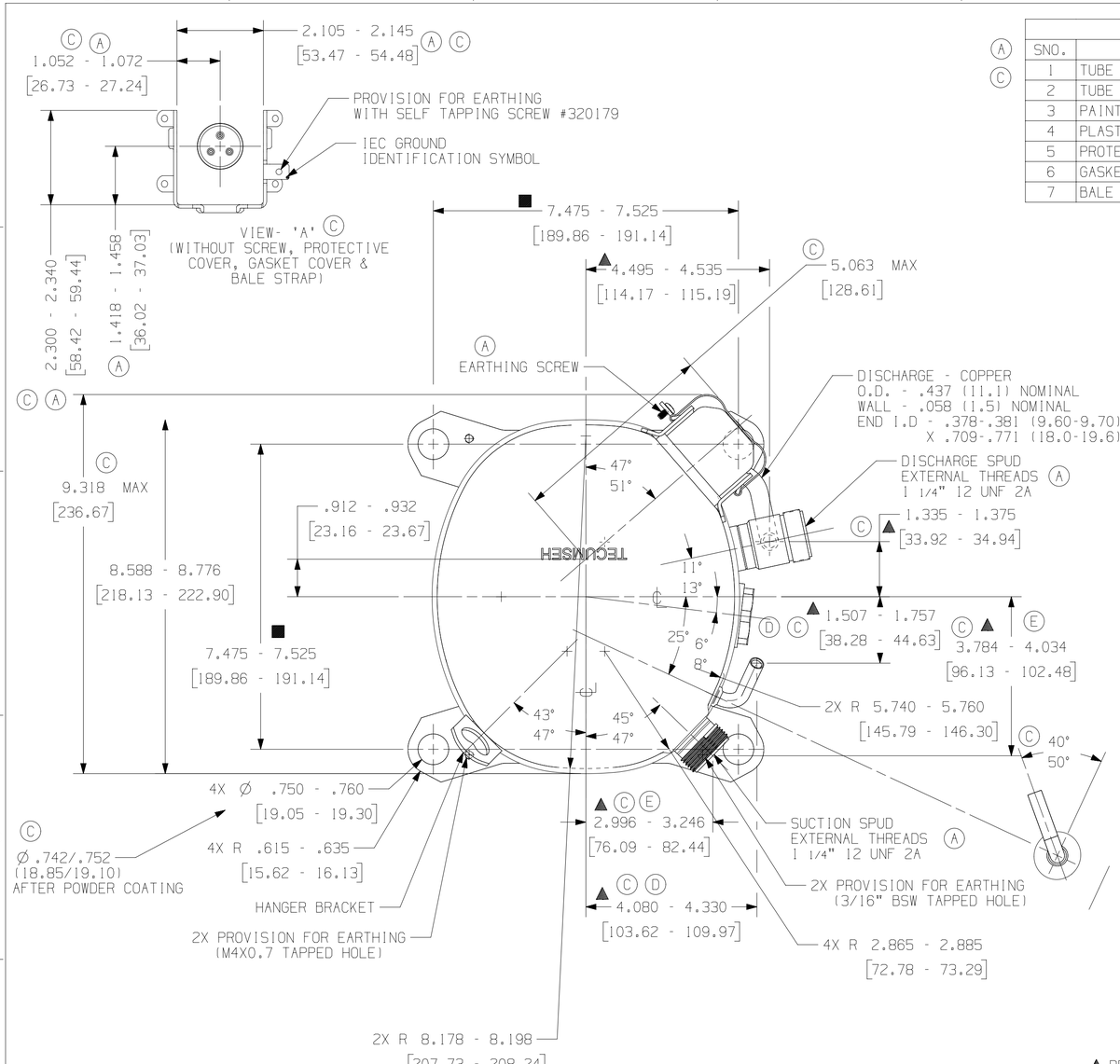
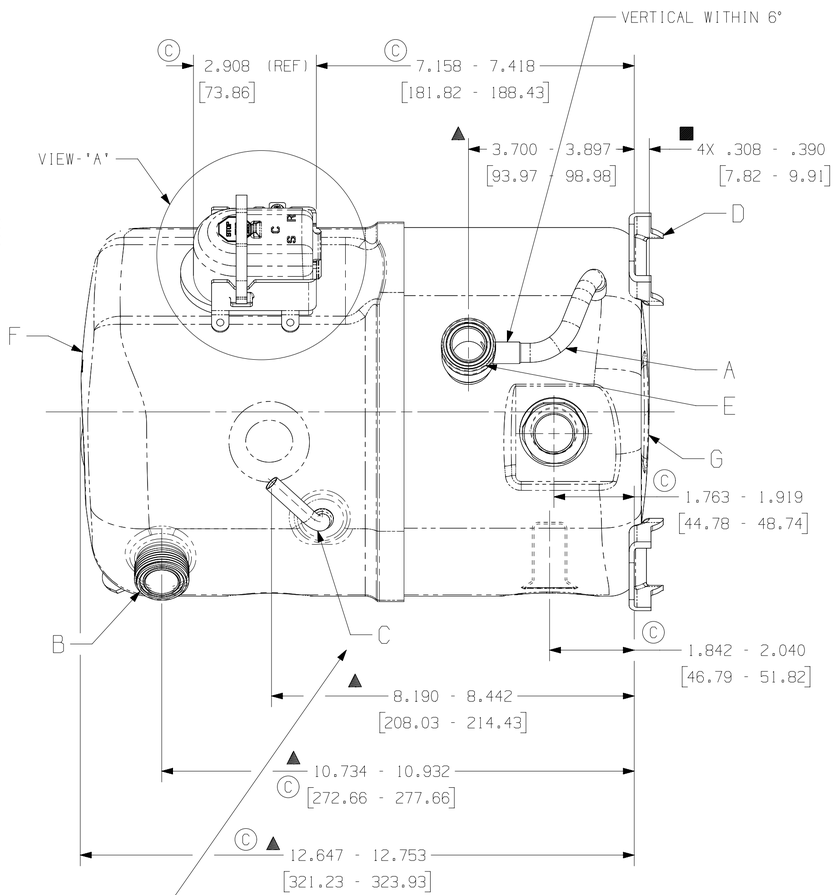
DRAWING NO.
DCFH703

