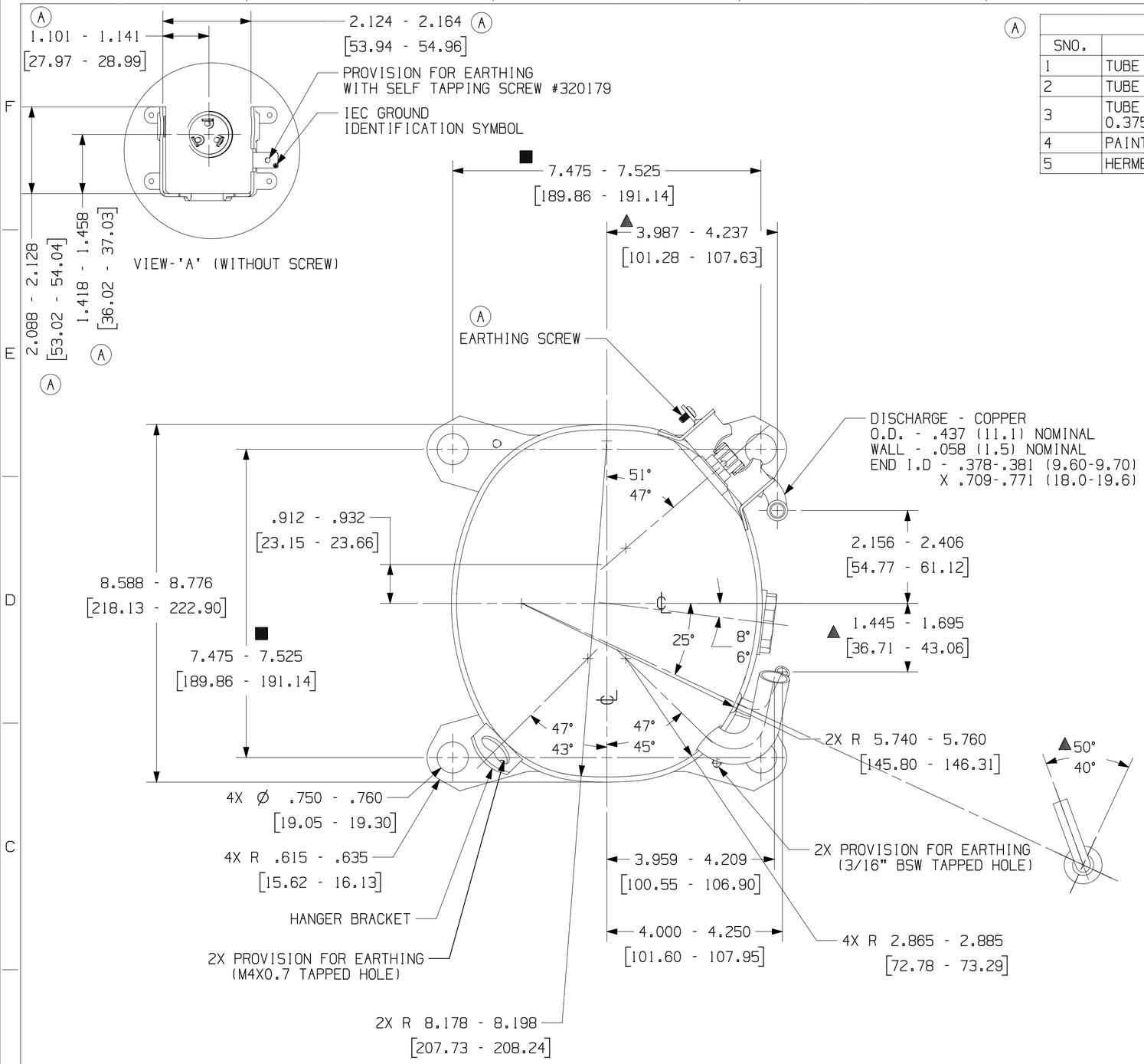
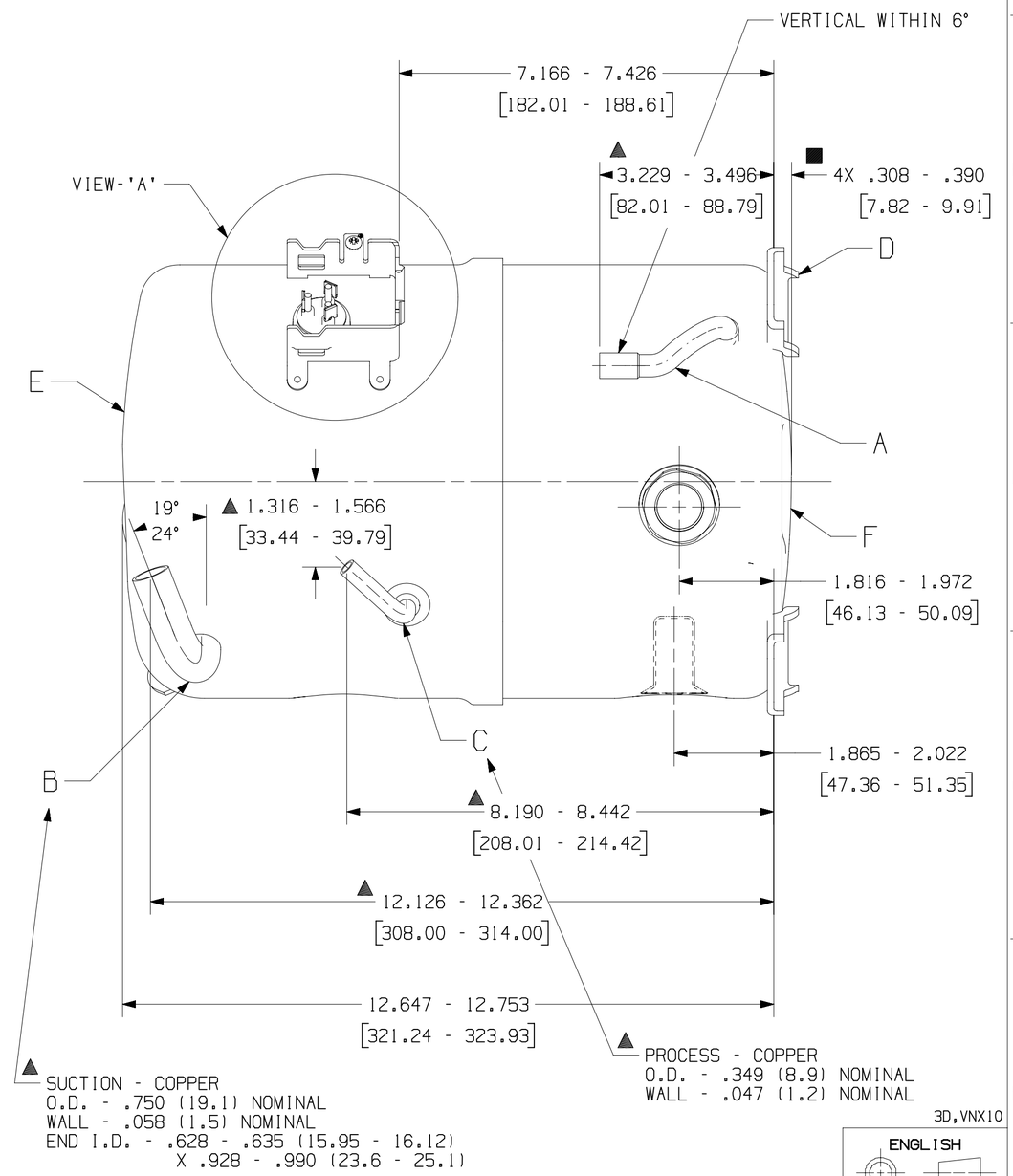
DRAWING NO. DCFH602

