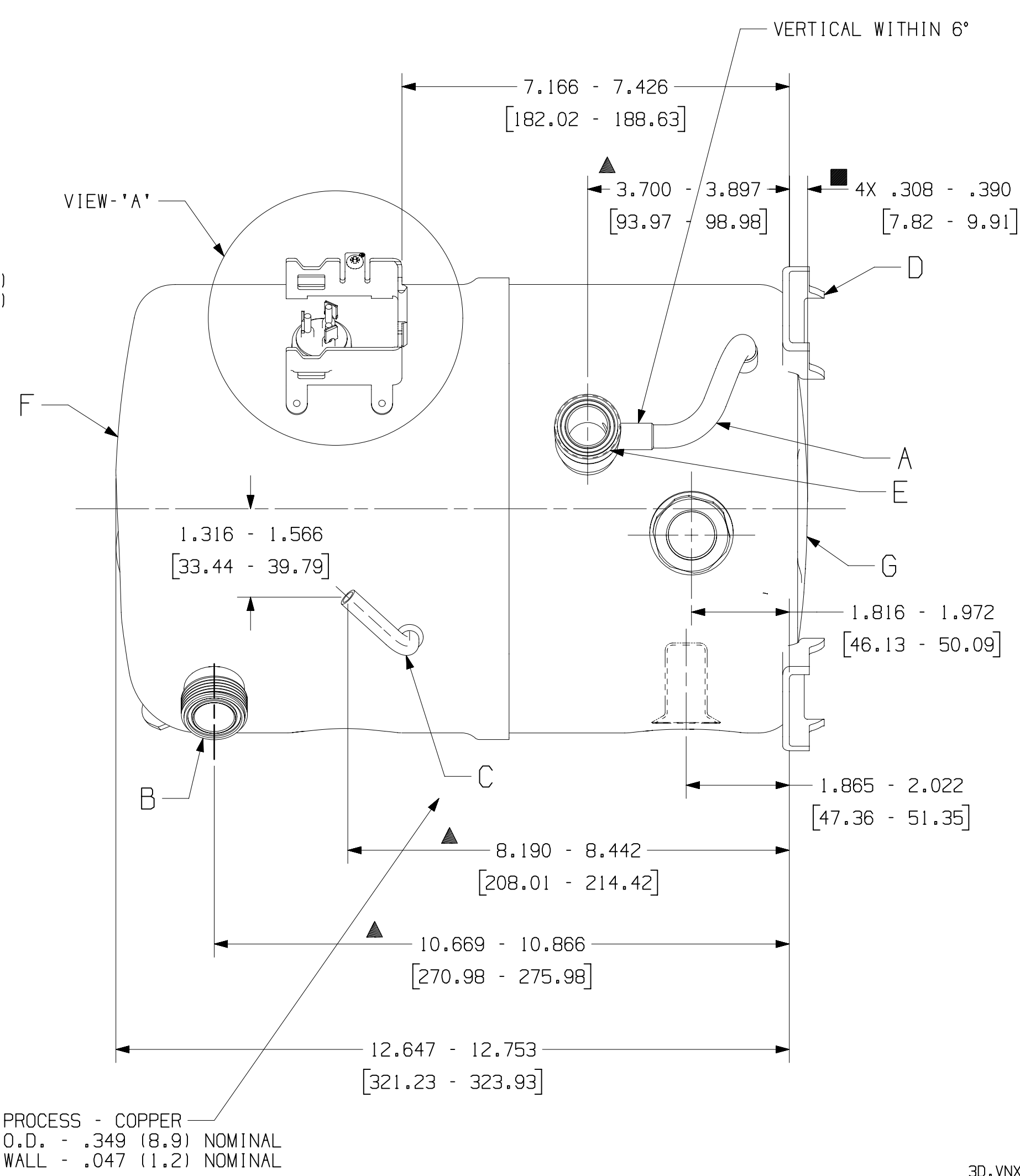
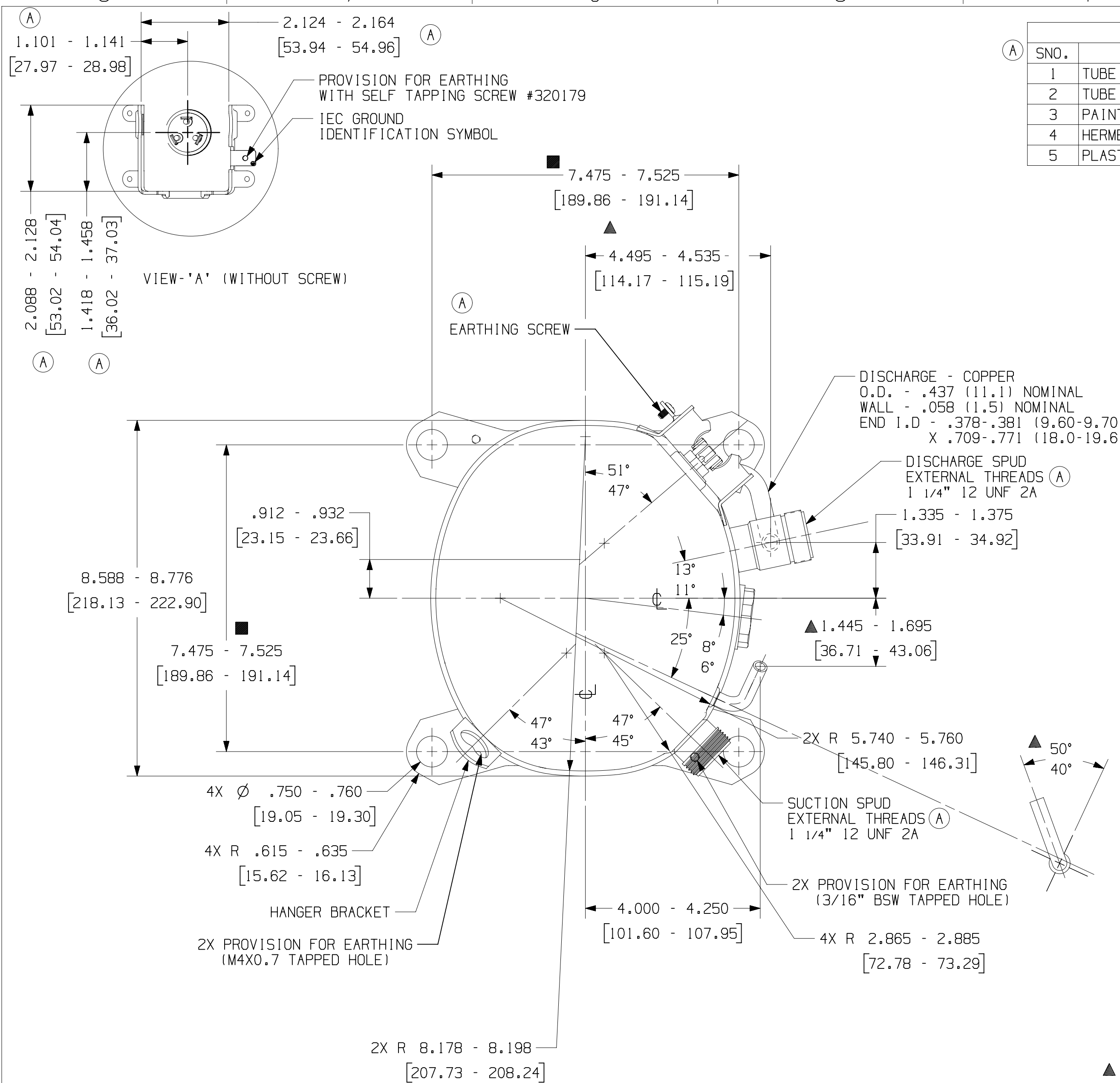