| PROTECTIVE PARTS | | |
|---|---|---|
| SNO. | NAME | ITEM CODE |
| 1 | TUBE PLUG_PROCESS(I.D. 0.250) | 701-10014 |
| 2 | TUBE PLUG (3/4'' ID ELBOW) | 14955535 |
| 3 | PAINT PROTECTION CAP - 1.5 | CLMIPR0135 |
| 4 | PLASTIC CAP FOR SPUD MODELS | 108-10098 |
| 5 | PROTECTIVE COVER | MCPCXAWX235000 |
| 6 | GASKET COVER | 301-10100 |
| 7 | BALE STRAP | 122-10199 |




NOTES:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" FOR PROCESSING.
3. SEE DWG. #HA-10403 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
4. SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
5. (A) PROTECTIVE PARTS ARE NOT REPRESENTED IN THE DRAWING, THEY ARE SHOWN IN THE TABLE.
6. (A) COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
7. ▲ MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

| | |
|---|---|
| A | 14954511 |
| B | 122-10270 |
| C | 580-10110 |
| D | AWX-2102-02 |
| E | 122-10246 |
| F | HA-10424 |
| G | HA-10403 |

NOTE:
DIMENSIONING = INCHES / MILLIMETERS OR INCHES (MILLIMETERS)