PROTECTIVE PARTS		
SNO.	NAME	ITEM CODE
1	TUBE PLUG_SUCTION(I.D. 0.625)	701-10013
2	TUBE PLUG_PROCESS(I.D. 0.250)	701-10014
3	TUBE PLUG_DISCHARGE(I.D. 0.375)	701-10015
4	PAINT PROTECTION CAP - 1.5	CLMIPR0135
5	HERMETIC TERMINAL GUARD (1-PH)	108-10185





NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" FOR PROCESSING.
3. SEE DWG. #HA-10433 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
4. SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
5. (A) PROTECTIVE PARTS ARE NOT SHOWN IN THE DRAWING, MENTIONED IN THE TABLE.
6. (A) COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
7. ▲ MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	34867
B	EX-34649
C	580-10110
D	AWX-2102-02
E	HA-10430
F	HA-10433

NOTE:

DIMENSIONING = INCHES / MILLIMETERS OR INCHES (MILLIMETERS)

3D,VNX10

ENGLISH

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

FH2

REL	LT	LC	CHANGE	DATE
A	4F		EC68124 REMOVED PROTECTIVE COVER.	RP 12APR20
	7E		GASKET, BALE STRAP.	
	8A		FROM THE VIEW.	
	8B		ADDED PROTECTIVE PARTS TABLE.	
	8E		EARTHING SCREW.	
	8F		TERMINAL GUARD (1-PH)	
			EC91607	

GUARD DIMENSIONS AND LOAD NOTES

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DIS.CODE --

DO NOT SCALE THIS DRAWING ALL FERROUS MATERIALS MUST BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY.

NA ESSOR

DWN.	CK.	APR.	SCALE
PHANI 06AUG19	ON FILE	ON FILE	1:2 & NOTED

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS INDIA PVT. LTD.
BALLABGARH, INDIA

MATERIAL: NOTED

DRAWING NO. DCFH602

BANNER