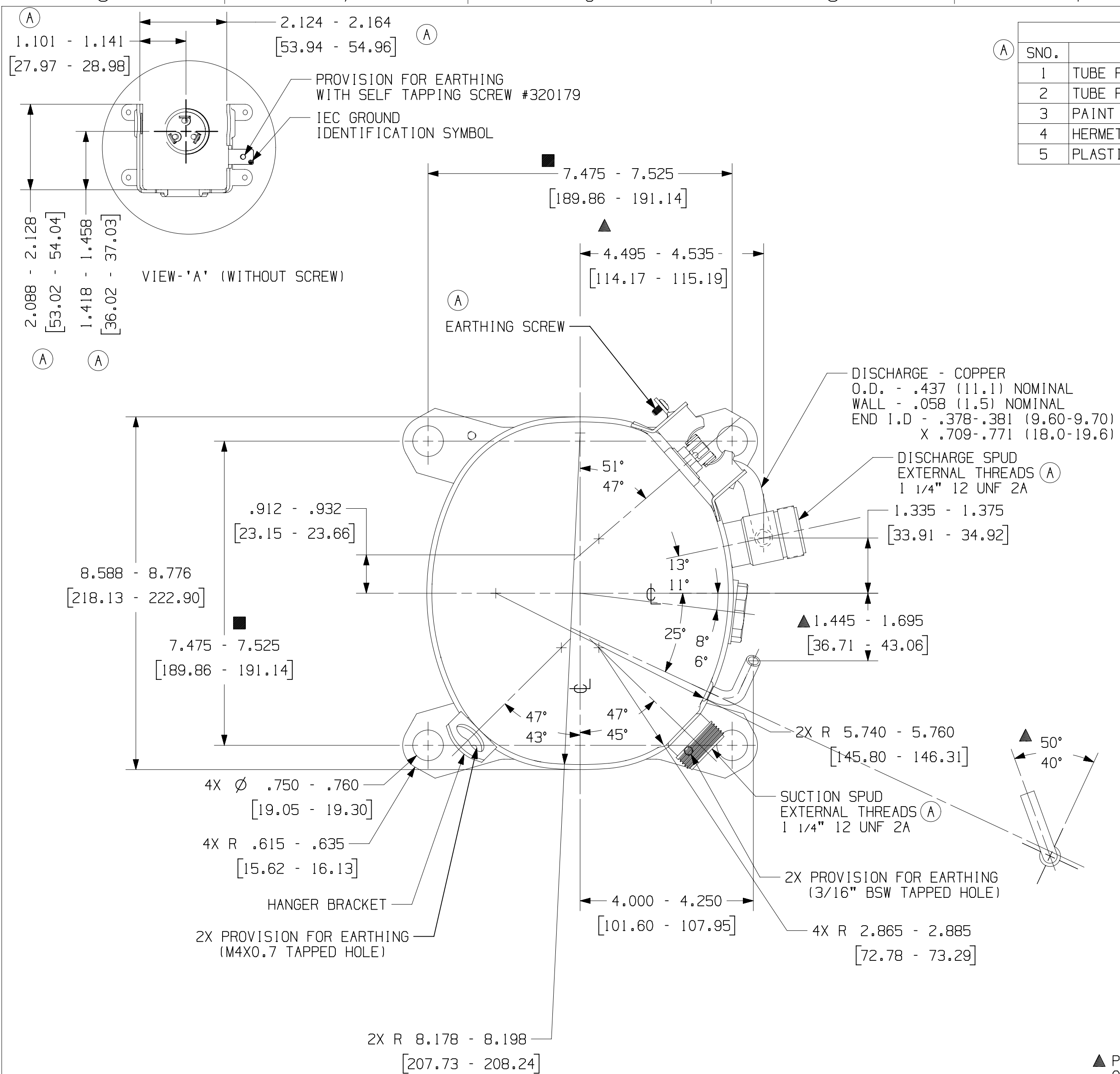


PROTECTIVE PARTS		
SNO.	NAME	ITEM CODE
1	TUBE PLUG_PROCESS (I.D. 0.250)	701-10014
2	TUBE PLUG (3/4" ID ELBOW)	14955535
3	PAINT PROTECTION CAP - 1.5	CLM1PRO135
4	HERMETIC TERMINAL GUARD (3-PH)	108-10186
5	PLASTIC CAP FOR SPUD MODELS	108-10098



▲ PROCESS - COPPER
O.D. - .349 (8.9) NOMINAL
WALL - .047 (1.2) NOMINAL

NOTE: DIMENSIONING = INCHES OR INCHES (MILLIMETERS) MILLIMETERS

A	14954511
B	14954514
C	580-10110
D	AWX-2102-02
E	122-10196
F	HA-10420
G	HA-10403

- NOTES:
- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
 - SEE SPEC. "A-B" FOR PROCESSING.
 - SEE DWG. #HA-10403 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
 - SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
 - PROTECTIVE PARTS ARE NOT REPRESENTED IN THE DRAWING, THEY ARE SHOWN IN THE TABLE.
 - COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
 - MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

3D, VNX10

ENGLISH	
	★ = CATEGORY I
	▲ = CATEGORY II
	■ = CATEGORY III
	□ = CATEGORY IV

FH2

ESSOR

REVISIONS	4D	REMOVED PROTECTIVE COVER, FROM THE VIEW.	RP	DATE	---
	4F	ADDED PROTECTIVE COVER, FROM THE VIEW.	RP	DATE	---
A	5C	ADDED EARTHING SCREW	12APR20	DATE	---
	8A	ADDED EARTHING SCREW	12APR20	DATE	---
REL	8B	UPDATED NOTES	---	DATE	---
	8C	ADDED DIMENSIONS, GUARD DIMENSIONS, GUARD DIMENSIONS	---	DATE	---
REL	8D	ADDED DIMENSIONS, GUARD DIMENSIONS, GUARD DIMENSIONS	---	DATE	---
	8E	ADDED DIMENSIONS, GUARD DIMENSIONS, GUARD DIMENSIONS	---	DATE	---
REL	8F	ADDED DIMENSIONS, GUARD DIMENSIONS, GUARD DIMENSIONS	---	DATE	---
	8G	ADDED DIMENSIONS, GUARD DIMENSIONS, GUARD DIMENSIONS	---	DATE	---
<p>THIS DRAWING OR PRINT IS THE PROPERTY OF TECUMSEH AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION. IT IS TO BE KEPT IN STRICTLY CONFIDENTIAL AND NOT TO BE DISCLOSED OR MADE AVAILABLE TO ANY OTHER PERSON OR ORGANIZATION WITHOUT THE WRITTEN CONSENT OF TECUMSEH. ANY UNAUTHORIZED DISCLOSURE OR USE OF THIS DRAWING OR PRINT IS STRICTLY PROHIBITED AND WILL BE CAUSE FOR IMMEDIATE ACTION. THIS DRAWING IS THE PROPERTY OF TECUMSEH AND IS NOT TO BE COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN CONSENT OF TECUMSEH. ANY UNAUTHORIZED DISCLOSURE OR USE OF THIS DRAWING OR PRINT IS STRICTLY PROHIBITED AND WILL BE CAUSE FOR IMMEDIATE ACTION.</p>					
DIS. CODE		NA		ESSOR	
DWN. PHANI 06AUG19		CK. ON FILE	APR. ON FILE	SCALE 1:2 & NOTED	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
TECUMSEH PRODUCTS INDIA PVT. LTD. BALLABGARH, INDIA					DRAWING NO. DCFH701
MATERIAL NOTED					