3D,VNX10
ENGLISH
Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV
FH2

RS 30DEC22
EC105044 UPDATED UPPER HOUSING ASSEMBLY WITH RESISTANCE WELDING SUCTION TUBE ASSEMBLY

S1MRAN 14FEB22
EC103950 UPDATED UPPER HOUSING ASSEMBLY, D1MIN 4.080-4.330 MAS D1MAX 4.080-4.330 MAS WAS 1.470-1.720

S1MRAN 21JUL21
EC101450,EC100308 & ADDED PROTECTIVE COVER, GASKET COVER, BALE STRAP, GASKET, ELECTRICAL TERMINAL GUARD, ADDED TERMINAL BOX, D1MIN 1.496-1.887 MAS D1MAX 1.496-1.887 MAS WAS 1.442-1.695 MAS D2MIN 2.996-3.246 MAS D2MAX 3.008-3.258 MAS WAS 3.018-3.268 MAS D3MIN 3.784-4.034 MAS D3MAX 3.784-4.034 MAS WAS 3.820-4.070 MAS D4MIN 4.080-4.330 MAS D4MAX 4.080-4.330 MAS WAS 4.120-4.370 MAS D5MIN 1.335-1.375 MAS D5MAX 1.335-1.375 MAS WAS 1.470-1.720 MAS D6MIN 1.507-1.757 MAS D6MAX 1.507-1.757 MAS WAS 1.642-1.892 MAS D7MIN 1.763-1.919 MAS D7MAX 1.763-1.919 MAS WAS 1.885-2.040 MAS D8MIN 1.842-2.040 MAS D8MAX 1.842-2.040 MAS WAS 1.885-2.082 MAS D9MIN 8.190-8.442 MAS D9MAX 8.190-8.442 MAS WAS 8.238-8.490 MAS D10MIN 10.734-10.932 MAS D10MAX 10.734-10.932 MAS WAS 10.782-10.980 MAS D11MIN 12.647-12.753 MAS D11MAX 12.647-12.753 MAS WAS 12.695-12.801 MAS ADDED DIMENSIONS. INFORMATION

MVG 04MAY21
EC89729 #RPR, DISCHARGE TUBE ASSEMBLY AND UPDATED WITH EC89124

RP 12APR20
EC89124 PROTECTIVE COVER, GASKET, BALE STRAP, GASKET COVER ADDED PROTECTIVE COVER, BALE STRAP, GASKET COVER ADDED TERMINAL GUARD, ADDED TERMINAL BOX, ADDED DIMENSIONS. INFORMATION

EC91607 — CHANGE — DATE — LT LC

| REL | LT | LC | CHANGE | DATE |
|---|---|---|---|---|
| 4C | | | THIS DRAWING AND PRINT CONTAINS PROPRIETARY INFORMATION AND CONTAINS INFORMATION WHICH IS THE PROPERTY OF TECUMSEH PRODUCTS INDIA, BALLABGARH. (HARYANA) AND CONTAINS INFORMATION WHICH IS THE PROPERTY OF TECUMSEH. SPECIFICALLY CONTRIBUTED TO TECUMSEH. BY OTHERS UNDER AN AGREEMENT WHICH EITHER IT EXPRESSLY STATES OR IMPLIES THAT THE INFORMATION SHALL BE TREATED IN CONFIDENCE AND NOT DISCLOSED TO THIRD PARTIES. THEREIN, OR DISCLOSED THEREIN SHALL BE USED ONLY FOR THE PURPOSES FOR WHICH IT IS FURNISHED AND | |
| 4F | | | TECUMSEH'S PRIOR EXPRESS AND WRITTEN CONSENT. NEITHER THIS DRAWING NOR THE INFORMATION SHOWN THEREON SHALL BE DISCLOSED OR PUBLISHED IN ANY MANNER TO ANY PERSON OTHER THAN AN APPROVED RECIPIENT BY TECUMSEH, NOR USED BY THE RECIPIENT FOR ANY PURPOSE WITHOUT THE PRIOR EXPRESS AND WRITTEN CONSENT OF TECUMSEH. ALL DRAWINGS AND PRINTS SHALL BE RETURNED BY THE RECIPIENT TO TECUMSEH UPON REQUEST PROMPTLY AFTER THE LATTER'S REQUEST. | |
| 5C | | | | |
| 7E | | | | |
| 8A | | | | |
| 8B | | | | |
| 8E | | | | |
| 8F | | | | |
| B | | | | |

DIS.CODE --

| NAME | SALES COMPRE |
|---|---|
| DWN. PHANI 06AUG19 | CK. ON FILE |
| APR. ON FILE | SCALE 1:2 & NOTED |
| ALL PRINTS PRIOR TO | |
| TECUMSEH PRODUCTS INDIA PVT. LTD. BALLABGARH, INDIA | DRAWING NO. DCFH703 |
| MATERIAL NOTED | |

DO NOT SCALE THIS DRAWING ALL FERROUS PARTS SHALL BE MAGNETIZED AS COMPRESSOR ASSEMBLY.

BANNER