PROTECTIVE PARTS		
SNO.	NAME	ITEM CODE
1	TUBE PLUG_PROCESS (I.D. 0.250)	701-10014
2	TUBE PLUG (3/4" ID ELBOW)	14955535
3	PAINT PROTECTION CAP - 1.5	CLM1PRO135
4	HERMETIC TERMINAL GUARD (3-PH)	108-10186
5	PLASTIC CAP FOR SPUD MODELS	108-10098



▲ PROCESS - COPPER
O.D. - .349 (8.9) NOMINAL
WALL - .047 (1.2) NOMINAL

NOTE: DIMENSIONING = INCHES OR INCHES (MILLIMETERS) MILLIMETERS

A	14954511
B	14954514
C	580-10110
D	AWX-2102-02
E	122-10196
F	HA-10420
G	HA-10403

- NOTES:
- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
 - SEE SPEC. "A-B" FOR PROCESSING.
 - SEE DWG. #HA-10403 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
 - SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
 - PROTECTIVE PARTS ARE NOT REPRESENTED IN THE DRAWING, THEY ARE SHOWN IN THE TABLE.
 - COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
 - MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

3D, VNX10

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

BANNER	REV	LT	LC	CHANGE	DATE	DIS. CODE	NA	ESSOR	
	4D	4F	5C	7E	8A	8B	8C	8E	8F
	REMOVED PROTECTIVE COVER, FROM THE VIEW. ADDED PROTECTIVE COVER TO THE VIEW. ADDED EARTHING SCREW (2APR20) TO THE VIEW. UPDATED NOTES. GUARD DIMENSIONS. ADDED THREADED INFORMATION.								
THIS DRAWING OR PRINT IS THE PROPERTY OF TECUMSEH AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION. IT IS MADE AVAILABLE TO THE USER UNDER THE CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE DISCLOSED OR MADE AVAILABLE TO ANY OTHER PERSON WITHOUT THE SPECIFIC WRITTEN CONSENT OF TECUMSEH. ANY UNAUTHORIZED REPRODUCTION OR USE OF THIS DRAWING OR PRINT WITHOUT THE SPECIFIC WRITTEN CONSENT AND IN VIOLATION OF THE TERMS AND CONDITIONS OF THE LICENSE AGREEMENT SHALL BE SUBJECT TO LEGAL ACTION.						DO NOT SCALE THIS DRAWING. ALL DIMENSIONS SHALL BE TAKEN FROM THE DRAWING. DIMENSIONS SHOWN ON THIS DRAWING SHALL TAKE PRECEDENCE OVER ANY OTHER DIMENSIONS.		THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO THIS DATE.	
DWN. PHANI 06AUG19 CK. ON FILE APR. ON FILE SCALE 1:2 & NOTED MATERIAL NOTED						TECUMSEH PRODUCTS INDIA PVT. LTD. BALLABGARH, INDIA DRAWING NO. DCFH701			